

GEMÜ 514

Pneumatically operated angle seat globe valve



Features

- Robust actuator housing made of aluminium
- High flow rates due to angle seat design
- Stainless steel bellows as spindle seal for high operating temperatures
- Special connections and materials on request
- Suitable for vacuum up to 20 mbar (a)

Description

The GEMÜ 514 2/2-way angle seat globe valve has a low-maintenance aluminium piston actuator and is pneumatically operated. The valve spindle is sealed by a self-adjusting gland packing providing low-maintenance and reliable valve spindle sealing even after a long service life. A wiper ring fitted in front of the gland packing protects the seal against contamination and damage.

Technical specifications

- **Media temperature :** -10 to 210 °C
- **Ambient temperature:** -10 to 60 °C
- **Operating pressure :** 0 to 25 bar
- **Nominal sizes:** DN 8 to 80
- **Body configurations:** 2/2-way body | Angle valve body
- **Connection types:** Flange | Spigot | Threaded connection
- **Connection standards:** ANSI | ASME | BS | DIN | EN | ISO | JIS | NPT | SMS
- **Body materials:** 1.4408, investment casting material | 1.4435, investment casting material | CC499K, cast bronze material
- **Seat seal materials:** 1.4404 | PTFE | PTFE, reinforced
- **Conformities:** CRN | EAC | FDA | Functional safety | Oxygen | Reg. (EU) No. 10/2011 | Regulation (EC) No. 1935/2004 | TA Luft (German Clean Air Act)

Technical data depends on the respective configuration



further information
webcode: GW-514



Product description

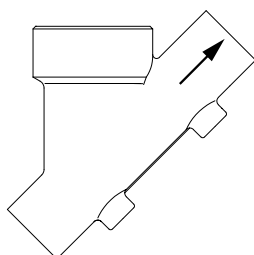
Construction



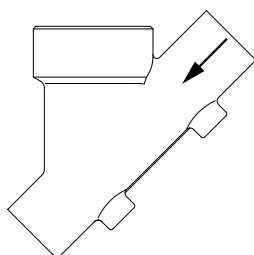
Item	Name	Materials
1	Optical position indicator	
2	Piston actuator	Aluminium
3	Valve body	Cast bronze; 1.4435 investment casting; 1.4408 investment casting

Flow direction

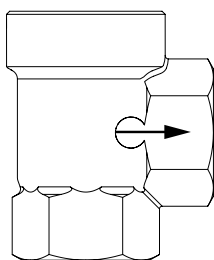
The flow direction is indicated by an arrow on the valve body.



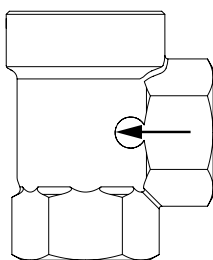
2/2-way body
under the seat



2/2-way body
over the seat

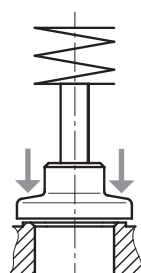


Angle valve body
under the seat

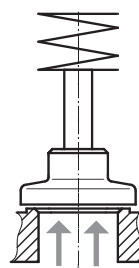


Angle valve body
over the seat

Over the seat
(actuator 3, 4)



Under the seat
(actuator 0, 1, 2)



Under the seat is the preferred flow direction with incompressible liquid media to avoid water hammers
Over the seat only with control function – normally closed (NC)

GEMÜ CONEXO

The interaction of valve components that are equipped with RFID chips and an associated IT infrastructure actively increase process reliability.



Thanks to serialization, every valve and every relevant valve component such as the body, actuator or diaphragm, and even automation components, can be clearly traced and read using the CONEXO pen RFID reader. The CONEXO app, which can be installed on mobile devices, not only facilitates and improves the "installation qualification" process, but also makes the maintenance process much more transparent and easier to document. The app actively guides the maintenance technician through the maintenance schedule and directly provides him with all the information assigned to the valve, such as test reports, testing documentation and maintenance histories. The CONEXO portal acts as a central element, helping to collect, manage and process all data.

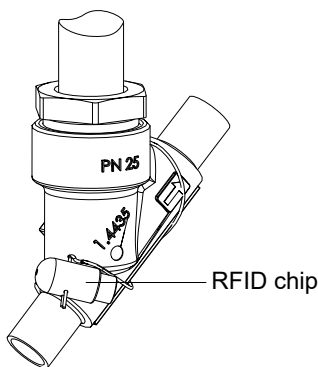
For further information on GEMÜ CONEXO please visit:

www.gemu-group.com/conexo

Ordering

GEMÜ Conexo must be ordered separately with the ordering option "CONEXO".

In the corresponding design with CONEXO, this product has an RFID chip (1) for electronic identification purposes. The position of the RFID chip can be seen below. The CONEXO pen helps read out information stored in the RFID chips. The CONEXO app or CONEXO portal is required to display this information.



Range overview

Availability of valve bodies

Spigot

DN	Connection type code ¹⁾												
	0	16	17			37		59			60		
	Material code ²⁾												
	34	34	34	37	C2	34	37	34	37	C2	34	37	C2
8	-	-	-	-	-	-	-	-	-	-	-	-	X
10	-	X	X	-	X	-	-	-	-	-	X	-	X
15	X	X	X	X	X	-	-	X	-	X	X	X	X
20	X	X	X	X	X	-	-	X	-	X	X	X	X
25	X	X	X	X	X	X	-	X	-	X	X	X	X
32	-	X	X	X	X	-	-	-	-	-	X	X	X
40	X	X	X	X	X	X	-	X	-	X	X	X	X
50	X	X	X	X	X	X	-	X	-	X	X	X	X
65	-	-	-	X	X	-	X	-	X	X	-	X	X
80	-	-	-	X	X	-	X	-	X	X	-	X	X

X = Standard

1) Connection type

Code 0: Spigot DIN

Code 16: Spigot DIN EN 10357 series B (2014 edition; formerly DIN 11850 series 1)

Code 17: Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2

Code 37: Spigot SMS 3008

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B

2) Valve body material

Code 34: 1.4435, investment casting

Code 37: 1.4408, investment casting

Code C2: 1.4435, investment casting

Threaded connection

DN	Connection type code ¹⁾						
	1		3C	3D		9	
	Material code ²⁾						
	9	37	37	9	37	9	37
	Body configuration code D ³⁾						
10	-	X	-	-	-	-	-
15	X	X	X	X	X	X	X
20	X	X	X	X	X	X	X
25	X	X	X	X	X	X	X
32	X	X	X	X	X	-	X
40	X	X	X	X	X	X	X
50	X	X	X	X	X	X	X
65	X	X	X	-	X	X	X
80	X	X	X	-	X	X	X

DN	Connection type code ¹⁾	
	1	3D
	Material code 37 ²⁾	
	Body configuration code E ³⁾	
15	X	X
20	X	X
25	X	X
32	X	X
40	X	X
50	X	X

X = Standard

1) Connection type

Code 1: Threaded socket DIN ISO 228

Code 3C: Threaded socket Rc ISO 7-1, EN 10226-2, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

Code 9: Threaded spigot DIN ISO 228

2) Valve body material

Code 9: CC499K, cast bronze

Code 37: 1.4408, investment casting

3) Body configuration

Code D: 2/2-way body

Code E: Angle valve body

Flange

DN	Connection type code ¹⁾	
	13	47
	Material code 34 ²⁾	
15	X	X
20	X	X
25	X	X
32	X	X
40	X	X
50	X	X

X = Standard

1) **Connection type**

Code 13: Flange EN 1092, PN 25, form B

Code 47: Flange ANSI Class 150 RF

2) **Valve body material**

Code 34: 1.4435, investment casting

Design availability

Design	
Grade of surface finish (code 1903, 1904, 1909) as per order data	Valve body material (code C2)
Media temperature -10 to 210 °C (code 2023)	Seat seal (code 5G, 10)
For contact with foodstuffs, the product must be ordered with the following ordering options (code 2013)	Seat seal (code 5, 5G, 10) Valve body material (code 34, 37, C2)

Order data

The order data provide an overview of standard configurations.

Please check the availability before ordering. Other configurations available on request.

Order codes

1 Type	Code
Angle seat globe valve, pneumatically operated, aluminium piston actuator	514

2 DN	Code
DN 8	8
DN 10	10
DN 15	15
DN 20	20
DN 25	25
DN 32	32
DN 40	40
DN 50	50
DN 65	65
DN 80	80

3 Body configuration	Code
2/2-way body	D
Angle valve body	E

4 Connection type	Code
Spigot	
Spigot DIN	0
Spigot DIN EN 10357 series B (2014 edition; formerly DIN 11850 series 1)	16
Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2	17
Spigot SMS 3008	37
Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C	59
Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B	60
Threaded connection	
Threaded socket DIN ISO 228	1
Threaded socket Rc ISO 7-1, EN 10226-2, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8	3C
Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8	3D
Threaded spigot DIN ISO 228	9
Flange	
Flange EN 1092, PN 25, form B	13
Flange ANSI Class 150 RF	47

5 Valve body material	Code
Investment casting material	
1.4435, investment casting	34
1.4408, investment casting	37
1.4435, investment casting	C2

5 Valve body material	Code
Note: A surface finish from the order code table "Type of design" must be specified for valve body material C2.	
Cast bronze	
CC499K, cast bronze	9

6 Seat seal	Code
PTFE	5
1.4404	10
PTFE, glass fibre reinforced	5G

7 Control function	Code
Normally closed (NC)	1
Normally open (NO)	2
Double acting (DA)	3
Note: Code 2 and 3 not for actuator size 0	

8 Actuator version	Code
Actuator size 0	0
Actuator size 1	1
Actuator size 2	2
Actuator size 3	3
Actuator size 4	4

9 Type of design	Code
Standard	
Ra ≤ 0.6 µm (25 µinch) for media wetted surfaces, in accordance with ASME BPE SF2 + SF3 mechanically polished internal	1903
Ra ≤ 0.8 µm (30 µinch) for media wetted surfaces, in accordance with DIN 11866 H3, mechanically polished internal	1904
Ra ≤ 0.4 µm (15 µinch) for media wetted surfaces, in accordance with DIN 11866 H4, ASME BPE SF1 mechanically polished internal	1909
Spindle seal PTFE-PTFE	2013
For higher operating temperatures	2023

10 Special version	Code
Standard	
Rigid plug fixing Special version for oxygen, (max. temperature 60 °C; max. operating pressure 10 bar), flow direction only possible under the seat! Media-wetted seal materials and auxiliary materials with BAM testing	B
Rigid plug fixing	C
Special version for oxygen, (max. temperature 60 °C; max. operating pressure 10 bar),	S

10 Special version	Code
flow direction only possible under the seat! Media-wetted seal materials and auxiliary materials with BAM testing	

11 CONEXO	Code
Without	
Integrated RFID chip for electronic identification and traceability	C

Order example

Ordering option	Code	Description
1 Type	514	Angle seat globe valve, pneumatically operated, aluminium piston actuator
2 DN	25	DN 25
3 Body configuration	D	2/2-way body
4 Connection type	1	Threaded socket DIN ISO 228
5 Valve body material	9	CC499K, cast bronze
6 Seat seal	5	PTFE
7 Control function	1	Normally closed (NC)
8 Actuator version	1	Actuator size 1
9 Type of design		Standard
10 Special version		Standard
11 CONEXO		Without

Technical data

Medium

Working medium: Corrosive, inert, gaseous and liquid media which have no negative impact on the physical and chemical properties of the body and seal material.

Control medium: Inert gases

Max. permissible viscosity: 600 mm²/s (cSt)
Other versions for lower/higher temperatures and higher viscosities on request.

Temperature

Media temperature: Standard: -10 – 180 °C
Special version: -10 – 210 °C
Only with seat seal ordering option code 5G or 10 and design 2023

Ambient temperature: -10 – 60 °C

Control medium temperature: max. 60 °C

Storage temperature: 0 – 40 °C

Pressure

Operating pressure:

DN	Normally closed					Normally open/double acting	
	Piston dia. [mm]						
	50	50	70	70	120	70	120
	Actuator size						
	0	3	1	4	2	1	2
10	12.0	10.0	25.0	10.0	-	25.0	-
15	12.0	10.0	25.0	10.0	-	25.0	-
20	6.0	10.0	20.0	10.0	25.0	25.0	25.0
25	2.5	10.0	10.0	10.0	25.0	25.0	25.0
32	-	-	7.0	10.0	22.0	20.0	25.0
40	-	-	4.5	10.0	15.0	12.0	25.0
50	-	-	3.0	10.0	10.0	8.0	25.0
65	-	-	2.0	-	7.0	5.0	18.0
80	-	-	1.0	-	5.0	3.5	10.0

Operating pressure for seal material PTFE (code 5), for seal material steel (code 10) only 60% of the values stated above.

All pressures are gauge pressures.

For max. operating pressures the pressure / temperature correlation must be observed.

Pressure rating: PN 25

Control pressure:

DN	Normally closed				
	Piston dia. [mm]				
	50 mm	50 mm	70 mm	70 mm	120 mm
	Actuator size				
	0	3	1	4	2
10	4,7 - 10,0	See diagram for min. control pressure Max. control pressure 7 bar	5,5 - 10,0	See diagram for min. control pressure Max. control pressure 7 bar	
15	4,7 - 10,0		5,5 - 10,0		
20	4,7 - 10,0		5,5 - 10,0		4,0 - 8,0
25	4,7 - 10,0		5,5 - 10,0		4,0 - 8,0
32			5,5 - 10,0		4,0 - 8,0
40			5,5 - 10,0		4,0 - 8,0
50			5,5 - 10,0		5,5 - 8,0
65			5,5 - 10,0		5,5 - 8,0
80			5,5 - 10,0		5,5 - 8,0

All pressures are gauge pressures.

Observe control pressure / operating pressure diagram

DN	Normally open/double acting	
	Piston dia. [mm]	
	70 mm	120 mm
	Actuator size	
	1	2
10	max. 5 bar	max. 7 bar
15	max. 5 bar	max. 7 bar
20	max. 7 bar	max. 7 bar
25	max. 7 bar	max. 7 bar
32	max. 7 bar	max. 7 bar
40	max. 7 bar	max. 7 bar
50	max. 7 bar	max. 7 bar
65	max. 7 bar	max. 7 bar
80	max. 7 bar	max. 7 bar

All pressures are gauge pressures.

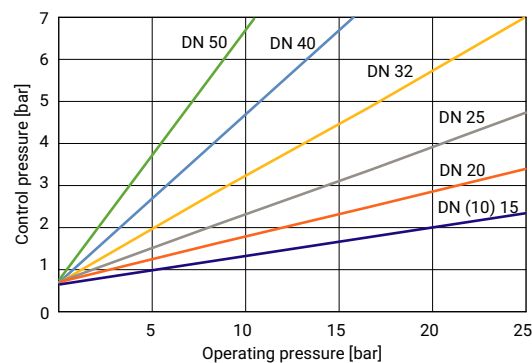
Control pressure/operating pressure diagram:

Control function

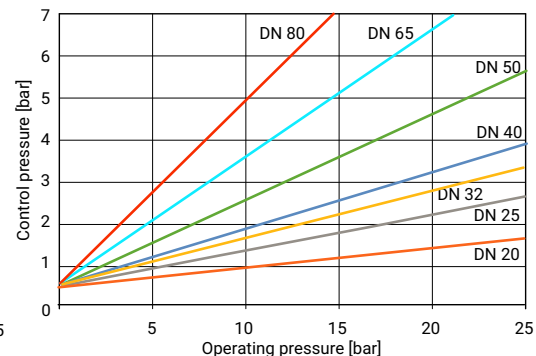
**Normally open (NO) (code 2),
double acting (DA) (code 3)**

Flow direction: Under the seat

Actuator size 1



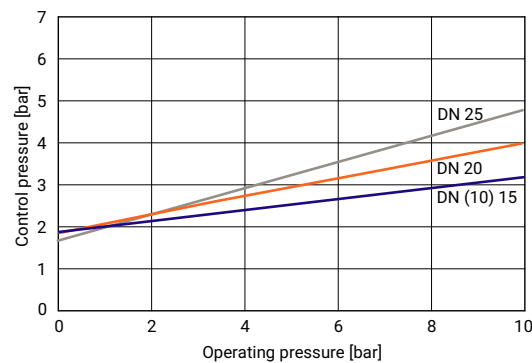
Actuator size 2



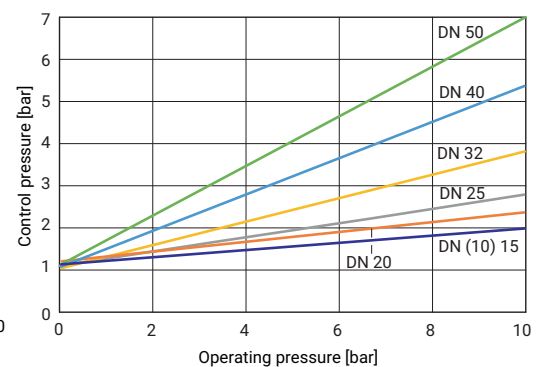
Normally closed (NC) (code 1)

Flow direction: Over the seat

Actuator size 3



Actuator size 4



Min. control pressure dependent on operating pressure

Filling volume:

Actuator 0, 3: 0.05 dm³

Actuator 1, 4: 0.125 dm³

Actuator 2: 0.625 dm³

Leakage rate:

Seat seal	Standard	Test procedure	Leakage rate	Test medium
Metal	DIN EN 12266-1	P12	F	Air
PTFE	DIN EN 12266-1	P12	A	Air

Pressure/temperature correlation:

Connection type code	Material code	Permissible operating pressures in bar at temperature in °C					
		RT	100	150	200	250	300
1, 3C, 3D, 9 (bis DN 50)	9	16.0	16.0	16.0	13.5	-	-
1, 9 (ab DN 65)	9	10.0	10.0	10.0	8.5	-	-
1, 9, 17, 37, 60, 3C, 3D	37	25.0	23.8	21.4	18.9	17.5	16.1
0, 16, 17, 37, 59, 60	34	25.0	24.5	22.4	20.3	18.2	16.1
13 (DN 15 - DN 50)	34	25.0	23.6	21.5	19.8	18.6	17.2
47 (DN 15 - DN 50)	34	15.9	13.3	12.0	11.1	10.2	9.7
17, 59, 60	C2	25.0	21.2	19.3	17.9	16.8	15.9

The valves may be used to -10 °C

RT = room temperature

All pressures are gauge pressures.

Kv values:

DN	Butt weld spigot DIN 11866	Threaded socket DIN ISO 228
10	4.5	4.5
15	5.5	5.4
20	11.7	10.0
25	20.5	15.2
32	33.0	23.0
40	51.0	41.0
50	61.0	68.0
65	110.0	95.0
80	117.0	130.0

Kv values in m³/h

Kv values determined in accordance with EN 60534. The Kv value data refers to control function 1 (NC) and the largest actuator for each nominal size. The Kv values for other product configurations (e.g. other connection types or body materials) may differ.

Product compliance

Pressure Equipment Directive: 2014/68/EU

Machinery Directive: 2006/42/EC

Food: Regulation (EC) No. 1935/2004*
Regulation (EC) No. 10/2011*

* For contact with food, the following ordering options must be selected:

- Valve body material code 34, 37, C2
- Design code 2013

Oxygen: BAM compliant, the product is suitable for application with oxygen

Technical data

TA Luft (German Clean Air Act):

The product meets the following requirements under the max. permissible operating conditions:

- Tightness or compliance with the specific leak rate within the sense of TA-Luft as well as VDI 2440
- Compliance with the requirements in accordance with DIN EN ISO 15848-1, Table C.2, Class BH

Approvals:

CRN

FDA

Mechanical data

Weight:

Actuator

DN	Actuator size 0, 3	Actuator size 1, 4	Actuator size 2
8	-	-	-
10	0.9	1.4	-
15	0.9	1.4	-
20	1.1	1.6	-
25	1.3	1.8	-
32	-	2.4	4.6
40	-	2.7	5.5
50	-	3.4	6.4
65	-	-	8.5
80	-	-	9.6

Weights in kg

Valve body

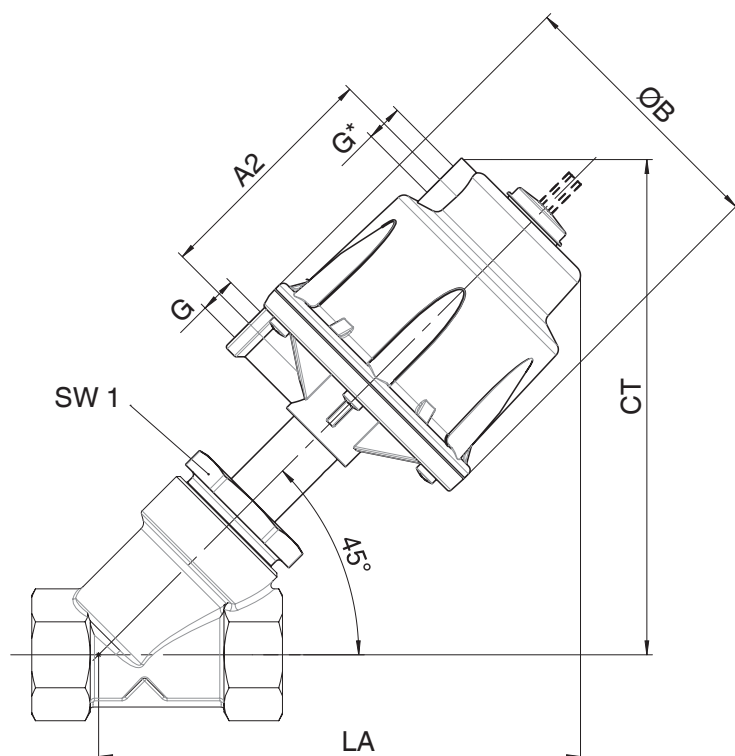
DN	Spigot	Threaded socket	Threaded spigot	Flange
	Connection type code			
	0, 16, 17, 37, 59, 60	1, 3C, 3D	9	13, 47
15	0.24	0.35	0.31	1.80
20	0.50	0.35	0.50	2.50
25	0.50	0.35	0.65	3.10
32	0.90	0.75	1.00	4.60
40	1.10	0.98	1.30	5.10
50	1.80	1.70	1.80	7.20
65	3.40	3.20	3.40	-
80	4.20	4.10	4.40	-

Weights in kg

Dimensions

Installation dimensions

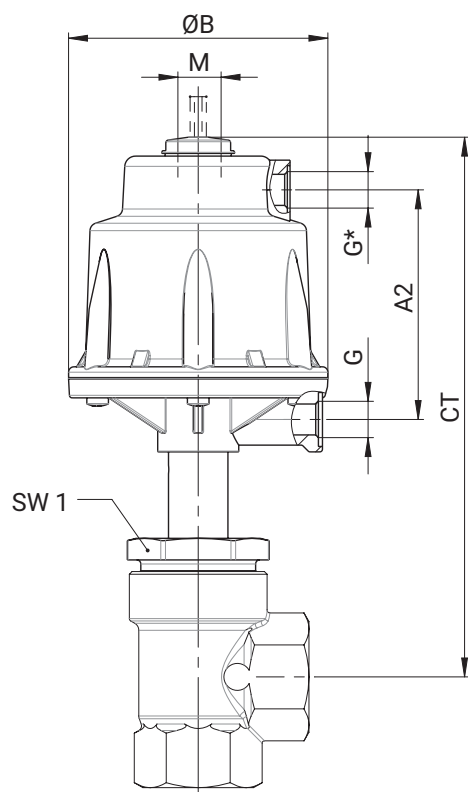
Valve with 2/2-way body



* Connection only for actuator sizes 1 and 2; C.f. 2 and 3

DN	G	SW1 [mm]	Actuator size 0, 3			Actuator size 1, 4				Actuator size 2			
			ØB	CT/LA	M	A2	ØB	CT/LA	M	A2	ØB	CT/LA	M
8	G 1/4	36.0	71.0	150.0	M16 x 1	85.5	96.0	161.0	M16 x 1	-	-	-	-
10	G 1/4	36.0	71.0	150.0	M16 x 1	85.5	96.0	161.0	M16 x 1	-	-	-	-
15	G 1/4	36.0	71.0	153.0	M16 x 1	85.5	96.0	164.0	M16 x 1	-	-	-	-
20	G 1/4	41.0	71.0	163.0	M16 x 1	85.5	96.0	174.0	M16 x 1	123.0	164.0	241.0	M22 x 1.5
25	G 1/4	46.0	71.0	163.0	M16 x 1	85.5	96.0	174.0	M16 x 1	123.0	164.0	241.0	M22 x 1.5
32	G 1/4	55.0	-	-	-	85.5	96.0	182.0	M16 x 1	123.0	164.0	249.0	M22 x 1.5
40	G 1/4	60.0	-	-	-	85.5	96.0	187.0	M16 x 1	123.0	164.0	254.0	M22 x 1.5
50	G 1/4	75.0	-	-	-	85.5	96.0	195.0	M16 x 1	123.0	164.0	262.0	M22 x 1.5
65	G 1/4	75.0	-	-	-	-	-	-	-	123.0	164.0	275.0	M22 x 1.5
80	G 1/4	75.0	-	-	-	-	-	-	-	123.0	164.0	292.0	M22 x 1.5

Dimensions in mm

Valve with angle valve body

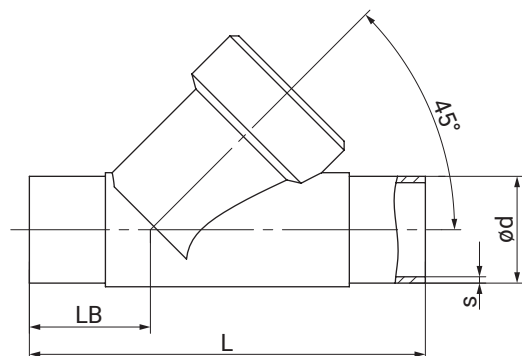
* Connection only for actuator sizes 1 and 2; C.f. 2 and 3

DN	G	SW1 [mm]	Actuator size 0, 3			Actuator size 1, 4				Actuator size 2			
			ØB	CT	M	A2	ØB	CT	M	A2	ØB	CT	M
15	G 1/4	36.0	71.0	179.0	M16 x 1	85.5	96.0	189.0	M16 x 1	123.0	164.0	-	-
20	G 1/4	41.0	71.0	182.0	M16 x 1	85.5	96.0	192.0	M16 x 1	123.0	164.0	269.0	M22 x 1.5
25	G 1/4	46.0	71.0	186.0	M16 x 1	85.5	96.0	196.0	M16 x 1	123.0	164.0	273.0	M22 x 1.5
32	G 1/4	55.0	-	-	-	85.5	96.0	199.0	M16 x 1	123.0	164.0	276.0	M22 x 1.5
40	G 1/4	60.0	-	-	-	85.5	96.0	204.0	M16 x 1	123.0	164.0	281.0	M22 x 1.5
50	G 1/4	75.0	-	-	-	85.5	96.0	211.0	M16 x 1	123.0	164.0	288.0	M22 x 1.5

Dimensions in mm

Body dimensions

Spigot DIN/EN/ISO/ASME/SMS (code 0, 16, 17, 37, 59, 60)



Connection type spigot DIN/EN/ISO (code 0, 16, 17, 60)¹⁾, investment casting material (code 34)²⁾

DN	NPS	ød				L	LB	s			
		Connection type						Connection type			
		0	16	17	60			0	16	17	60
10	3/8"	-	12.0	13.0	17.2	105.0	35.5	-	1.0	1.5	1.6
15	1/2"	18.0	18.0	19.0	21.3	105.0	35.5	1.5	1.0	1.5	1.6
20	3/4"	22.0	22.0	23.0	26.9	120.0	39.0	1.5	1.0	1.5	1.6
25	1"	28.0	28.0	29.0	33.7	125.0	38.5	1.5	1.0	1.5	2.0
32	1¼"	-	34.0	35.0	42.4	155.0	48.0	-	1.0	1.5	2.0
40	1½"	40.0	40.0	41.0	48.3	160.0	47.0	1.5	1.0	1.5	2.0
50	2"	52.0	52.0	53.0	60.3	180.0	48.0	1.5	1.0	1.5	2.0

Connection type spigot ANSI/ASME/SMS (code 37, 59)¹⁾, investment casting material (code 34)²⁾

DN	NPS	ød		L	LB	s	
		Connection type				Connection type	
		37	59			37	59
15	1/2"	-	12.70	105.0	35.5	-	1.65
20	3/4"	-	19.05	120.0	39.0	-	1.65
25	1"	25.0	25.40	125.0	38.5	1.2	1.65
32	1¼"	-	-	155.0	48.0	-	-
40	1½"	38.0	38.10	160.0	47.0	1.2	1.65
50	2"	51.0	50.80	180.0	48.0	1.2	1.65

Dimensions in mm

1) Connection type

Code 0: Spigot DIN

Code 16: Spigot DIN EN 10357 series B (2014 edition; formerly DIN 11850 series 1)

Code 17: Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2

Code 37: Spigot SMS 3008

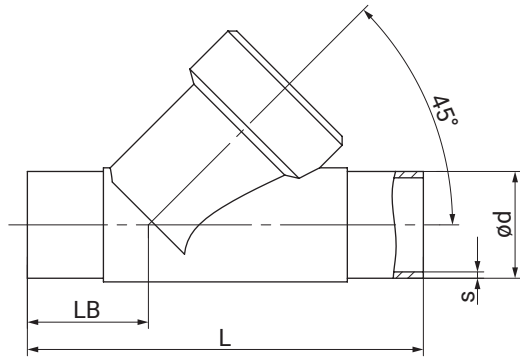
Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B

2) Valve body material

Code 34: 1.4435, investment casting

Spigot EN/ISO/ASME/SMS (code 17, 37, 59, 60)



Connection type spigot EN/ISO/ASME (code 17, 60)¹⁾, investment casting material (code 37)²⁾

DN	NPS	ød		L	LB	s	
		Connection type				Connection type	
		17	60			17	60
15	1/2"	19.0	21.3	100.0	33.0	1.5	1.6
20	3/4"	23.0	26.9	108.0	33.0	1.5	1.6
25	1"	29.0	33.7	112.0	32.0	1.5	2.0
32	1¼"	35.0	42.4	137.0	39.0	1.5	2.0
40	1½"	41.0	48.3	146.0	40.0	1.5	2.0
50	2"	53.0	60.3	160.0	38.0	1.5	2.0
65	2½"	70.0	76.1	290.0	96.0	2.0	2.0
80	3"	85.0	88.9	310.0	95.0	2.0	2.3

Connection type spigot ASME/SMS (code 37, 59), investment casting material (code 37)²⁾

DN	NPS	ød		L	LB	s	
		Connection type				Connection type	
		37	59			37	59
65	2½"	63.5	63.5	290.0	96.0	1.6	1.65
80	3"	76.1	76.0	310.0	95.0	1.6	1.65

Dimensions in mm

1) Connection type

Code 17: Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2

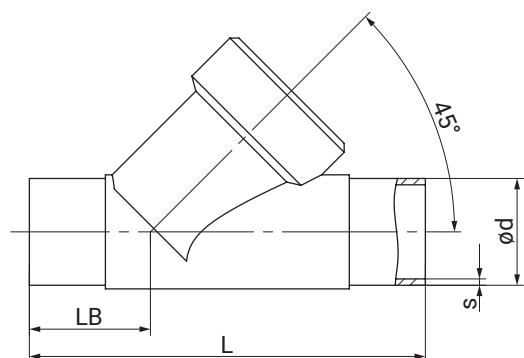
Code 37: Spigot SMS 3008

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B

2) Valve body material

Code 37: 1.4408, investment casting

Spigot EN/ISO/ASME (code 17, 59, 60)

Connection type spigot EN/ISO/ASME (code 17, 59, 60)¹⁾, investment casting material (code C2)²⁾

DN	NPS	ød			L	LB	s		
		Connection type					Connection type		
		17	59	60			17	59	60
8	1/4"	-	-	13.5	105.0	35.5	-	-	1.6
10	3/8"	13.0	-	17.2	105.0	35.5	1.5	-	1.6
15	1/2"	19.0	12.70	21.3	105.0	35.5	1.5	1.65	1.6
20	3/4"	23.0	19.05	26.9	120.0	39.0	1.5	1.65	1.6
25	1"	29.0	25.40	33.7	125.0	39.5	1.5	1.65	2.0
32	1¼"	35.0	-	42.4	155.0	48.0	1.5	-	2.0
40	1½"	41.0	38.10	48.3	160.0	47.0	1.5	1.65	2.0
50	2"	53.0	50.80	60.3	180.0	48.0	1.5	1.65	2.0
65	2½"	70.0	63.50	76.1	290.0	96.0	2.0	1.65	2.0
80	3"	85.0	76.20	88.9	310.0	95.0	2.0	1.65	2.3

Dimensions in mm

1) **Connection type**

Code 17: Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2

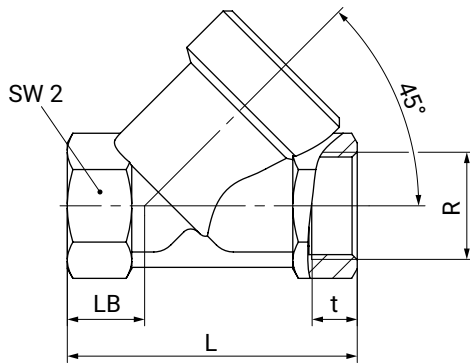
Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B

2) **Valve body material**

Code C2: 1.4435, investment casting

Threaded socket DIN/Rc/NPT body configuration D (code 1, 3C, 3D)



Connection type threaded socket DIN (code 1)¹⁾, investment casting material (code 37)²⁾

DN	NPS	L	LB	R	SW2	t
10	3/8"	65.0	16.5	G 3/8	27	11.4
15	1/2"	65.0	16.5	G 1/2	27	15.0
20	3/4"	75.0	17.5	G 3/4	32	16.3
25	1"	90.0	24.0	G 1	41	19.1
32	1 1/4"	110.0	33.0	G 1 1/4	50	21.4
40	1 1/2"	120.0	30.0	G 1 1/2	55	21.4
50	2"	150.0	40.0	G 2	70	25.7
65	2 1/2"	190.0	46.0	G 2 1/2	85	30.2
80	3"	220.0	50.0	G 3	100	33.3

Connection type threaded socket Rc/NPT (code 3C, 3D)¹⁾, investment casting material (code 37)²⁾

DN	NPS	L	LB	R		SW2	t	
				Connection type			Connection type	
				3C	3D		3C	3D
15	1/2"	65.0	16.5	Rc 1/2	1/2" NPT	27	15.0	13.6
20	3/4"	75.0	17.5	Rc 3/4	3/4" NPT	32	16.3	14.1
25	1"	90.0	24.0	Rc 1	1" NPT	41	19.1	17.0
32	1¼"	110.0	33.0	Rc 1¼	1¼" NPT	50	21.4	17.5
40	1½"	120.0	30.0	Rc 1½	1½" NPT	55	21.4	17.3
50	2"	150.0	40.0	Rc 2	2" NPT	70	25.7	17.8
65	2½"	190.0	46.0	Rc 2½	2½" NPT	85	30.2	23.7
80	3"	220.0	50.0	Rc 3	3" NPT	100	33.3	25.8

Dimensions in mm

1) Connection type

Code 1: Threaded socket DIN ISO 228

Code 3C: Threaded socket Rc ISO 7-1, EN 10226-2, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

2) Valve body material

Code 37: 1.4408, investment casting

Threaded socket DIN/NPT body configuration D (code 1)

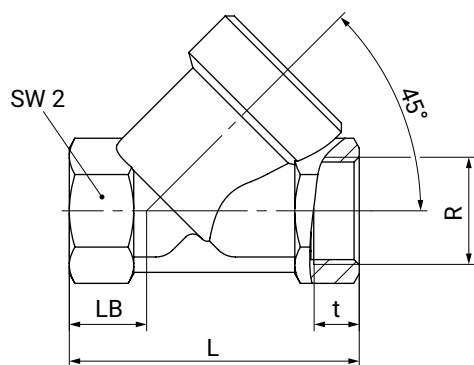


Fig. 1:

Threaded socket DIN/NPT (code 1) connection type¹⁾, block material (code 9)²⁾

DN	NPS	L	LB	R		SW2	t	
				Connection type			Connection type	
				1	3D		1	3D
15	1/2"	65.0	16.5	G 1/2	1/2" NPT	27	15.0	13.6
20	3/4"	75.0	17.5	G 3/4	3/4" NPT	32	16.3	14.1
25	1"	90.0	24.0	G 1	1" NPT	41	19.1	17.0
32	1¼"	110.0	33.0	G 1¼	1¼" NPT	50	21.4	17.5
40	1½"	120.0	30.0	G 1½	1½" NPT	55	21.4	17.3
50	2"	150.0	40.0	G 2	2" NPT	70	25.7	17.8
65	2½"	190.0	46.0	G 2½	2½" NPT	85	30.2	23.7
80	3"	220.0	50.0	G 3	3" NPT	100	33.3	25.8

Dimensions in mm

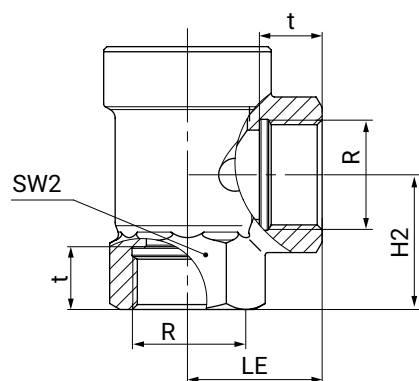
1) **Connection type**

Code 1: Threaded socket DIN ISO 228

2) **Valve body material**

Code 9: CC499K, cast bronze

Threaded socket DIN/NPT body configuration E (code 1, 3D)



Connection type threaded socket DIN/NPT (code 1, 3D)¹⁾, investment casting material (code 37)²⁾

DN	NPS	H2	LE	SW2	R		t	
					Connection type		Connection type	
					1	3D	1	3D
15	1/2"	30.0	30.0	27	G 1/2	1/2" NPT	15.0	13.6
20	3/4"	37.5	35.0	32	G 3/4	3/4 " NPT	16.3	14.1
25	1"	41.0	41.0	41	G 1	1" NPT	19.1	17.0
32	1 1/4"	48.0	50.0	50	G 1 1/4	1 1/4" NPT	21.4	17.5
40	1 1/2"	55.0	50.0	55	G 1 1/2	1 1/2" NPT	21.4	17.3
50	2"	62.0	60.0	70	G 2	2" NPT	25.7	17.8

Dimensions in mm

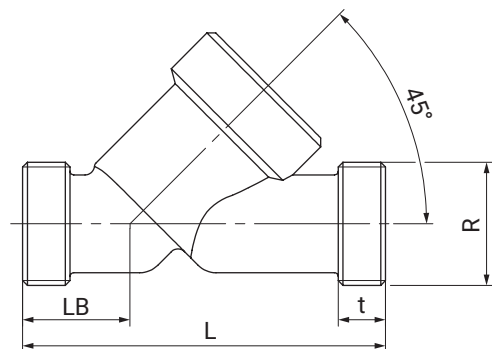
1) Connection type

Code 1: Threaded socket DIN ISO 228

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

2) Valve body material

Code 37: 1.4408, investment casting

Threaded spigot DIN (code 9)**Connection type threaded spigot DIN (code 9)¹⁾, investment casting material (code 37)²⁾**

DN	L	LB	R	t
15	90.0	25.0	G 3/4	12.0
20	110.0	30.0	G 1	15.0
25	118.0	30.0	G 1¼	15.0
32	130.0	38.0	G 1½	13.0
40	140.0	35.0	G 1¾	13.0
50	175.0	50.0	G 2⅜	15.0
65	216.0	52.0	G 3	15.0
80	254.0	64.0	G 3½	18.0

Dimensions in mm

1) Connection type

Code 9: Threaded spigot DIN ISO 228

2) Valve body material

Code 37: 1.4408, investment casting

Connection type threaded spigot DIN (code 9)¹⁾, block material (code 9)²⁾

DN	L	LB	R	t
15	90.0	25.0	G 3/4	12.0
20	110.0	30.0	G 1	15.0
25	118.0	30.0	G 1¼	15.0
40	140.0	35.0	G 1¾	13.0
50	175.0	50.0	G 2⅜	15.0
65	216.0	52.0	G 3	15.0
80	254.0	64.0	G 3½	18.0

Dimensions in mm

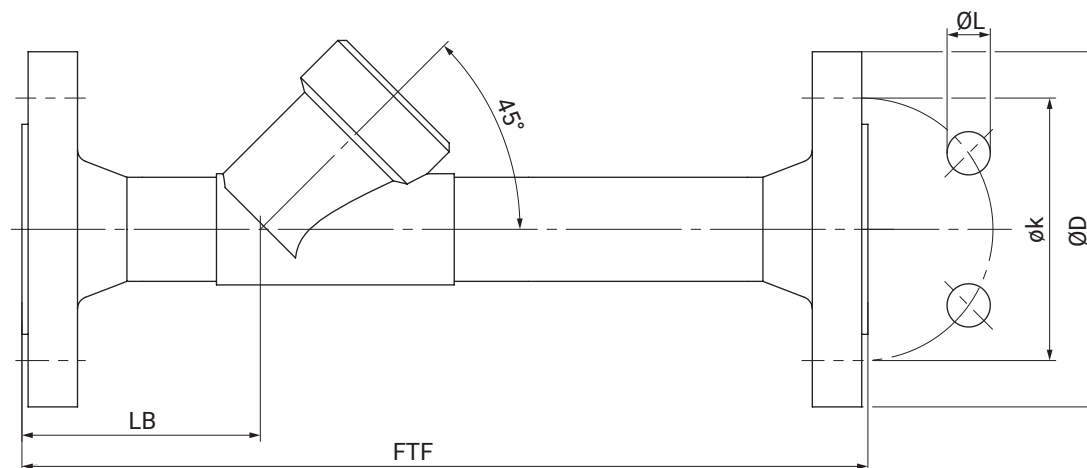
1) Connection type

Code 9: Threaded spigot DIN ISO 228

2) Valve body material

Code 9: CC499K, cast bronze

Flange, special length EN/ANSI (code 13, 47)



Connection type flange, special length EN/ANSI (code 13, 47)¹⁾, investment casting material (code 34)²⁾

DN	NPS	ØD		FTF	øk		ØL		LB	n
		Connection type			Connection type		Connection type			
		13	47		13	47	13	47		
15	1/2"	95.0	89.0	210.0	65.0	60.5	14.0	15.7	72.0	4
20	3/4"	105.0	98.6	280.0	75.0	69.8	14.0	15.7	78.0	4
25	1"	115.0	108.0	280.0	85.0	79.2	14.0	15.7	77.0	4
32	1¼"	140.0	117.3	310.0	100.0	88.9	18.0	15.7	89.0	4
40	1½"	150.0	127.0	320.0	110.0	98.6	18.0	15.7	91.0	4
50	2"	165.0	152.4	330.0	125.0	120.7	18.0	19.1	95.0	4

Dimensions in mm

n = number of bolts

1) **Connection type**

Code 13: Flange EN 1092, PN 25, form B

Code 47: Flange ANSI Class 150 RF

2) **Valve body material**

Code 34: 1.4435, investment casting



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