

GEMÜ B54

Motorized ball valve

EN

Operating instructions



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1 General information

1.1 Information

- The descriptions and instructions apply to the standard versions. For special versions not described in this document the basic information contained herein applies in combination with any additional special documentation.
- Correct installation, operation, maintenance and repair work ensure faultless operation of the product.
- Should there be any doubts or misunderstandings, the German version is the authoritative document.
- Contact us at the address on the last page for staff training information.

1.2 Symbols used

The following symbols are used in this document:

Symbol	Meaning
●	Tasks to be performed
►	Response(s) to tasks
–	Lists

1.3 Definition of terms

Working medium

The medium that flows through the GEMÜ product.

Control medium

The medium whose increasing or decreasing pressure causes the GEMÜ product to be actuated and operated.

Control function

The possible actuation functions of the GEMÜ product.

1.4 Warning notes

Wherever possible, warning notes are organised according to the following scheme:

SIGNAL WORD	
Possible symbol for the specific danger	Type and source of the danger ► Possible consequences of non-observance. ● Measures for avoiding danger.

Warning notes are always marked with a signal word and sometimes also with a symbol for the specific danger.

The following signal words and danger levels are used:

 DANGER	
	Imminent danger! ► Non-observance can cause death or severe injury.

 WARNING	
	Potentially dangerous situation! ► Non-observance can cause death or severe injury.

 CAUTION	
	Potentially dangerous situation! ► Non-observance can cause moderate to light injury.

NOTICE	
	Potentially dangerous situation! ► Non-observance can cause damage to property.

The following symbols for the specific dangers can be used within a warning note:

Symbol	Meaning
	Danger of explosion!
	Corrosive chemicals!
	Hot plant components!
	Risk of electric shock!
	Electric shock by dangerous voltage!

2 Safety information

The safety information in this document refers only to an individual product. Potentially dangerous conditions can arise in combination with other plant components, which need to be considered on the basis of a risk analysis. The operator is responsible for the production of the risk analysis and for compliance with the resulting precautionary measures and regional safety regulations.

The document contains fundamental safety information that must be observed during commissioning, operation and maintenance. Non-compliance with these instructions may cause:

- Personal hazard due to electrical, mechanical and chemical effects.
- Hazard to nearby equipment.
- Failure of important functions.
- Hazard to the environment due to the leakage of dangerous substances.

The safety information does not take into account:

- Unexpected incidents and events, which may occur during installation, operation and maintenance.
- Local safety regulations which must be adhered to by the operator and by any additional installation personnel.

Prior to commissioning:

1. Transport and store the product correctly.
2. Do not paint the bolts and plastic parts of the product.
3. Carry out installation and commissioning using trained personnel.
4. Provide adequate training for installation and operating personnel.
5. Ensure that the contents of the document have been fully understood by the responsible personnel.
6. Define the areas of responsibility.
7. Observe the safety data sheets.
8. Observe the safety regulations for the media used.

During operation:

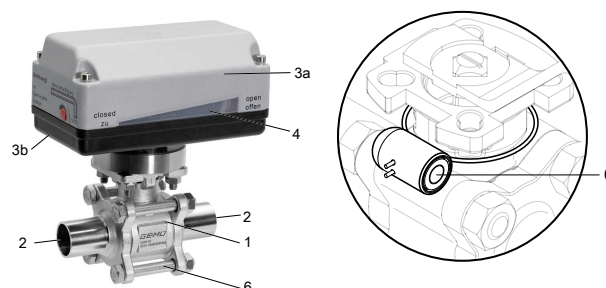
9. Keep this document available at the place of use.
10. Observe the safety information.
11. Operate the product in accordance with this document.
12. Operate the product in accordance with the specifications.
13. Maintain the product correctly.
14. Do not carry out any maintenance work and repairs not described in this document without consulting the manufacturer first.

In cases of uncertainty:

15. Consult the nearest GEMÜ sales office.

3 Product description

3.1 Construction



Item	Name	Materials
1	Ball valve body	ASTM A351/1.4435 (316L)
2	Pipe connections	ASTM A351/1.4435 (316L)
3a	Actuator housing cover Actuator version 1006,1015 Actuator version 3035, 3055 Actuator version 4100, 4200	PPO (10% glass fibre reinforced) PP (30% glass fibre reinforced) Aluminium
3b	Actuator housing base Actuator version 1006, 1015, 3035, 3055 Actuator version 4100, 4200	PP (30% glass fibre reinforced) Aluminium
4	Optical position indicator	PP-R natural
6	Bolt	A2 70
	Seals	TFM
C	CONEXO RFID chip	

3.2 Description

The GEMÜ B54 three-piece 2/2-way metal ball valve is motorized. It has a plastic actuator housing and is particularly suitable for requirements in the pharmaceutical, food processing and biotechnology industries, such as water treatment or sterile steam generation. Only those plastics which are compliant with FDA, USP Class VI and EC10/2011 are used for the seals.

3.3 Function

The product is equipped with a top flange in stainless steel. It has an electric actuator with a powerful DC motor. The reduction gear in the motor, consisting of a threaded spindle with a lever, provides the rotation through 90°. The actuator has an optical position indicator and a manual override as standard.

4 GEMÜ CONEXO

The interaction of valve components that are equipped with RFID chips and an associated IT infrastructure actively increase process reliability.



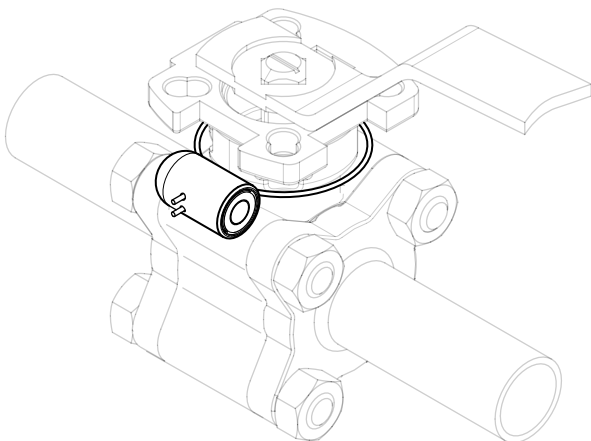
Thanks to serialization, every valve and every relevant valve component such as the body, actuator or diaphragm, and even automation components, can be clearly traced and read using the CONEXO pen RFID reader. The CONEXO app, which can be installed on mobile devices, not only facilitates and improves the "installation qualification" process, but also makes the maintenance process much more transparent and easier to document. The app actively guides the maintenance technician through the maintenance schedule and directly provides him with all the information assigned to the valve, such as test reports, testing documentation and maintenance histories. The CONEXO portal acts as a central element, helping to collect, manage and process all data.

For further information on GEMÜ CONEXO please visit:

www.gemu-group.com/conexo

Installing the RFID chip

In the corresponding design with CONEXO, this product has an RFID chip for electronic identification purposes. The position of the RFID chip can be seen below.



5 Correct use

Ball valves are used to isolate media flows.

Only clean, liquid or gaseous media must be used, and the body and seal materials used must be resistant to and suitable for this. Contaminated media and / or applications outside of the pressure and temperature data may lead to damage to the body and, in particular, to the seals on the ball valve.

The "Technical data" chapter describes the permissible pressure / temperature range for these ball valves.

DANGER



Danger of explosion!

- Risk of severe injury or death
- Do not use the product in potentially explosive zones.
- Only use the product in potentially explosive zones confirmed in the declaration of conformity.

WARNING

Improper use of the product!

- Risk of severe injury or death
- Manufacturer liability and guarantee will be void.
- Only use the product in accordance with the operating conditions specified in the contract documentation and in this document.

The product is suitable for installation in piping and for controlling a media flow. The operating conditions according to the technical data apply to the media to be controlled.

The product is controlled via a motorized actuator.

The product is not intended for use in potentially explosive areas.

The product must not be exposed to pressure fluctuations. If the product is to be used with pressure fluctuations, please contact GEMÜ.

Due to the design, in the open and closed position, a low volume of medium may be trapped within the ball or between the ball and the body.

Expansion of the medium due to temperature differences, change in state or a chemical response may lead to a high pressure build-up. In order to prevent unacceptable pressure increases, a special version with pressure-relief hole in the ball is available on request for this case.

NOTICE

Build-up of lint!

- For soft-seated ball valves, due to the relative rotations of the stainless steel ball to the seat seal, slight wear of the PTFE seals must always be anticipated. Despite this, the safety of the ball valve is not affected by any potential build-up of lint and the seal materials are compliant in accordance with FDA directives.

6 Order data

6.1 Ball valve with GEMÜ 9428, 9468 actuator

The order data provide an overview of standard configurations.

Please check the availability before ordering. Other configurations available on request.

Products ordered with **bold marked ordering options** are so-called preferred series. Depending on the nominal size, these are available more quickly.

Order codes

1 Type	Code
Ball valve, metal, electrically operated, three-piece body, sanitary, checked delta ferrite material and media wetted surfaces according to ASME SF5, ISO 5211, top flange, lockable hand lever, low-maintenance spindle seal and blow-out proof shaft, with anti-static unit	B54

2 DN	Code
DN 8	8
DN 10	10
DN 15	15
DN 20	20
DN 25	25
DN 32	32
DN 40	40
DN 50	50
DN 65	65
DN 80	80
DN 100	100

3 Body/ball configuration	Code
2/2-way body	D

4 Connection type	Code
Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2	17
Spigot SMS 3008	37
Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C	59
Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B	60
Clamp ASME BPE	80
On one side, clamp ASME BPE corresponding to code 80, on the other side, butt weld spigot code 59, for pipe ASME BPE	93

5 Ball valve material	Code
1.4435/ASTM A351, low ferrite <3% (equivalent to 316L Δ Fe<3%) (body, connection, ball), 1.4409/SS316L (spindle)	C3

6 Seal material	Code
TFM 1600 (FDA certification)	5T
TFM 1600 (FDA certification), minimal deadleg	5H

7 Voltage/Frequency	Code
12 VDC	B1
12 V 50/60 Hz	B4
24 VDC	C1
24 V 50/60 Hz	C4

8 Control module	Code
ON/OFF actuator, relay, not reversible	00
ON/OFF actuator, 2 additional potential-free limit switches, relay, not reversible	0E
ON/OFF actuator, potentiometer output, relay, not reversible	0P
ON/OFF actuator	A0
ON/OFF actuator, 2 additional potential-free limit switches, Class A (EN15714-2)	AE

9 Actuator version	Code
Actuator, motorized, operating time 4s, torque 6Nm, GEMUE, size 1 supply voltage B1, C1, B4, C4	1006
Actuator, motorized, operating time 11 s, torque 15 Nm, GEMUE, size 1 supply voltage B1, C1	1015
Actuator, motorized, operating time 15s, torque 35Nm, GEMUE, size 3 supply voltage C1	3035
Actuator, motorized, operating time 15s, torque 55Nm, GEMUE, size 3 supply voltage C1	3055
Actuator, motorized, operating time 20s, torque 100Nm, GEMUE, size 4 supply voltage C1	4100
Actuator, motorized, operating time 16s, torque 200Nm, GEMUE, size 4 supply voltage C1	4200

10 Type of design	Code
Standard	
Ra ≤ 0.4 μm (15 μin.) for media wetted surfaces *), in accordance with DIN 11866 HE4, electropolished internal/external, *) for inner pipe diameter ≤ 6 mm, in spigot Ra ≤ 0.8 μm	1537
K-no. SF5, K-no. 5227, SF5 - Ra max. 0.51 μm (20 μin.) electropolished internal/external, 5227 - Thermal separation via mounting kit	7138

10 Type of design	Code
K-no. SF5, K-no. 0101, SF5 – Ra max. 0.51 µm (20 µin.) electropolished internal/external, 0101 – Media wetted area cleaned to ensure suitability for paint applications	7140
K-no. SF5, K-no. 0104, SF5 – Ra max. 0.51 µm (20 µin.) electropolished internal/external, 0104 – Media wetted parts cleaned for high purity media and packed in plastic bag	7141
K-no. SF5, K-no. 0107, SF5 – Ra max. 0.51 µm (20 µin.) electropolished internal/external, 0107 – Valve free of oil and grease, media wetted area cleaned	7142
Ra max. 0.38 µm (15 µin.) for media wetted surfaces, in accordance with ASME BPE SF4, electropolished internal/external	SF4
Ra max. 0.51 µm (20 µin.) for media wetted surfaces, in accordance with ASME BPE SF5, electropolished internal/external	SF5
11 CONEXO	Code
Without	
Integrated RFID chip for electronic identification and traceability	C

Order example

Ordering option	Code	Description
1 Type	B54	Ball valve, metal, electrically operated, three-piece body, sanitary, checked delta ferrite material and media wetted surfaces according to ASME SF5, ISO 5211, top flange, lockable hand lever, low-maintenance spindle seal and blow-out proof shaft, with anti-static unit
2 DN	15	DN 15
3 Body/ball configuration	D	2/2-way body
4 Connection type	59	Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C
5 Ball valve material	C3	1.4435/ASTM A351, low ferrite <3% (equivalent to 316L Δ Fe<3%) (body, connection, ball), 1.4409/SS316L (spindle)
6 Seal material	5T	TFM 1600 (FDA certification)
7 Voltage/Frequency	C1	24 VDC
8 Control module	A0	ON/OFF actuator
9 Actuator version	1015	Actuator, motorized, operating time 11 s, torque 15 Nm, GEMUE, size 1 supply voltage B1, C1
10 Type of design		Standard
11 CONEXO		Without

6.2 Ball valve with J+J actuator

The order data provide an overview of standard configurations.

Please check the availability before ordering. Other configurations available on request.

Products ordered with **bold marked ordering options** are so-called preferred series. Depending on the nominal size, these are available more quickly.

Order codes

1 Type	Code
Ball valve, metal, electrically operated, three-piece body, sanitary, checked delta ferrite material and media wetted surfaces according to ASME SF5, ISO 5211, top flange, lockable hand lever, low-maintenance spindle seal and blow-out proof shaft, with anti-static unit	B54
2 DN	Code
DN 8	8
DN 10	10
DN 15	15
DN 20	20
DN 25	25
DN 32	32
DN 40	40
DN 50	50
DN 65	65
DN 80	80
DN 100	100
3 Body/ball configuration	Code
2/2-way body	D
4 Connection type	Code
Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2	17
Spigot SMS 3008	37
Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C	59
Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B	60
Clamp ASME BPE	80
On one side, clamp ASME BPE corresponding to code 80, on the other side, butt weld spigot code 59, for pipe ASME BPE	93
5 Ball valve material	Code
1.4435/ASTM A351, low ferrite <3% (equivalent to 316L Δ Fe<3%) (body, connection, ball), 1.4409/SS316L (spindle)	C3
6 Seal material	Code
TFM 1600 (FDA certification)	5T
TFM 1600 (FDA certification), minimal deadleg	5H
7 Voltage/Frequency	Code
24 - 240 V AC 24 - 135 V DC for model 20, 35, 55, 85, 140, 300	U5

8 Control module	Code
ON/OFF actuator, 3-position actuator, additional potential-free limit switches	A3
ON/OFF actuator, 2 additional potential-free limit switches, Class A (EN15714-2)	AE
ON/OFF actuator, 2 additional potential-free limit switches, BSR battery pack (NC)	AE1
ON/OFF actuator, 2 additional potential-free limit switches, BSR battery pack (NO)	AE2
ON/OFF actuator, potentiometer output, Class A (EN15714-2)	AP
ON/OFF actuator, 2 additional potential-free limit switches, potentiometer output 5 kOhm, Failsafe battery pack (NC), preferred direction adjustable	AP1
Control actuator, external set value 0-10 VDC	E1
Positioner DPS, external set value 0-10V, BSR battery pack (NC)	E11
Control actuator, external set value 0/4-20 mA	E2
Positioner DPS, external set value 4-20mA, BSR battery pack (NO)	E22
9 Actuator version	Code
Actuator, motorized, operating time 9s, torque 20Nm, J+J, type J4 heating, IP67	J4C20
Actuator, motorized, operating time 9s, torque 35Nm, J+J, type J4 heating, IP67	J4C35
Actuator, motorized, operating time 13s, torque 55Nm, J+J, type J4 heating, IP67	J4C55
Actuator, motorized, operating time 34s, torque 140Nm, J+J, type J4 heating, IP67	J4C14
Actuator, motorized, operating time 58s, torque 300Nm, J+J, type J4 heating, IP67	J4C30
10 Type of design	Code
Standard	
Ra ≤ 0.4 μm (15 μin.) for media wetted surfaces *), in accordance with DIN 11866 HE4, electropolished internal/external, *) for inner pipe diameter ≤ 6 mm, in spigot Ra ≤ 0.8 μm	1537

10 Type of design	Code
K-no. SF5, K-no. 5227, SF5 - Ra max. 0.51 µm (20 µin.) electropolished internal/external, 5227 - Thermal separation via mounting kit	7138
K-no. SF5, K-no. 0101, SF5 – Ra max. 0.51 µm (20 µin.) electropolished internal/external, 0101 – Media wetted area cleaned to ensure suitability for paint applications	7140
K-no. SF5, K-no. 0104, SF5 – Ra max. 0.51 µm (20 µin.) electropolished internal/external, 0104 – Media wetted parts cleaned for high purity media and packed in plastic bag	7141
K-no. SF5, K-no. 0107, SF5 – Ra max. 0.51 µm (20 µin.) electropolished internal/external, 0107 – Valve free of oil and grease, media wetted area cleaned	7142
Ra max. 0.38 µm (15 µin.) for media wetted surfaces, in accordance with ASME BPE SF4, electropolished internal/external	SF4
Ra max. 0.51 µm (20 µin.) for media wetted surfaces, in accordance with ASME BPE SF5, electropolished internal/external	SF5
11 CONEXO	Code
Without	
Integrated RFID chip for electronic identification and traceability	C

Order example

Ordering option	Code	Description
1 Type	B54	Ball valve, metal, electrically operated, three-piece body, sanitary, checked delta ferrite material and media wetted surfaces according to ASME SF5, ISO 5211, top flange, lockable hand lever, low-maintenance spindle seal and blow-out proof shaft, with anti-static unit
2 DN	15	DN 15
3 Body/ball configuration	D	2/2-way body
4 Connection type	59	Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C
5 Ball valve material	C3	1.4435/ASTM A351, low ferrite <3% (equivalent to 316L Δ Fe<3%) (body, connection, ball), 1.4409/SS316L (spindle)
6 Seal material	5T	TFM 1600 (FDA certification)
7 Voltage/Frequency	U5	24 - 240 V AC 24 - 135 V DC for model 20, 35, 55, 85, 140, 300
8 Control module	AE	ON/OFF actuator, 2 additional potential-free limit switches, Class A (EN15714-2)
9 Actuator version	J4C20	Actuator, motorized, operating time 9s, torque 20Nm, J+J, type J4 heating, IP67
10 Type of design		Standard
11 CONEXO		Without

7 Ball valve technical data

7.1 Medium

Working medium: Corrosive, inert, gaseous and liquid media and steam which have no negative impact on the physical and chemical properties of the body and seal material.

7.2 Temperature with note

Media temperature: -10 – 220 °C

For media temperatures > 100 °C, we recommend using a mounting kit with adapter between the ball valve and the actuator.

Ambient temperature: -20 – 60 °C

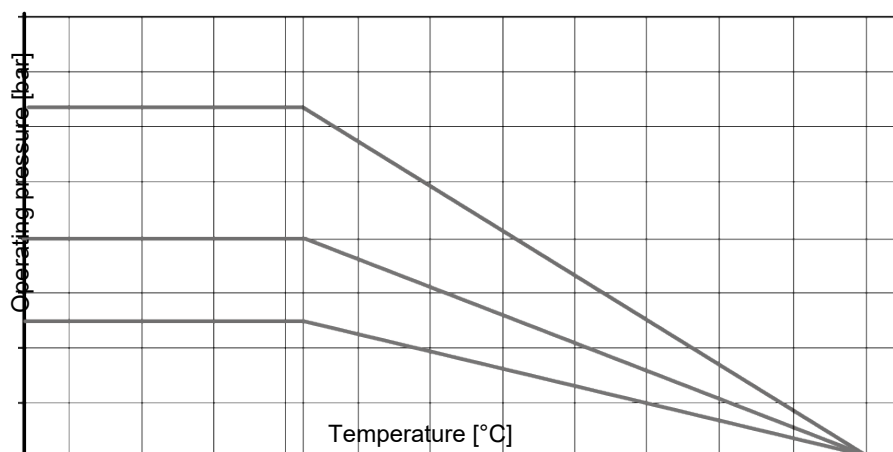
Storage temperature: 5 – 40 °C

7.3 Pressure

Operating pressure: 0 – 63 bar

Vacuum: Can be used up to a vacuum of 50 mbar (absolute)
These values apply to room temperature and air. The values may deviate for other media and other temperatures.

Pressure/temperature diagram:



Pressure/temperature data in accordance with diagram refers to static operating conditions. Strongly fluctuating or fast-changing parameters can lead to a reduction of the service life. Special applications must be talked through with your technical contact person in advance.

Use the clamped union with the correct pressure rating for a safe and correct pipeline design. Pressure ratings of the clamp alone are generally higher, but do not take into account the fully clamped assembly with gasket

Leakage rate: Leakage rate according to ANSI FCI70 – B16.104
Leakage rate according to EN12266, 6 bar air, leakage rate A

Kv values:

DN	NPS	Connection type (code)		
		17	37, 59, 80, 93	60
8	1/4"	7.0	-	7.0
10	3/8"	7.0	-	7.0
15	1/2"	18.0	9.0	18.0
20	3/4"	43.0	26.0	43.0
25	1"	77.0	56.0	77.0
32	1¼"	95.0	-	95.0
40	1½"	206.0	172.0	206.0
50	2"	344.0	327.0	344.0
65	2½"	602.0	516.0	602.0
80	3"	844.0	817.0	844.0
100	4"	1462.0	1376.0	1462.0

Kv values in m³/h

Pressure rating:

DN	Connection type (code)			
	17	37, 59	60	80, 93
8	-	-	PN63	-
10	PN63	-	PN63	-
15	PN63	PN63	PN63	PN25
20	PN63	PN63	PN63	PN25
25	PN63	PN63	PN63	PN25
32	PN63	-	PN63	-
40	PN63	PN63	PN63	PN25
50	PN63	PN63	PN63	PN16
65	PN40	PN40	PN40	PN16
80	PN40	PN40	PN40	PN10
100	PN25	PN25	PN25	PN10

For clamp connections, the permissible pressures are designed for a temperature of -10 to 140 °C when using suitable clamps and sealing materials.

7.4 Product conformities

Machinery Directive: 2006/42/EC

Pressure Equipment Directive: 2014/68/EU

Food: FDA
Regulation (EC) No. 1935/2004
Regulation (EC) No. 10/2011

Low Voltage Directive: 2014/35/EU

Explosion protection: ATEX (2014/34/EU), order code Special version X

ATEX marking: The ATEX marking of the product depends on the respective product configuration with valve body and actuator. It can be found in the product-specific ATEX documentation and the ATEX type plate.

EMC Directive: 2014/30/EU

RoHS Directive: 2011/65/EU

7.5 Mechanical data

Torques:

DN	NPS	Seal material (code)	
		5T	5H
8	1/4"	4	4
10	3/8"	4	4
15	1/2"	8	12
20	3/4"	8	12
25	1"	13	19
32	1¼"	16	22
40	1½"	32	47
50	2"	34	51
65	2½"	91	105
80	3"	104	120
100	4"	140	209

Free of oil and grease incl. 25% safety
Torques in Nm

Weight:

Ball valve

DN	NPS	Connection type (code)			
		17	37, 59	60	80, 93
8	1/4"	-	-	0.5	-
10	3/8"	-	-	0.5	-
15	1/2"	0.8	0.5	0.5	0.5
20	3/4"	0.8	0.5	0.8	0.5
25	1"	1.1	1.0	1.1	1.1
32	1¼"	1.6	-	1.6	-
40	1½"	2.7	2.1	2.7	2.2
50	2"	4.2	3.5	4.2	3.5
65	2½"	8.2	7.0	8.2	7.1
80	3"	11.6	11.0	11.6	11.8
100	4"	24.0	20.0	24.0	20.5

Weights in kg

8 Technical data of actuator

8.1 GEMÜ 9428, 9468 actuators

8.1.1 Mechanical data

Weight:

GEMÜ 9428

Supply voltage 12 V / 24 V:	1.0 kg
Actuator version 3055:	2.8 kg

Actuator type 9468

Actuator version 2070:	4.6 kg
Actuator version 4100, 4200:	11.6 kg

8.1.2 Product compliance

Machinery Directive: 2006/42/EC

EMC Directive: 2014/30/EU

Low Voltage Directive: 2014/35/EU

RoHS Directive: 2011/65/EU (GEMÜ 9428)

8.1.3 Electrical data

Rated voltage: 12 V / 24 V AC or DC ($\pm 10\%$)

Rated frequency: 50/60 Hz (at AC rated voltage)

Electrical protection class: I (DIN EN 61140)

Power consumption:

Actuator version (code)	Control module (code)	12 V DC (code B1)	12 V AC (code B4)	24 V DC (code C1)	24 V AC (code C4)
1006	A0, AE	30.0	30.0	30.0	30.0
1015	A0, AE	30.0	-	30.0	-
2070	00, 0E, 0P	-	-	63.0	-
4100	00, 0E, 0P	-	-	105.0	-
4200	00, 0E, 0P	-	-	90.0	-

Power consumption in W

Current consumption:

Actuator version (code)	Control module (code)	12 V DC (code B1)	12 V AC (code B4)	24 V DC (code C1)	24 V AC (code C4)
1006	A0, AE	2.2	2.0	1.20	1.5
1015	A0, AE	2.2	-	1.20	-
2070	00, 0E, 0P	-	-	2.60	-
4100	00, 0E, 0P	-	-	4.40	-
4200	00, 0E, 0P	-	-	3.60	-

Current data in A

Max. switching current:

Actuator version (code)	Control module (code)	12 V DC (code B1)	12 V AC (code B4)	24 V DC (code C1)	24 V AC (code C4)
1006	A0, AE	6.3	2.4	4.0	1.8
1015	A0, AE	9.2	-	3.8	-
2070	00, 0E, 0P	-	-	14.0	
4100	00, 0E, 0P	-	-	35.0	-
4200	00, 0E, 0P	-	-	35.0	

Current data in A

Input signal:24 V DC, 24 V AC, 120 V AC, 230 V AC
dependent on rated voltage**Duty cycle:**

Continuous duty

Electrical protection:**GEMÜ 9428**

Motor protective system by customer

GEMÜ 9468

Internal for functional module 0x

Actuator version 2070: MT 6.3 A

Actuator version 4100, 4200: MT 10.0 A

Motor protective system by customer, see "Recommended motor protection"

Recommended motor protection:**GEMÜ 9428**

Voltage	12 V DC	24 V DC
Motor protection switch type	Siemens 3RV 1011-1CA10	Siemens 3RV 1011-1BA10
Set current	2.20	1.70

Current data in A

GEMÜ 9468

Motor protection switch type: Siemens 3RV 1011-1FA10

Set current: 4.0 A

8.2 Bernard, J+J actuators

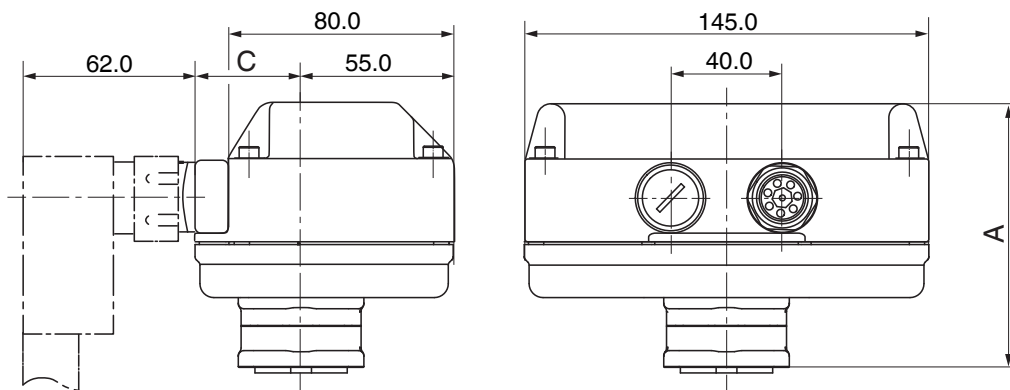
Note: For technical data see manufacturer's original datasheets

9 Dimensions

9.1 Actuator dimensions

9.1.1 GEMÜ 9428, 9468 actuators

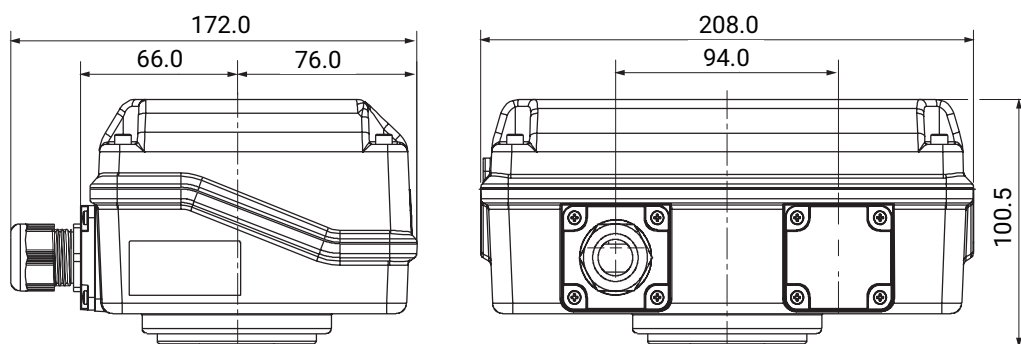
9.1.1.1 Actuator version 1006, 1015, 2015



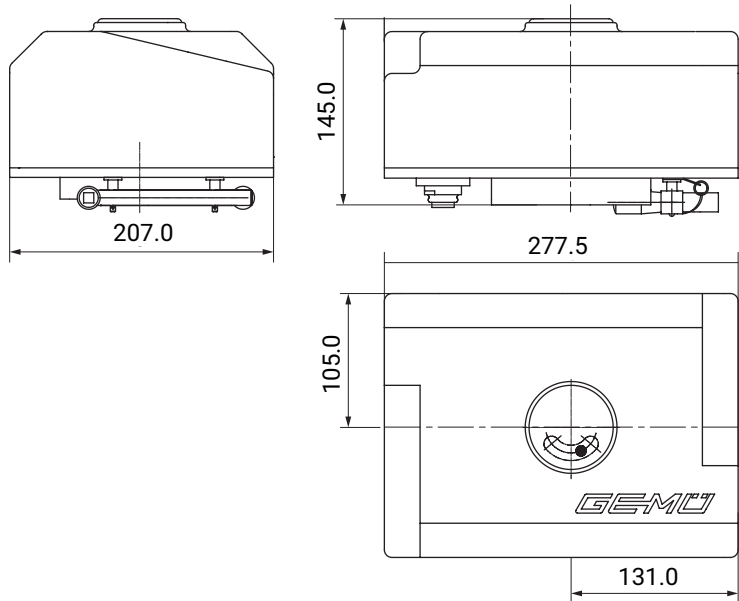
Actuator version	A	C
1006, 1015	94.0	49.0
2015	122.0	53.0

Dimensions in mm

9.1.1.2 Actuator version 3035, 3055



Dimensions in mm

9.1.1.3 Actuator version 4100, 4200

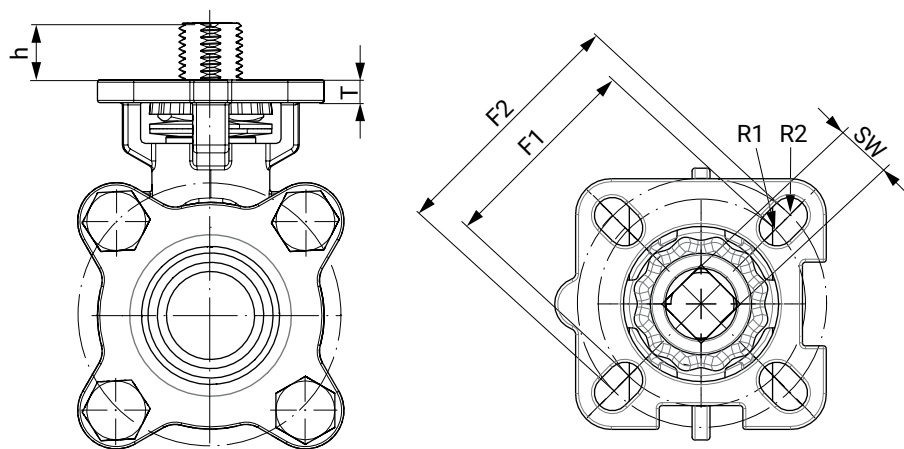
Dimensions in mm

9.1.2 Bernard, AUMA, J+J actuators

For more detailed information on third-party actuators, refer to the manufacturers' documentation

9.2 Ball valve

9.2.1 Actuator flange

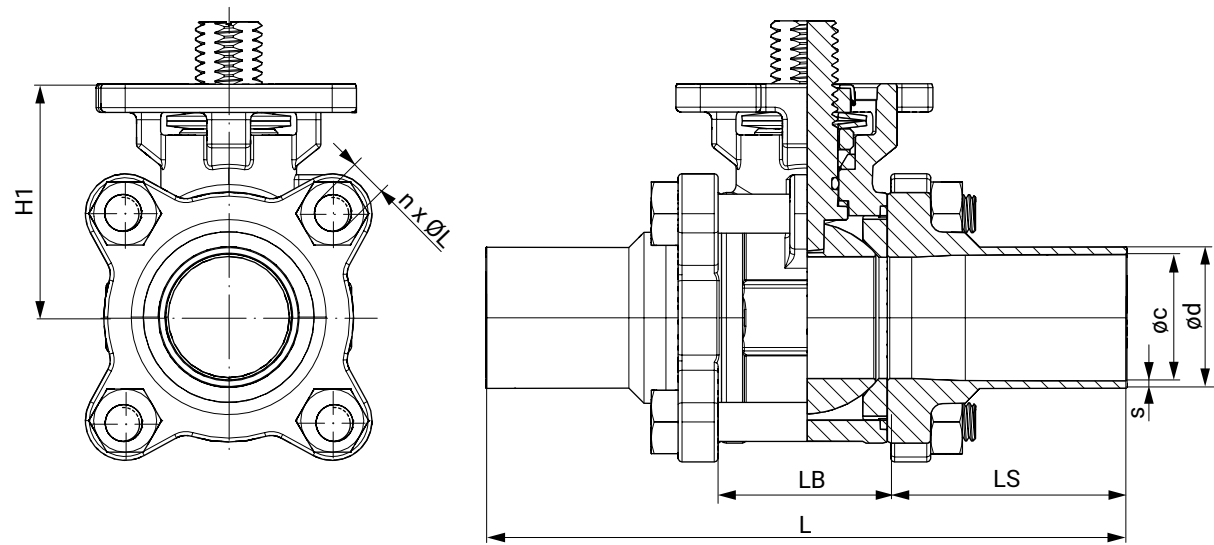


DN	G	F1	ISO 5211 (F1)	R1	F2	ISO 5211 (F2)	R2	SW	h	T
8	1/4"	36.0	F03	3.0	42.0	F04	3.0	9.0	9.0	5.0
10	3/8"	36.0	F03	3.0	42.0	F04	3.0	9.0	9.0	5.0
15	1/2"	36.0	F03	3.0	42.0	F04	3.0	9.0	9.0	5.0
20	3/4"	36.0	F03	3.0	42.0	F04	3.0	9.0	7.5	5.0
25	1"	42.0	F04	3.0	50.0	F05	3.5	11.0	13.0	7.0
32	1 1/4"	42.0	F04	3.0	50.0	F05	3.5	11.0	13.0	7.0
40	1 1/2"	50.0	F05	3.5	70.0	F07	4.5	14.0	15.0	9.0
50	2"	50.0	F05	3.5	70.0	F07	4.5	14.0	16.0	9.0
65	2 1/2"	50.0	F07	3.5	70.0	F10	4.5	17.0	18.0	10.5
80	3"	70.0	F07	4.5	102.0	F10	5.5	17.0	18.0	10.5
100	4"	102.0	F10	4.5	125.0	F12	5.5	22.0	26.0	10.5

Dimensions in mm

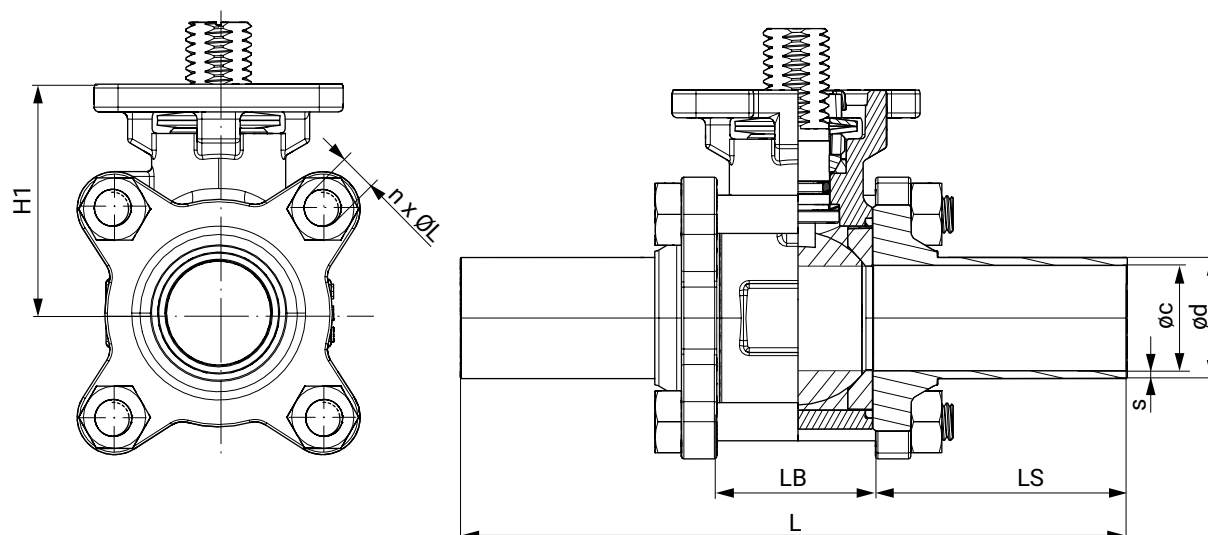
9.2.2 Body dimensions

9.2.2.1 Spigot DIN EN 10357 (connection code 17)



DN	øc	ød	L	LB	LS	H1	n x ØL	s
10	10.0	13.0	120.1	24.3	47.9	37.0	4 x M6	1.5
15	16.0	19.0	140.1	24.3	57.9	37.0	4 x M6	1.5
20	20.0	23.0	140.0	31.2	54.4	40.0	4 x M8	1.5
25	26.0	29.0	152.0	34.0	59.0	48.0	4 x M8	1.5
32	32.0	35.0	165.0	44.0	60.5	53.0	4 x M10	1.5
40	38.0	41.0	190.0	55.0	67.5	63.0	4 x M12	1.5
50	50.0	53.0	203.0	68.9	67.0	72.0	4 x M14	1.5
65	66.0	70.0	254.0	82.0	86.0	92.0	4 x M14	2.0
80	81.0	85.0	280.0	96.0	92.0	102.0	4 x M16	2.0
100	100.0	104.0	308.0	122.0	93.0	132.0	6 x M20	2.0

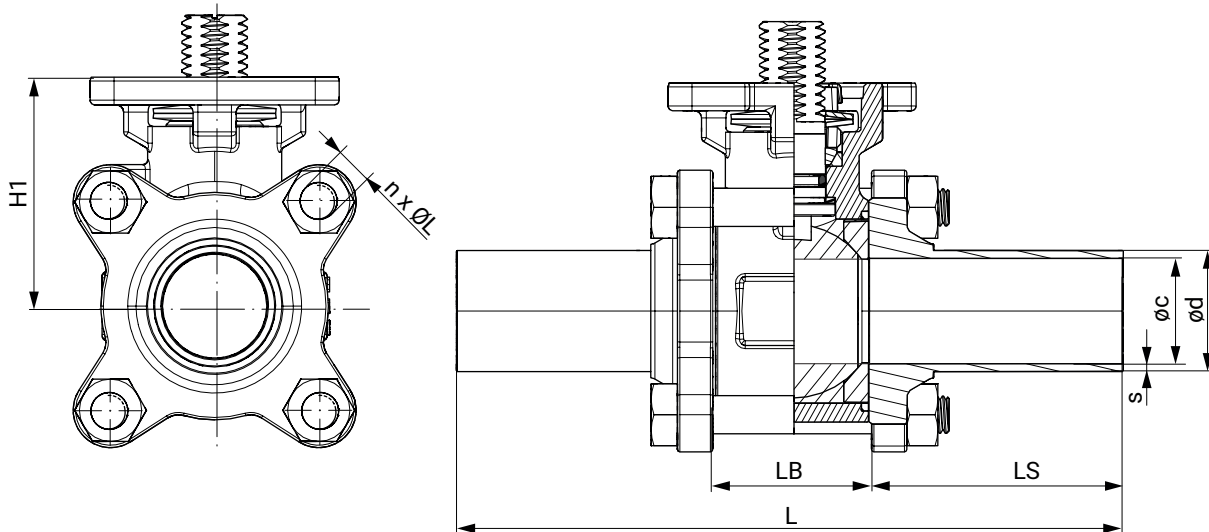
Dimensions in mm

9.2.2.2 Spigot SMS 3008 (connection code 37)

DN	Øc	Ød	s	t	L	LB	LS	H1	n x ØL
20	16.0	18.0	1.0	6.1	142.2	28.0	58.6	38.0	4 x M6
25	22.6	25.0	1.2	7.4	162.3	32.1	65.1	48.0	4 x M8
40	35.6	38.0	1.2	8.3	182.2	46.0	68.1	60.0	4 x M12
50	48.6	51.0	1.2	10.2	193.0	59.6	66.7	69.0	4 x M14
65	60.3	63.5	1.6	12.5	254.1	77.1	88.5	89.0	4 x M14
80	72.9	76.1	1.6	14.0	276.9	91.7	92.6	98.0	4 x M16
100	97.6	101.6	2.0	14.5	304.9	118.3	93.3	130.0	6 x M16

Dimensions in mm

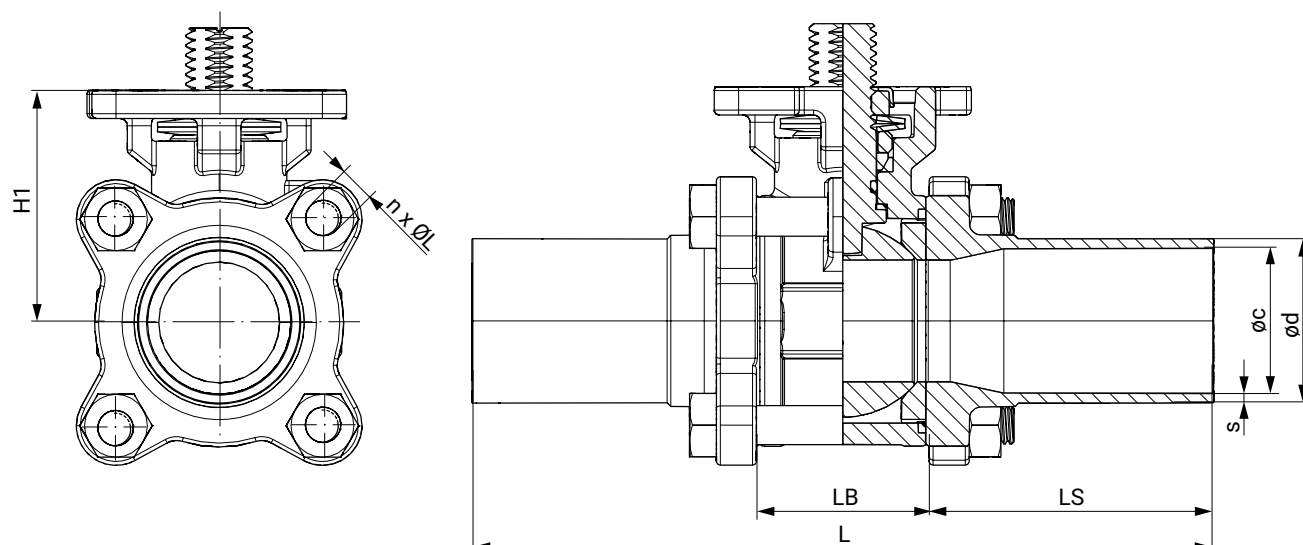
9.2.2.3 Spigot ASME BPE (connection code 59)



DN	Øc	Ød	s	L	LB	LS	H1	n x ØL
15	9.40	12.70	1.65	124.40	25.00	49.70	38.00	4 x M6
20	15.70	19.05	1.65	142.20	28.00	58.60	38.00	4 x M6
25	22.10	25.40	1.65	162.30	32.10	65.10	48.00	4 x M8
40	34.80	38.10	1.65	182.20	46.00	68.10	60.00	4 x M12
50	47.50	50.80	1.65	193.00	59.60	66.70	69.00	4 x M14
65	60.20	63.50	1.65	254.10	77.10	88.50	89.00	4 x M14
80	72.90	76.20	1.65	276.90	91.70	92.60	98.00	4 x M16
100	97.40	101.60	2.10	304.90	118.30	93.30	130.00	6 x M16

Dimensions in mm

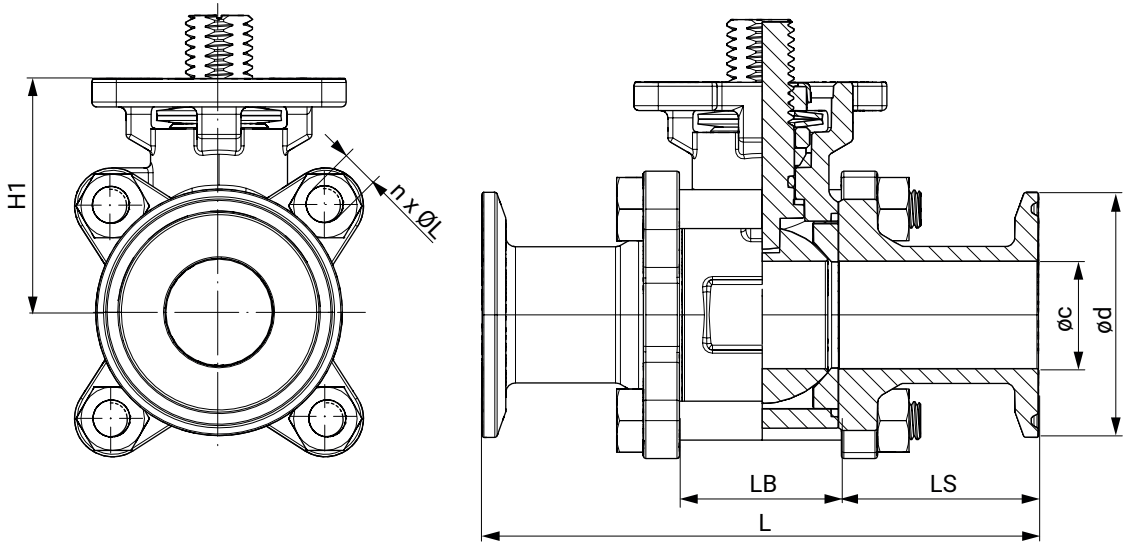
9.2.2.4 Spigot ISO 1127 / EN 10357 (connection code 60)



DN	øc	ød	s	L	LB	LS	H1	n x ØL
8	10.3	13.5	1.6	120.1	24.3	47.9	37.0	4 x M6
10	14.0	17.2	1.6	120.1	24.3	47.9	37.0	4 x M6
15	18.1	21.3	1.6	140.1	24.3	57.9	37.0	4 x M6
20	23.7	26.9	1.6	140.0	31.2	54.4	40.0	4 x M8
25	29.7	33.7	2.0	152.0	34.0	59.0	48.0	4 x M8
32	38.4	42.4	2.0	165.0	44.0	60.5	53.0	4 x M10
40	44.3	48.3	2.0	190.0	55.0	67.5	63.0	4 x M12
50	56.3	60.3	2.0	203.0	68.9	67.0	72.0	4 x M14
65	72.1	76.1	2.0	254.0	82.0	86.0	92.0	4 x M14
80	84.3	88.9	2.3	280.0	96.0	92.0	102.0	4 x M16
100	109.7	114.3	2.3	308.0	122.0	93.0	132.0	6 x M20

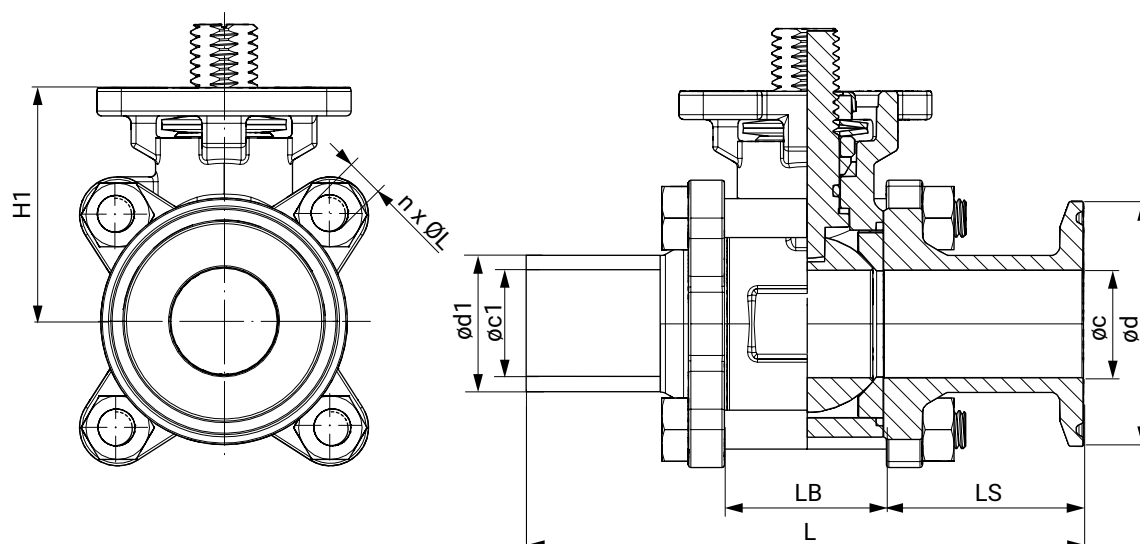
Dimensions in mm

9.2.2.5 Clamp ASME BPE (connection code 80)



DN	øc	ød	s	L	LB	LS	H1	n x ØL
15	9.4	25.0	1.65	88.8	25.0	31.9	38.0	4 x M6
20	15.8	25.0	1.65	101.6	25.0	38.3	38.0	4 x M6
25	22.1	50.4	1.65	114.3	32.1	41.1	48.0	4 x M8
40	34.8	50.4	1.65	139.8	46.0	46.9	60.0	4 x M12
50	47.5	63.9	1.65	158.8	59.6	49.6	69.0	4 x M14
65	60.2	77.4	1.65	171.5	77.1	47.2	89.0	4 x M14
80	72.9	90.9	1.65	196.3	91.7	52.3	98.0	4 x M16
100	97.4	118.9	2.1	241.3	118.3	61.5	130.0	6 x M16

Dimensions in mm

9.2.2.6 Mixed ends ASME BPE (connection code 93)

DN	$\varnothing c$	$\varnothing d$	$\varnothing c1$	$\varnothing d1$	s	t	L	LB	LS	H1	n x $\varnothing L$
15	9.4	25.0	9.4	12.7	1.65	6.1	106.6	25.0	49.7	38.0	4 x M6
20	15.8	25.0	15.8	19.0	1.65	6.1	121.9	28.0	58.6	38.0	4 x M6
25	22.1	50.4	22.1	25.4	1.65	7.4	138.3	32.1	65.1	48.0	4 x M8
40	34.8	50.4	34.8	38.1	1.65	8.3	161.0	46.0	68.1	60.0	4 x M12
50	47.5	63.9	47.5	50.8	1.65	10.2	175.9	59.6	66.7	69.0	4 x M14
65	60.2	77.4	60.2	63.5	1.65	12.5	212.8	77.1	88.5	89.0	4 x M14
80	72.9	90.9	72.9	76.2	1.65	14.0	236.6	91.7	92.6	98.0	4 x M16
100	97.4	118.9	97.4	101.6	2.10	14.5	273.1	118.3	93.3	130.0	6 x M16

Dimensions in mm

10 Manufacturer's information

10.1 Delivery

- Check that all parts are present and check for any damage immediately upon receipt.

The product's performance is tested at the factory. The scope of delivery is apparent from the dispatch documents and the design from the order number.

10.2 Packaging

The product is packaged in a cardboard box which can be recycled as paper.

10.3 Transport

1. Only transport the product by suitable means. Do not drop. Handle carefully.
2. After the installation dispose of transport packaging material according to relevant local or national disposal regulations / environmental protection laws.

10.4 Storage

1. Store the product free from dust and moisture in its original packaging.
2. Avoid UV rays and direct sunlight.
3. Do not exceed the maximum storage temperature (see chapter "Technical data").
4. Do not store solvents, chemicals, acids, fuels or similar fluids in the same room as GEMÜ products and their spare parts.
5. Store the ball valves in the "open" position.

11 Installation in piping

11.1 Preparing for installation

WARNING

The equipment is subject to pressure!

- Risk of severe injury or death
- Depressurize the plant or plant component.
- Completely drain the plant or plant component.

WARNING



Corrosive chemicals!

- Risk of caustic burns
- Wear appropriate protective gear.
- Completely drain the plant.

CAUTION



Hot plant components!

- Risk of burns
- Only work on plant that has cooled down.

CAUTION

Exceeding the maximum permissible pressure!

- Damage to the product
- Provide precautionary measures against exceeding the maximum permitted pressures caused by pressure surges (water hammer).

CAUTION

Use as step!

- Damage to the product
- Risk of slipping-off
- Choose the installation location so that the product cannot be used as a foothold.
- Do not use the product as a step or a foothold.

NOTICE

Suitability of the product!

- The product must be appropriate for the piping system operating conditions (medium, medium concentration, temperature and pressure) and the prevailing ambient conditions.

NOTICE**Tools!**

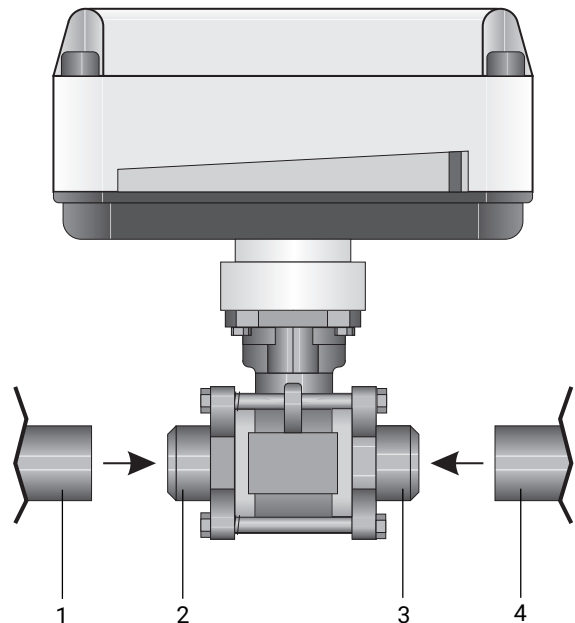
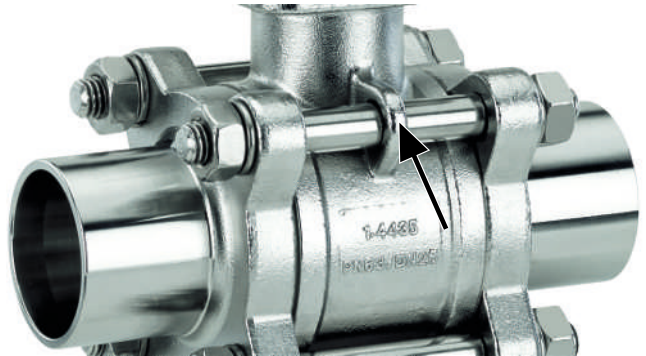
- The tools required for installation and assembly are not included in the scope of delivery.
 - Use appropriate, functional and safe tools.
1. Ensure the product is suitable for the relevant application.
 2. Check the technical data of the product and the materials.
 3. Keep appropriate tools ready.
 4. Wear appropriate protective gear, as specified in the plant operator's guidelines.
 5. Observe appropriate regulations for connections.
 6. Have installation work carried out by trained personnel.
 7. Shut off plant or plant component.
 8. Secure plant or plant component against recommissioning.
 9. Depressurize the plant or plant component.
 10. Completely drain the plant (or plant component) and let it cool down until the temperature is below the media vaporization temperature and cannot cause scalding.
 11. Decontaminate, rinse and ventilate the plant or plant component properly.
 12. Lay piping so that the product is protected against transverse and bending forces, and also from vibrations and tension.
 13. Only mount the product between matching aligned pipes (see following chapters).
 14. Flow direction and installation position are optional.

11.2 Installation with butt weld spigots**NOTICE**

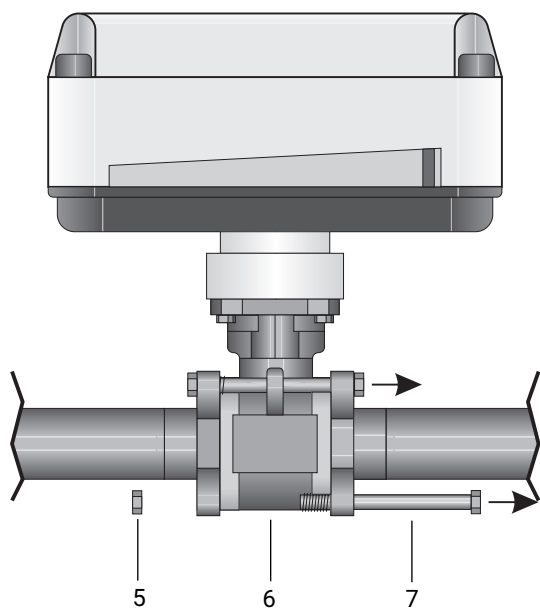
- Adhere to good welding practices!

1. Installation variant:

Undo one bolt, remove the other bolts and swivel the centre section aside instead of removing it.



2. Align the pipes **1** and **4** on the left and right with the butt weld spigots **2** and **3**, and attach them to the spigots.

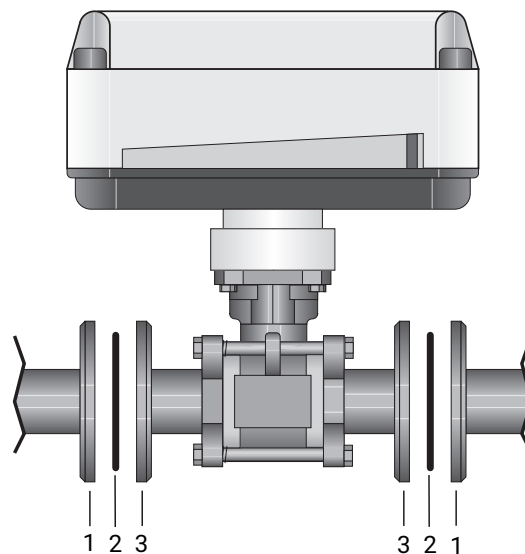


3. Fully unscrew the nuts **5**. With the bolt that goes through the tab, only loosen the nut **5**.
4. Pull out the bolts **7**.
5. Swivel out the ball valve **6** with seat seals and flange seals.
6. Weld the pipes **1** and **4** on the left and right to the butt weld spigots **2** and **3**.
7. Allow the butt weld spigots to cool down.
8. Reinstall the ball valve between the butt weld spigots. Take care that the seat seal and flange seal are correctly positioned. Align the centre section **6** concentrically with butt weld spigots **2** and **3**.
9. Tighten the nuts diagonally, counterhold with a wrench.

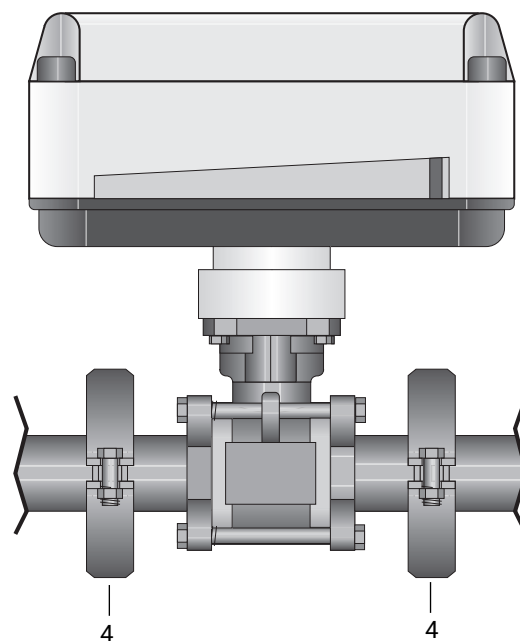
Nominal size	Torque [Nm]
DN8	8
DN10	8
DN15	8
DN20	14
DN25	14
DN32	20
DN40	23
DN50	28
DN65	45
DN80	60
DN100	75

11.3 Installation with clamp connections

1. Ensure sealing surfaces on the connection clamps are clean and undamaged.



2. Carefully align connection clamps **1** and **3** before connecting.
3. Centre the seals **2** accurately.



4. Connect the clamp of the ball valve and the clamp of the piping with the appropriate sealing clamp **4**.
5. Only use connector elements made of approved materials!

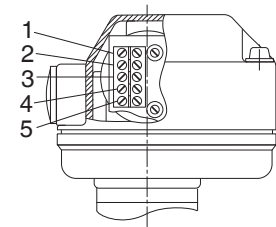
12 Electrical connection

12.1 Connection and wiring diagram – actuator version 1015, 3035, 3055

12.1.1 ON/OFF actuator (code A0)

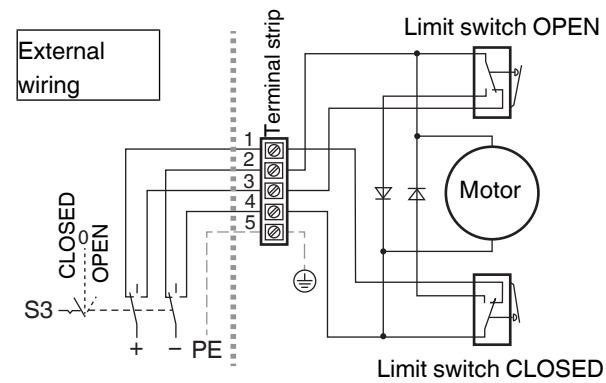
12 V DC (code B1) / 24 V DC (code C1)

Assignment of the terminal strips

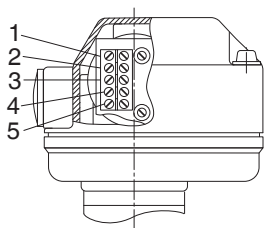


Item	Description
1	Uv+, direction of travel CLOSED
2	Uv-, direction of travel CLOSED
3	Uv+, direction of travel OPEN
4	Uv-, direction of travel OPEN
5	PE, protective earth conductor

Connection diagram

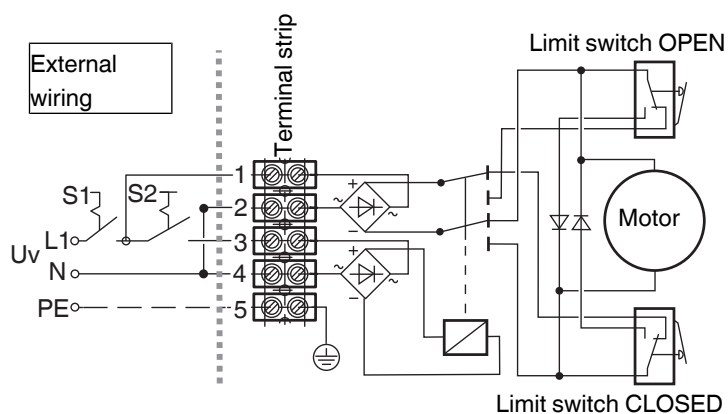


S3	Actuator
CLOSED	Direction of travel CLOSED
0	OFF
OPEN	Direction of travel OPEN

12 V AC (code B4) / 24 V AC (code C4)**Assignment of the terminal strips**

Item	Description
1	L1, supply voltage
2	N, supply voltage
3	L1, change-over (OPEN/CLOSED)
4	N, change-over (OPEN/CLOSED)
5	PE, protective earth conductor

Preferred direction -OPEN- when all signals are present

Connection diagram

S1	Actuator
0	OFF
1	ON

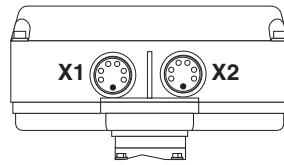
S2	Direction of travel
0	CLOSED
1	OPEN

12.1.2 ON/OFF actuator with 2 potential-free limit switches (code AE)

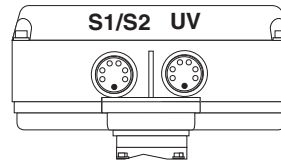
12 V DC (code B1) / 24 V DC (code C1)

Position of the connectors

Actuator version
3035, 3055



Actuator version
1006, 1015

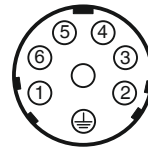


Electrical connection



Plug assignment X1, UV

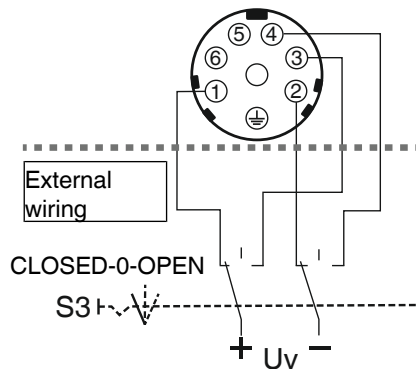
Pin	Description
1	Uv+, direction of travel CLOSED
2	Uv-, direction of travel CLOSED
3	Uv+, direction of travel OPEN
4	Uv-, direction of travel OPEN
5	n.c.
6	n.c.
	PE, protective earth conductor



Plug assignment X2, S1/S2

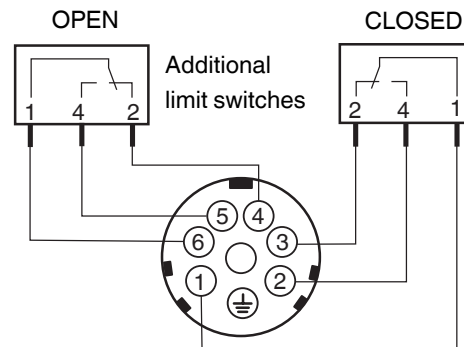
Pin	Description
1	Change-over contact limit switch CLOSED
2	Make contact limit switch CLOSED
3	Break contact limit switch CLOSED
4	Break contact limit switch OPEN
5	Make contact limit switch OPEN
6	Change-over contact limit switch OPEN
	PE, protective earth conductor

Connection diagram



Connection assignment X1, UV

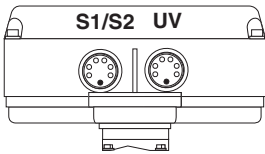
S3	Actuator
CLOSED	Direction of travel CLOSED
0	OFF
OPEN	Direction of travel OPEN



12 V AC (code B4) / 24 V AC (code C4)

Position of the connectors

Actuator version 1006



Electrical connection



Plug assignment UV

Pin	Description
1	L1, supply voltage
2	N, supply voltage
3	L1, change-over (OPEN/CLOSED)
4	N, change-over (OPEN/CLOSED)
5	n.c.
6	n.c.
	PE, protective earth conductor

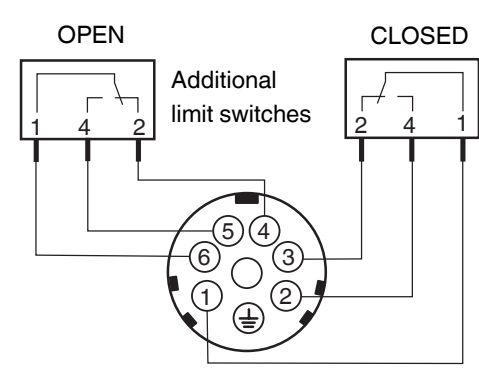
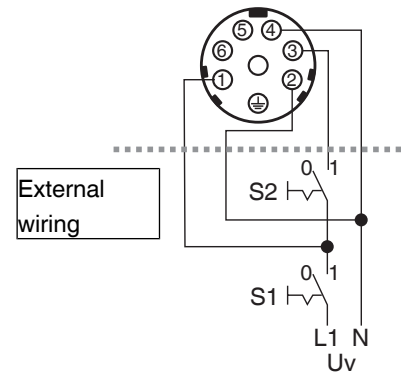


Plug assignment S1/S2

Pin	Description
1	Change-over contact limit switch CLOSED
2	Make contact limit switch CLOSED
3	Break contact limit switch CLOSED
4	Break contact limit switch OPEN
5	Make contact limit switch OPEN
6	Change-over contact limit switch OPEN
	PE, protective earth conductor

Preferred direction -OPEN- when all signals are present

Connection diagram



Connection diagram X1, UV

S1	Actuator
0	OFF
1	ON

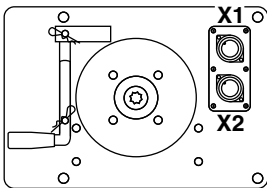
S2	Direction of travel
0	CLOSED
1	OPEN

12.2 Connection and wiring diagram – actuator version 4100, 4200

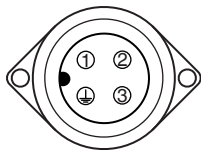
12.2.1 On/Off actuator with relay (code 00), 24 V DC (code C1)

12.2.1.1 Position of the connectors

Actuator version 4100, 4200



12.2.1.2 Electrical connection



Plug assignment X1

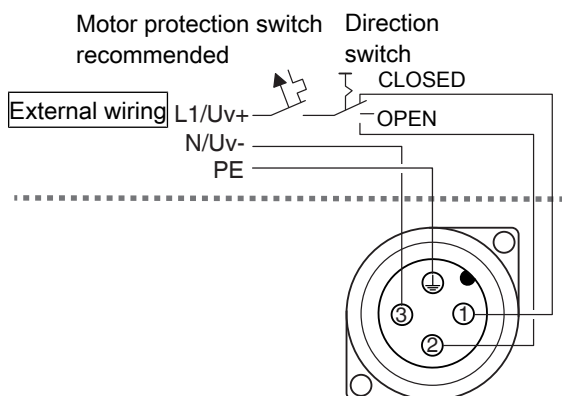
Pin	Description
1	L1 / Uv+, direction of travel CLOSED
2	L1 / Uv+, direction of travel OPEN
3	N / Uv-, neutral conductor
	PE, protective earth conductor

N / L- signals in the unit are separated.

The potential must be assigned by the user.

When the OPEN and CLOSED switches are operated simultaneously the actuator "CLOSES".

12.2.1.3 Connection diagram

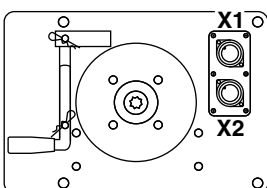


Connection assignment X1

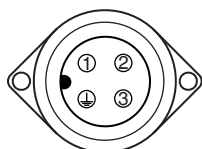
12.2.2 On/Off actuator with 2 additional potential-free limit switches, with relay (code 0E), 24 V DC (code C1)

12.2.2.1 Position of the connectors

Actuator version 4100, 4200

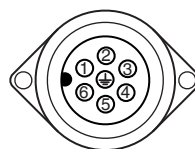


12.2.2.2 Electrical connection



Plug assignment X1

Pin	Description
1	L1 / Uv+, direction of travel CLOSED
2	L1 / Uv+, direction of travel OPEN
3	N / Uv-, neutral conductor
	PE, protective earth conductor



Plug assignment X2

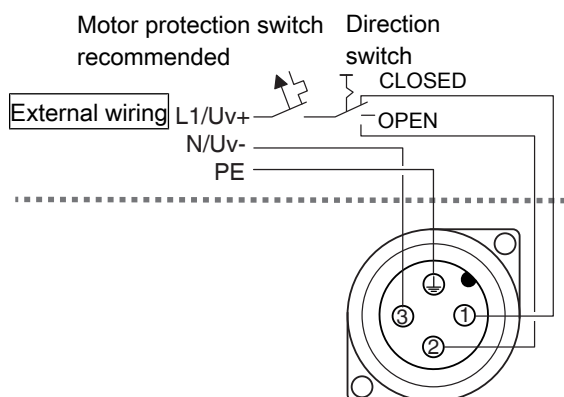
Pin	Description
1	Change-over contact limit switch CLOSED
2	Make contact limit switch CLOSED
3	Break contact limit switch CLOSED
4	Break contact limit switch OPEN
5	Make contact limit switch OPEN
6	Change-over contact limit switch OPEN
	PE, protective earth conductor

N / L- signals in the unit are separated.

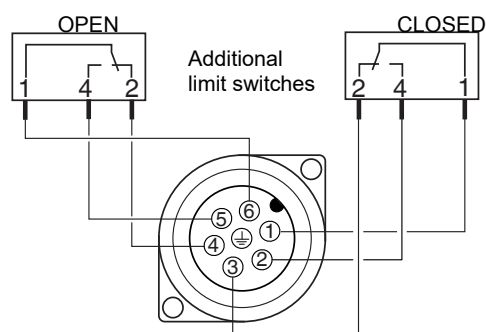
The potential must be assigned by the user.

When the OPEN and CLOSED switches are operated simultaneously the actuator "CLOSES".

12.2.2.3 Connection diagram



Connection assignment X1

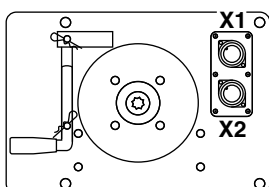


Connection assignment X2

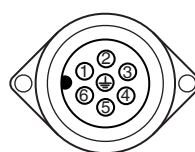
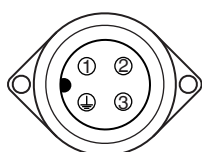
12.2.3 On/Off actuator with potentiometer output, with relay (code 0P), 24 V DC (code C1)

12.2.3.1 Position of the connectors

Actuator version 4100, 4200



12.2.3.2 Electrical connection



Plug assignment X1

Pin	Description
1	L1 / Uv+, direction of travel CLOSED
2	L1 / Uv+, direction of travel OPEN
3	N / Uv-, neutral conductor
	PE, protective earth conductor

Plug assignment X2

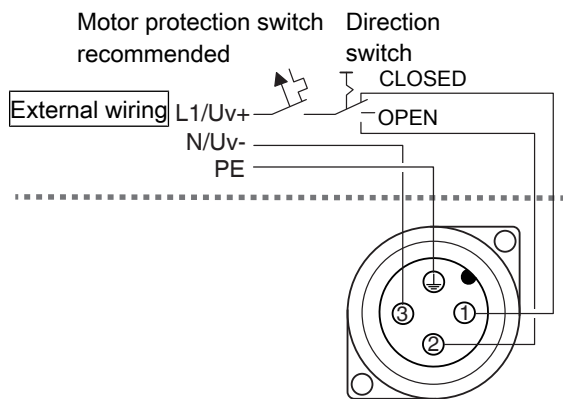
Pin	Description
1	Change-over contact limit switch CLOSED
2	Make contact limit switch CLOSED
3	Break contact limit switch CLOSED
4	Break contact limit switch OPEN
5	Make contact limit switch OPEN
6	Change-over contact limit switch OPEN
	PE, protective earth conductor

N / L- signals in the unit are separated.

The potential must be assigned by the user.

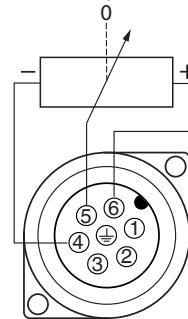
When the OPEN and CLOSED switches are operated simultaneously the actuator "CLOSES".

12.2.3.3 Connection diagram



Connection assignment X1

Actual value potentiometer



Connection assignment X2

13 Limit switches

DANGER



Risk of electric shock!

- ▶ Risk of injury or death (if operating voltage is higher than safe extra low voltage).
- ▶ Adjustments are made with the actuator cover removed.
- ▶ Electric shock can cause severe burns and fatal injury.
- **Always** disconnect the product from power supply!
- Therefore, have all work performed only by qualified electricians.

CAUTION

Incorrectly adjusted limit switch!

- ▶ Actuator continues running.
- ▶ Damage to the actuator.
- Do not move the limit switch too far outwards.

NOTICE

Tools required for setting the limit switches:

- Allen key SW3
- Small Philips head screw driver

NOTICE

- Always switch the limit switch for signal so that the motor switch is actuated first.
- ⇒ Limit switches for signal and motor are already preset.

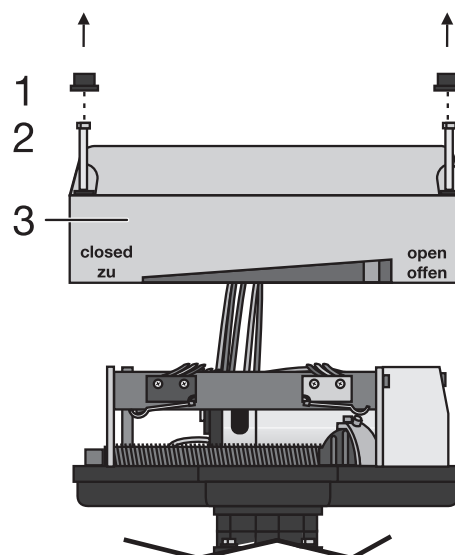
13.1 Setting the limit switch for 1015, 2015 and 3035

The motorized actuator versions 1015, 2015 and 3035 are supplied in the open position.

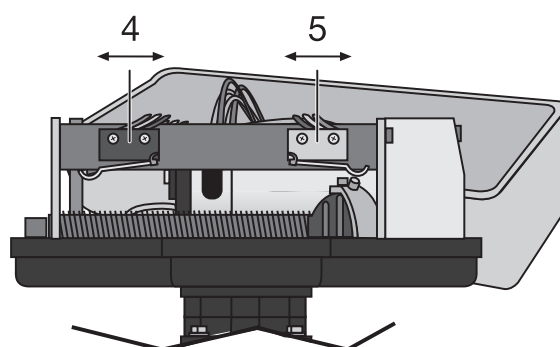
The "OPEN" and "CLOSED" end positions are set using limit switches. These are actuated using the levers and can be adjusted by loosening the 2 screws.

The following drawings differ depending on the actuator version!

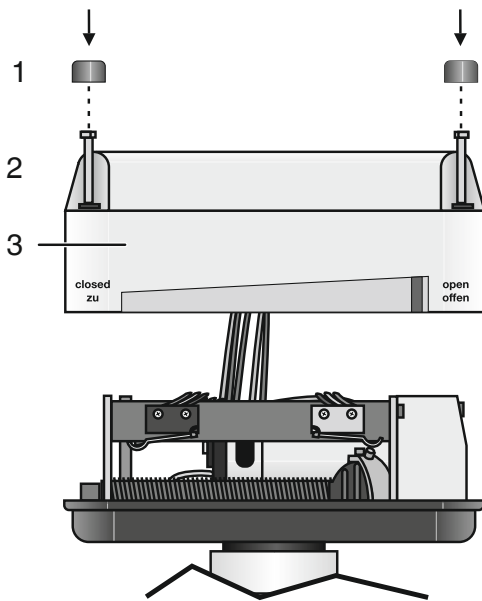
1. Disconnect the plant from power supply and secure against recommissioning.



2. Remove the protective caps 1.
3. Undo screws 2.
4. Remove the cover of the actuator 3.



5. Undo the screws on the corresponding limit switch (4 = "CLOSED", 5 = "OPEN").
6. Move limit switches to the desired position.
7. Tighten limit switch screws.



8. Put on cover of actuator 3.
 9. Tighten cover 3.
 10. Put on protective caps 1.
- ⇒ Limit switches are set.

13.2 Setting the limit switch for 2070, 4100, 4200

The motorized actuator versions 2070, 4100 and 4200 are supplied in the open position.

The "OPEN" and "CLOSED" end positions are set using limit switches. These are actuated using the levers and can be adjusted by loosening the 2 screws.

⚠ CAUTION

Incorrectly adjusted limit switch!

- ▶ Actuator continues running.
- ▶ Damage to the actuator.
- Do not move the limit switch too far outwards.

Versions 00, 0E, 0P:

- The actuator is not reversible, i.e. it must be stopped briefly when switching over from "OPEN" to "CLOSED" or "CLOSED" to "OPEN".
- For the above actuator types, overall height 1 applies.

Versions A0, AE, AP, E1, E2:

- The actuator is reversible, i.e. it can be switched directly from "OPEN" to "CLOSED". To this end, a dead zone of 200 ms is integrated into the electronic system, i.e. when switching over, the actuator does not run for this time.
- Independent of the supply voltage, the OPEN/CLOSE control is freely selectable via a mains supply of 24 V DC, 24 V AC up to 250 V AC or operated directly via a PLC.
- An electronic current limitation limits the torque.
- For the above actuator types (except for code 2070), overall height 2 applies.

⚠ DANGER



Risk of electric shock!

- ▶ Risk of injury or death (if operating voltage is higher than safe extra low voltage).
- ▶ Adjustments are made with the actuator cover removed.
- ▶ Electric shock can cause severe burns and fatal injury.
- **Always** disconnect the product from power supply!
- Therefore, have all work performed only by qualified electricians.

14 Commissioning

⚠ WARNING



Corrosive chemicals!

- ▶ Risk of caustic burns
- Wear appropriate protective gear.
- Completely drain the plant.

⚠ CAUTION

Leakage!

- ▶ Emission of dangerous materials
- Provide precautionary measures against exceeding the maximum permitted pressures caused by pressure surges (water hammer).

1. Check the tightness and the function of the product (close and reopen the product).
2. Flush the piping system of new plant and following repair work (the product must be fully open).
 - ⇒ Harmful foreign matter has been removed.
 - ⇒ The product is ready for use.
3. Commission the product.

15 Operation

⚠ CAUTION

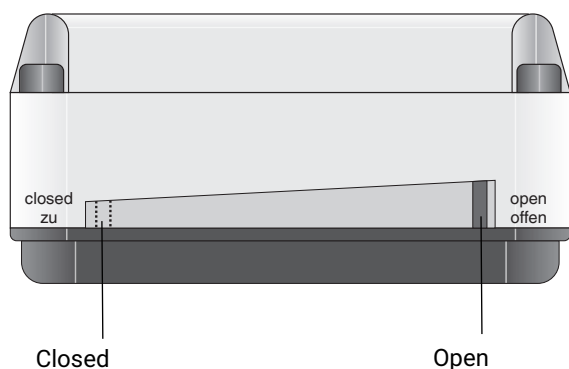
OPEN/CLOSE control

- OPEN/CLOSE control does not allow direct switching (reversing).
- First move the system to the stop position.
- Move from OPEN to CLOSED position only via OFF position (time > 1 sec in OFF position).

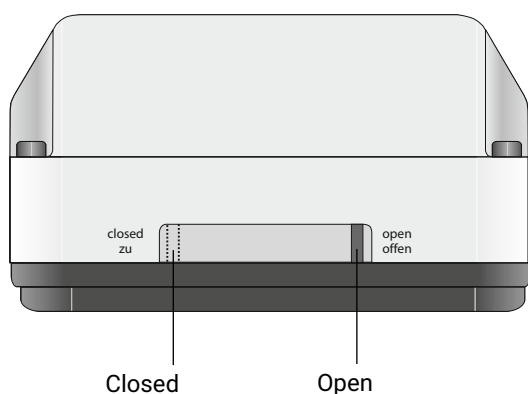
15.1 Optical position indicator

The actuator has an optical position indicator which indicates the position of the actuator.

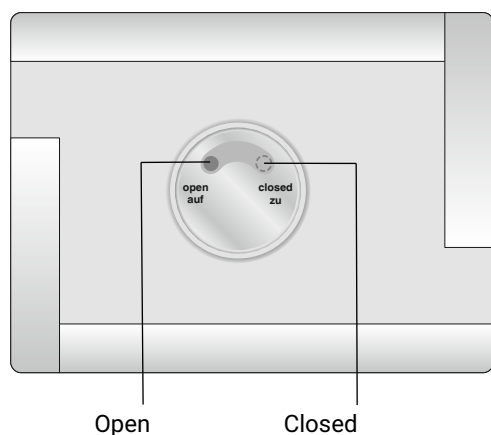
Actuator versions 1015, 2015, 3035



Actuator version 2070



Actuator versions 4100, 4200



15.2 Manual override

⚠ DANGER



Electric shock by dangerous voltage!

- ▶ Risk of injury or death (if operating voltage is higher than safe extra low voltage).
- Switch off power to the actuator before using the manual override.

⚠ CAUTION

Only actuate the manual override when the power is switched off.

- ▶ Damage to the actuator!

⚠ CAUTION

Set the actuator position to "centred" after using the manual override!

- ▶ Trip cams may be outside the limit switches as the limit switch position was manually exceeded by the manual override.
- ▶ Damage to the actuator.
- Set the actuator position to "centred" before electrical operation.

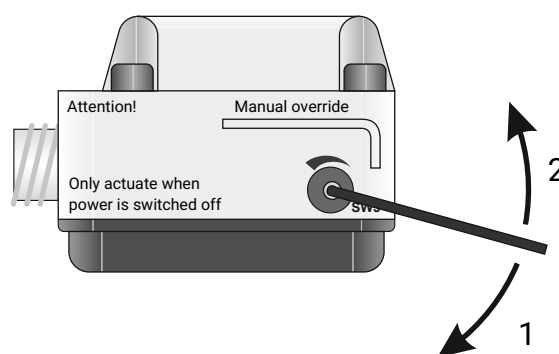
15.2.1 Actuator versions 1015, 2015, 3035

NOTICE

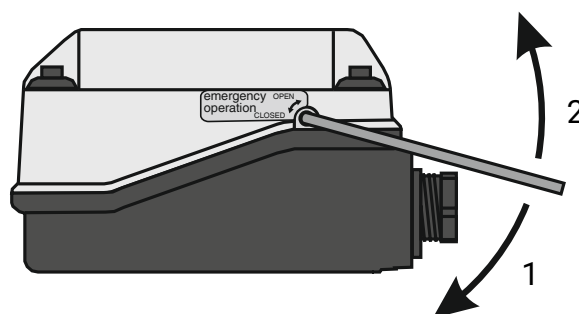
For manual override the following is required:

- Allen key WAF 3
- Screw driver

On the side of the actuator there is a red protective cap below which is the manual override.



Actuator versions 1015, 2015



Actuator version 3035

If manual override is required, take the following steps:

1. Remove red protective cap with a screw driver.
2. To open the ball valve, turn the Allen key clockwise **1** until the position indicator shows "open".
3. To close the ball valve, turn the Allen key anticlockwise **2** until the position indicator shows "closed".
4. Reinsert red protective cap.

15.2.2 Actuator versions 2070, 4100, 4200

NOTICE

For manual override the following is required:

- Screw driver

On the side of the actuator there is a black protective cap below which is the manual override. The crank handle for manual override is located on the base of the actuator. Actuation of the manual override additionally actuates a switch that shuts off power to the actuator.



Actuator version 2070 (example)

If manual override is required, take the following steps:

1. Remove black protective cap **1** using a screw driver.
2. Insert crank handle **2** and crank into the desired valve position manually (direction according to imprint).
3. Reinsert black protective cap **1**.

15.3 Setting the limit switches

⚠ DANGER



Risk of electric shock!

- ▶ Risk of injury or death (if operating voltage is higher than safe extra low voltage).
- ▶ Adjustments are made with the actuator cover removed.
- ▶ Electric shock can cause severe burns and fatal injury.
- **Always** disconnect the product from power supply!
- Therefore, have all work performed only by qualified electricians.

⚠ CAUTION

Destruction of the actuator!

- ▶ Do not move the right limit switch too far to the right and the left limit switch too far to the left, otherwise the actuator will continue running in the end position (i.e. the limit switch cannot be actuated by the lever and the actuator continues to run).

NOTICE

Tools required for setting the limit switches:

- Allen key SW3
- Small Philips head screw driver

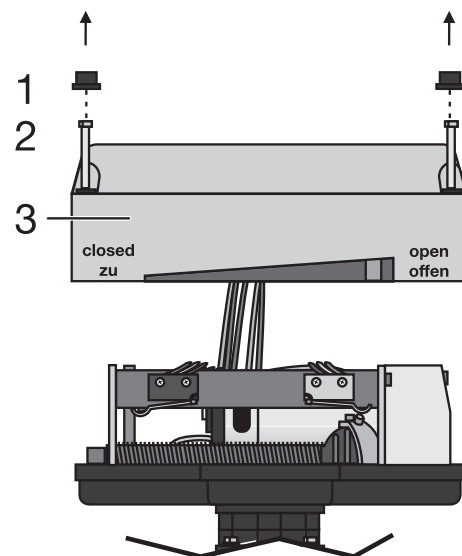
NOTICE

- Always switch the limit switch for signal so that the motor switch is actuated first.
- ⇒ Limit switches for signal and motor are already preset.

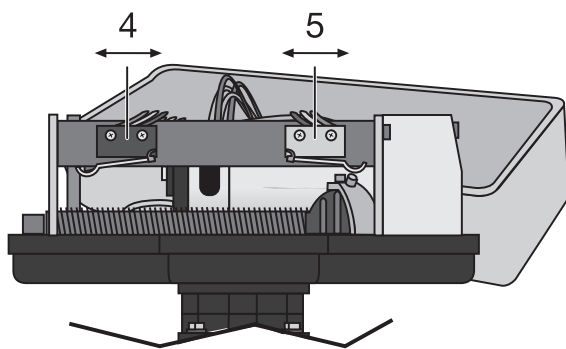
The GEMÜ 9428 motorized actuator is delivered in open position.

The following drawings differ depending on the actuator version!

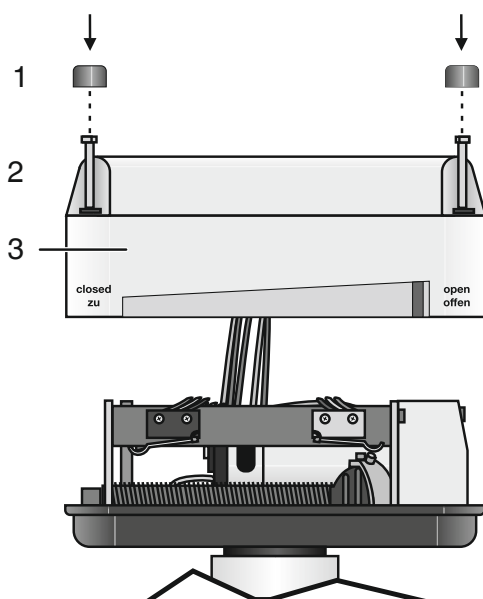
1. Disconnect the plant from power supply and secure against recommissioning.



2. Remove the protective caps **1**.
3. Undo screws **2**.
4. Disassemble the cover of the actuator **3**.



5. Undo screws at the respective limit switch (**4** = "CLOSED", **5** = "OPEN").
6. Move limit switches to the desired position.
7. Tighten limit switch screws.



8. Put on cover of actuator **3**.
 9. Tighten cover **3**.
 10. Put on protective caps **1**.
- ⇒ Limit switches are set.

16 Troubleshooting

Error	Possible cause	Troubleshooting
Valve does not open/close or does not open/close fully	Actuator defective	Replace the actuator
	Operating pressure too high	Operate the product with operating pressure specified in datasheet
	Voltage is not connected	Connect voltage
	Cable ends incorrectly wired	Wire cable ends correctly
	End positions incorrectly set	Correctly set the end positions
	Foreign matter in the product	Remove and clean the product
The product is leaking between actuator and valve body, medium is escaping at the valve spindle	Spindle nut or spacer bolt loosened	Tighten spindle nut or spacer bolt
	Wearing parts of spindle seal faulty	Replace wearing parts
The product is leaking between actuator and valve body	Bolting between valve body and actuator loose	Tighten bolting between valve body and actuator
	Actuator/valve body damaged	Replace actuator/valve body
Connection between valve body and piping leaking	Incorrect installation	Check installation of valve body in piping
	For clamp connections: Sealing clamp is loose	Retighten sealing clamp
	For clamp connections: Gasket faulty	Replace gasket
Valve body leaking	Valve body leaking or corroded	Check valve body for damage, replace valve body if necessary
	Bolts of the ball valve body are loose	Retighten bolts
No flow	Ball incorrectly adjusted	Turn ball to the correct position

17 Inspection/maintenance

WARNING

The equipment is subject to pressure!

- ▶ Risk of severe injury or death
- Depressurize the plant or plant component.
- Completely drain the plant or plant component.

CAUTION



Hot plant components!

- ▶ Risk of burns
- Only work on plant that has cooled down.

CAUTION

- Servicing and maintenance work must only be performed by trained personnel.
- Do not extend hand lever. GEMÜ shall assume no liability whatsoever for damages caused by improper handling or third-party actions.
- In case of doubt, contact GEMÜ prior to commissioning.

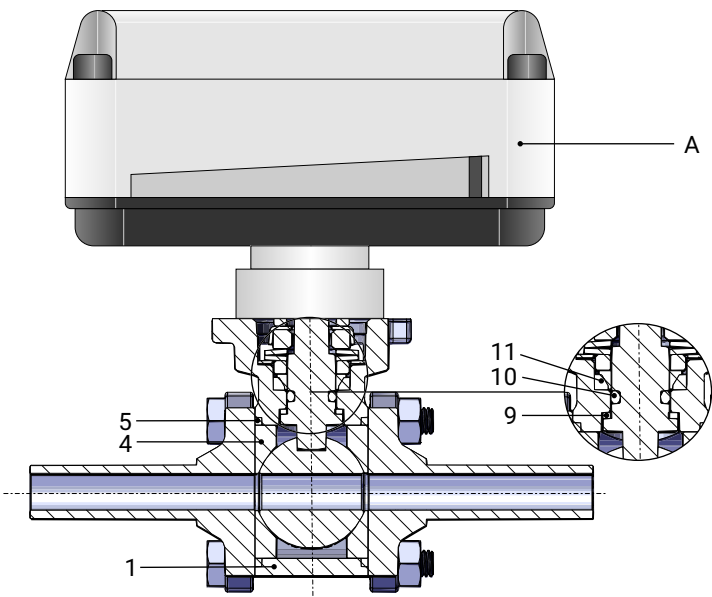
1. Use appropriate protective gear as specified in plant operator's guidelines.
2. Shut off plant or plant component.
3. Secure against recommissioning.
4. Depressurize the plant or plant component.

Ball valves are maintenance-free. No lubrication or routine maintenance of the ball valve shaft is required. The shaft is guided through a PTFE gland packing in the ball valve body. The shaft seal is pretensioned and self-adjusting. However, the operator must carry out regular visual examinations of the ball valves, dependent on the operating conditions and the potential danger in order to prevent leakage and damage.

If there is a leakage at the spindle nut, this can generally be rectified by retightening the spindle nut. However, overtightening the spindle nut must be avoided.

Usually, retightening by between 30° and 60° will be sufficient to rectify the leakage.

17.1 Spare parts



Item	Name	Order designation
1	Ball valve body	BB04
4	Seat seal (2 x)	BB04 SDS
5	Flange seals (2x)	
9	Sealing washer spindle	
10	O-ring	
11	V-ring spindle packing	See actuator designation. Dependent on the actuator version.
A	Actuator	

17.2 Replacing the actuator

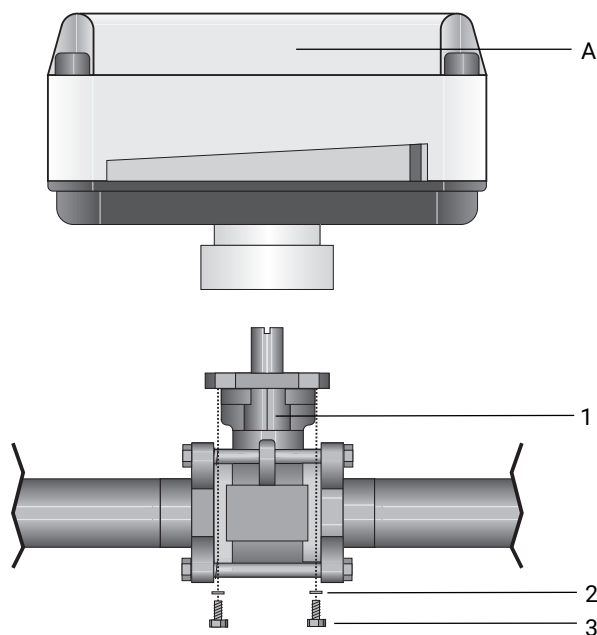
DANGER



Risk of electric shock!

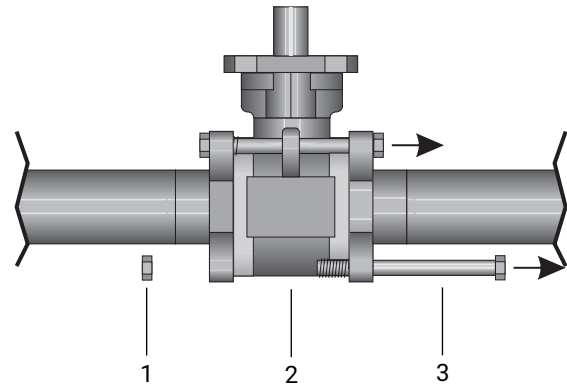
- ▶ Risk of injury or death (if operating voltage is higher than safe extra low voltage).
- ▶ Adjustments are made with the actuator cover removed.
- ▶ Electric shock can cause severe burns and fatal injury.
- **Always** disconnect the product from power supply!
- Therefore, have all work performed only by qualified electricians.

17.2.1 Removing the actuator from the ball valve body



1. Disconnect the actuator **A** from power supply .
2. Unscrew the hexagon screws **3**.
3. Do not lose the washers **2**.
4. Remove the actuator **A** from the ball valve body **1**.

17.2.2 Disassembling the ball valve body



1. Use appropriate protective gear as specified in plant operator's guidelines.
2. Shut off plant or plant component.
3. Secure against recommissioning.
4. Depressurize the plant or plant component.
5. Fully unscrew the nuts **1**.
6. Pull out the bolts **3**.
7. Remove the ball valve **2**.

NOTICE

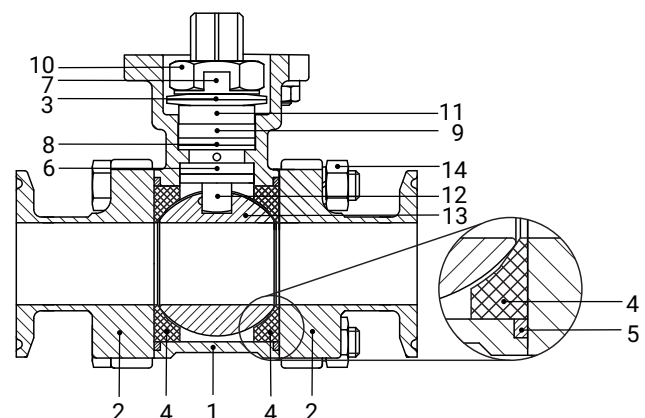
Important:

- ▶ Clean all parts of contamination (do not damage the parts during cleaning) following removal. Check parts for potential damage; replace if necessary (only use genuine parts from GEMÜ).

17.2.3 Replacement of spare parts

NOTICE

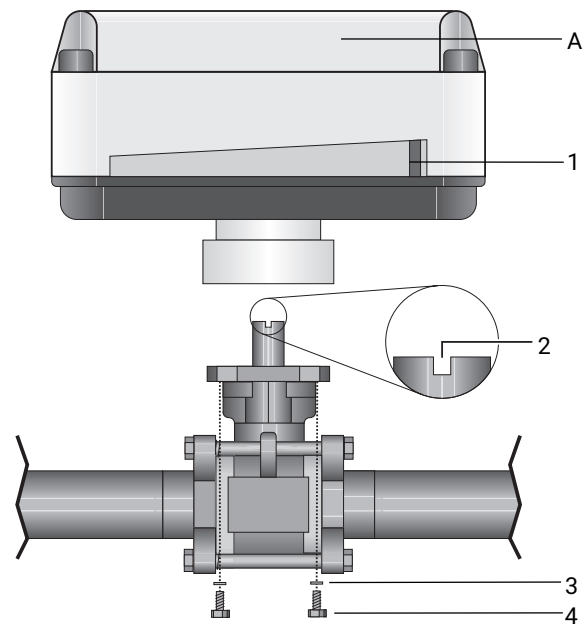
- If a spare part must be replaced, it is recommended to likewise replace all spare parts included in the wearing parts kit.



1. Remove the actuator (see chapter "Removing the actuator from the ball valve body").
2. Bend the tab of the lock washer **7**.

3. Unscrew the spindle nut **10**.
4. Remove the spring washers (2 x) **3** and the stainless steel sleeve **11**.
5. Unscrew the nuts **14** from the flange connecting bolts.
6. Remove the lock washers, pull out the bolts, and carefully remove the flange **2** from the ball valve body **1**.
7. Remove the flange seals **5** and seat seals **4** from the ball valve body.
8. Turn the ball **13** with the spindle **12** to the "closed" position and remove the ball from the ball valve body with a slight rotating movement.
9. Press spindle **12** carefully from outside into ball valve body and remove it.
10. Remove the V-ring spindle packings **8** (2x) and **9**.
11. Replace the conical spindle seal **6** and reinsert the spindle **12** into the ball valve body.
12. Place the new V-ring spindle packings **8** (2x) and **9**, the stainless steel sleeve **11**, the spring washers **3** and the lock washer **7** on the spindle **12** and hand-tighten the spindle nut **10**.
13. Bend the tab of lock washer **7** upwards.
14. Turn the spindle so that the ball actuator runs alongside the direction of piping, and push the ball **13** onto the ball actuator with a slight rotating movement.
15. Insert the seat seals **4** and flange seals **5** from both sides.
16. Position the flange **2** on both sides, push the flange connecting bolts through the flange holes, attach the lock washers and tighten the nuts evenly (diagonally in several cycles).
17. Mount actuator **A** (see chapter "Actuator mounting on the ball valve body"). When doing so, ensure that the ball position and actuator position are in correct alignment with the initial position before disassembly.

17.2.5 Mounting the actuator on the ball valve body



1. Ensure that the groove at the square **2** of the ball valve is in correct alignment with the marking **1** of the position indicator, if necessary rotate the square to the correct position.
2. Place the actuator **A** on the square and align, if necessary.
3. Hand-tighten the screws **4** with their washers **3**.
4. Diagonally hand-tighten the screws **4** evenly.

Tightening torques for upper spindle nut item 10

Nominal size	Torque [Nm]
DN8	9
DN10	9
DN15	9
DN20	9
DN25	15
DN32	15
DN40	25
DN50	25
DN65	30
DN80	30
DN100	40

17.2.4 Installing the ball valve body

NOTICE

- Installation is performed in reverse order as for disassembly (see chapter "Disassembling the ball valve body").

18 Removal from piping

1. Remove the clamp or screw connections in reverse order to installation.
2. Remove welded or solvent cemented connections using a suitable cutting tool.
3. Observe the safety information and accident prevention regulations.

19 Disposal

1. Pay attention to adhered residual material and gas diffusion from penetrated media.
2. Dispose of all parts in accordance with the disposal regulations/environmental protection laws.

20 Returns

Legal regulations for the protection of the environment and personnel require that the completed and signed return delivery note is included with the dispatch documents. Returned goods can be processed only when this note is completed. If no return delivery note is included with the product, GEMÜ cannot process credits or repair work but will dispose of the goods at the operator's expense.

1. Clean the product.
2. Request a return delivery note from GEMÜ.
3. Complete the return delivery note.
4. Send the product with a completed return delivery note to GEMÜ.



GEMÜ Gebr. Müller Apparatebau GmbH & Co. KG
Fritz-Müller-Straße 6-8, 74653 Ingelfingen-Criesbach, Germany
Phone +49 (0) 7940 1230 · info@gemue.de
www.gemu-group.com

Subject to alteration

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