

GEMÜ BB02

Ball valve with bare shaft

EN

Operating instructions



further information
webcode: GW-BB02



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1 General information

1.1 Information

- The descriptions and instructions apply to the standard versions. For special versions not described in this document the basic information contained herein applies in combination with any additional special documentation.
- Correct installation, operation, maintenance and repair work ensure faultless operation of the product.
- Should there be any doubts or misunderstandings, the German version is the authoritative document.
- Contact us at the address on the last page for staff training information.

1.2 Symbols used

The following symbols are used in this document:

Symbol	Meaning
●	Tasks to be performed
►	Response(s) to tasks
–	Lists

1.3 Definition of terms

Working medium

The medium that flows through the GEMÜ product.

Control medium

The medium whose increasing or decreasing pressure causes the GEMÜ product to be actuated and operated.

Control function

The possible actuation functions of the GEMÜ product.

1.4 Warning notes

Wherever possible, warning notes are organised according to the following scheme:

SIGNAL WORD	
Possible symbol for the specific danger	Type and source of the danger ► Possible consequences of non-observance. ● Measures for avoiding danger.

Warning notes are always marked with a signal word and sometimes also with a symbol for the specific danger.

The following signal words and danger levels are used:

 DANGER	
	Imminent danger! ► Non-observance can cause death or severe injury.

 WARNING	
	Potentially dangerous situation! ► Non-observance can cause death or severe injury.

 CAUTION	
	Potentially dangerous situation! ► Non-observance can cause moderate to light injury.

NOTICE	
	Potentially dangerous situation! ► Non-observance can cause damage to property.

The following symbols for the specific dangers can be used within a warning note:

Symbol	Meaning
	Danger of explosion!
	Corrosive chemicals!
	Hot plant components!

2 Safety information

The safety information in this document refers only to an individual product. Potentially dangerous conditions can arise in combination with other plant components, which need to be considered on the basis of a risk analysis. The operator is responsible for the production of the risk analysis and for compliance with the resulting precautionary measures and regional safety regulations.

The document contains fundamental safety information that must be observed during commissioning, operation and maintenance. Non-compliance with these instructions may cause:

- Personal hazard due to electrical, mechanical and chemical effects.
- Hazard to nearby equipment.
- Failure of important functions.
- Hazard to the environment due to the leakage of dangerous substances.

The safety information does not take into account:

- Unexpected incidents and events, which may occur during installation, operation and maintenance.
- Local safety regulations which must be adhered to by the operator and by any additional installation personnel.

Prior to commissioning:

1. Transport and store the product correctly.
2. Do not paint the bolts and plastic parts of the product.
3. Carry out installation and commissioning using trained personnel.
4. Provide adequate training for installation and operating personnel.
5. Ensure that the contents of the document have been fully understood by the responsible personnel.
6. Define the areas of responsibility.
7. Observe the safety data sheets.
8. Observe the safety regulations for the media used.

During operation:

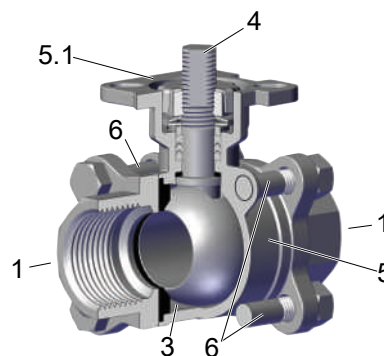
9. Keep this document available at the place of use.
10. Observe the safety information.
11. Operate the product in accordance with this document.
12. Operate the product in accordance with the specifications.
13. Maintain the product correctly.
14. Do not carry out any maintenance work and repairs not described in this document without consulting the manufacturer first.

In cases of uncertainty:

15. Consult the nearest GEMÜ sales office.

3 Product description

3.1 Construction



Item	Name	Materials
5	Ball valve body	1.4408 / CF8M
1	Pipe connections	1.4408 / CF8M , 1.4409 / CF3M butt weld connections
5.1	Mounting flange ISO 5211	1.4408 / CF8M
4	Ball valve shaft	1.4401 / SS316
6	Bolts	A2 70
3	Seal	PTFE

3.2 Pressure-relief hole



3.3 Control ball

Control ball	Code U	Code Y	Code W

Note: The control ball cannot be retrofitted to standard 2/2-way bodies at a later date.

3.4 Description

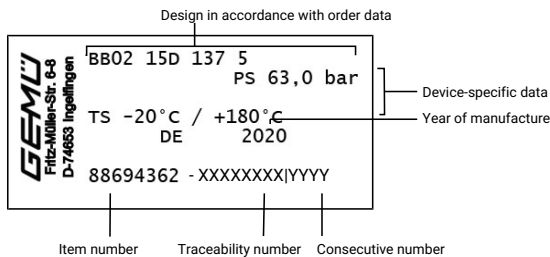
The GEMÜ BB02 stainless steel 3-piece 2/2-way ball valve has a bare shaft. Thanks to the top flange according to ISO 5211, easy actuator mounting is possible.

3.5 Function

The product is designed for use in piping. It controls a flowing medium after a manual actuator (see GEMÜ B22), pneumatic actuator (see GEMÜ B42) or motorized actuator (see GEMÜ B52) has been mounted.

3.6 Product label

The product label is located on the actuator. Product label data (example):



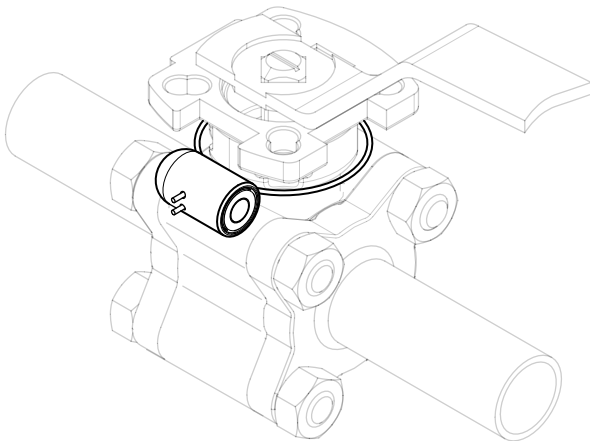
The month of manufacture is encoded in the traceability number and can be obtained from GEMÜ. The product was manufactured in Germany.

The operating pressure stated on the product label applies to a media temperature of 20 °C. The product can be used up to the maximum stated media temperature. You can find the pressure/temperature correlation in the technical data.

4 GEMÜ CONEXO

Installing the RFID chip

In the corresponding design with CONEXO, this product has an RFID chip for electronic identification purposes. The position of the RFID chip can be seen below.



5 Correct use

Ball valves are used to isolate media flows.

Only clean, liquid or gaseous media must be used, and the body and seal materials used must be resistant to and suitable for this. Contaminated media and / or applications outside of the pressure and temperature data may lead to damage to the body and, in particular, to the seals on the ball valve.

The "Technical data" chapter describes the permissible pressure / temperature range for these ball valves.

DANGER



Danger of explosion!

- Risk of severe injury or death
- Do not use the product in potentially explosive zones.
- Only use the product in potentially explosive zones confirmed in the declaration of conformity.

WARNING

Improper use of the product!

- Risk of severe injury or death
- Manufacturer liability and guarantee will be void.
- Only use the product in accordance with the operating conditions specified in the contract documentation and in this document.

The product is designed for installation in piping systems and for controlling a working medium.

1. Use the product in accordance with the technical data.
2. Note the supplement acc. to ATEX

Due to the design, in the open and closed position, a low volume of medium may be trapped within the ball or between the ball and the body.

Expansion of the medium due to temperature differences, change in state or a chemical response may lead to a high pressure build-up. In order to prevent unacceptable pressure increases, a special version with pressure-relief hole in the ball is available on request for this case.

NOTICE

Build-up of lint!

- For soft-seated ball valves, due to the relative rotations of the stainless steel ball to the seat seal, slight wear of the PTFE seals must always be anticipated. Despite this, the safety of the ball valve is not affected by any potential build-up of lint and the seal materials are compliant in accordance with FDA directives.

6 Order data

The order data provide an overview of standard configurations.

Please check the availability before ordering. Other configurations available on request.

Products ordered with **bold marked ordering options** are so-called preferred series. Depending on the nominal size, these are available more quickly.

Order codes

1 Type	Code
Ball valve body, metal, three-piece body, ISO 5211, top flange, low-maintenance spindle seal and blow-out proof shaft, with anti-static unit	BB02

2 DN	Code
DN 8	8
DN 10	10
DN 15	15
DN 20	20
DN 25	25
DN 32	32
DN 40	40
DN 50	50
DN 65	65
DN 80	80
DN 100	100

3 Body/ball configuration	Code
2/2-way body	D
2/2-way body, V-ball 30° (for Kv value see datasheet)	U
2/2-way body, V-ball 90° (for Kv value see datasheet)	W
2/2-way body, V-ball 60° (for Kv value see datasheet)	Y

4 Connection type	Code
Spigot	
Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2	17
Spigot DIN EN 12627	19
Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C	59
Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B	60
Threaded socket	
Threaded socket DIN ISO 228	1
NPT female thread	31
Flange	
Flange EN 1092, PN 16, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1	8
Flange EN 1092, PN 40, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1	11

5 Ball valve material	Code
1.4408 / CF8M (body, connection), 1.4401 / SS316 (ball, shaft)	37
1.4408 / CF8M (body), 1.4409 / CF3M (connection), 1.4401 / SS316 (ball, shaft)	C7

6 Seal material	Code
PTFE	5

7 Type of design	Code
Standard	
Media wetted area cleaned to ensure suitability for paint applications, parts sealed in plastic bag	0101
Valve free of oil and grease, media wetted area cleaned and packed in PE bag	0107
Thermal separation between actuator and valve body via mounting kit, mounting kit and mounting parts in stainless steel	5227
K-no. 5227, K-no. 7056, 5227 - Thermal separation via mounting kit, 7056 - Drilled shaft, shortened hand lever	5237
K-no. 0101, K-no. 5227, 0101 - Media wetted area cleaned to ensure suitability for paint applications, 5227 - Thermal separation via mounting kit	5238
K-no. 0107, K-no. 5227, 0107 - Media wetted area cleaned to ensure suitability for paint applications, 5227 - Thermal separation via mounting kit	5239
K-no. 0101, K-no. 5227, K-no. 7056, 0101 - Media wetted area cleaned to ensure suitability for paint applications, 5227 - Thermal separation via mounting kit, 7056 - Drilled shaft, shortened hand lever	5240
K-no. 0107, K-no. 5227, K-no. 7056, 0107 - Media wetted area cleaned to ensure suitability for paint applications, 5227 - Thermal separation via mounting kit, 7056 - Drilled shaft, shortened hand lever	5241
Hand lever shortened for mounting feedback units. Shaft face drilled for mounting kit: DN8-DN20 M5 X 12.5/depth of thread 9.0mm, DN25-DN100 M6 x 15/depth of thread 10.0mm	7056
K-no. 0101, K-no. 7056, 0101 - Media wetted area cleaned to ensure suitability for paint applications, 7056 - Drilled shaft, shortened hand lever	7097

8 Special version	Code
Without	

8 Special version	Code
Special version for oxygen maximum medium temperature: 60 °C, Media wetted materials cleaned, and grease and seal with BAM testing	O
ASME B31.3	P

8 Special version	Code
ATEX version	X
9 CONEXO	Code
Without	
Integrated RFID chip for electronic identification and traceability	C

Order example

Ordering option	Code	Description
1 Type	BB02	Ball valve body, metal, three-piece body, ISO 5211, top flange, low-maintenance spindle seal and blow-out proof shaft, with anti-static unit
2 DN	15	DN 15
3 Body/ball configuration	D	2/2-way body
4 Connection type	1	Threaded socket DIN ISO 228
5 Ball valve material	37	1.4408 / CF8M (body, connection), 1.4401 / SS316 (ball, shaft)
6 Seal material	5	PTFE
7 Type of design		Standard
8 Special version		Without
9 CONEXO	C	Integrated RFID chip for electronic identification and traceability

7 Technical data

7.1 Medium

Working medium: Corrosive, inert, gaseous and liquid media and steam which have no negative impact on the physical and chemical properties of the body and seal material.

7.2 Temperature

Media temperature: Connection code 17, 19, 59, -10 – 180 °C
 60: Connection code 1, 31, 8, 11: -20 – 180 °C
 For media temperatures > 100 °C, we recommend using a mounting kit with adapter between the ball valve and the actuator.

Ambient temperature: -40 – 60 °C

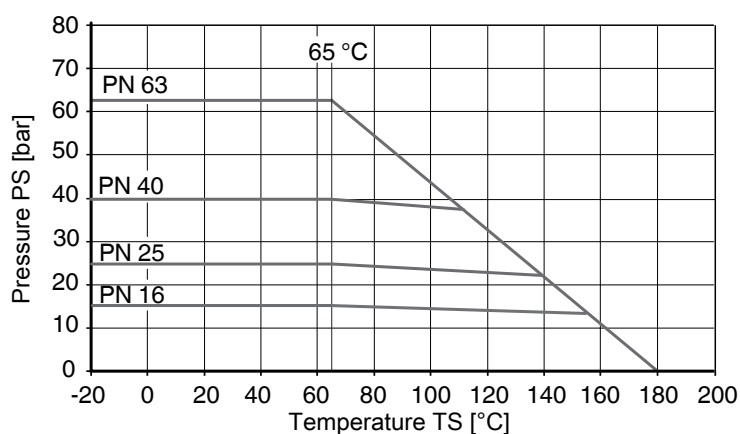
Storage temperature: -60 – 60 °C

7.3 Pressure

Operating pressure: 0 – 63 bar

Vacuum: Can be used up to a vacuum of 50 mbar (absolute)
 These values apply to room temperature and air. The values may deviate for other media and other temperatures.

Pressure/temperature diagram:



Note media temperature

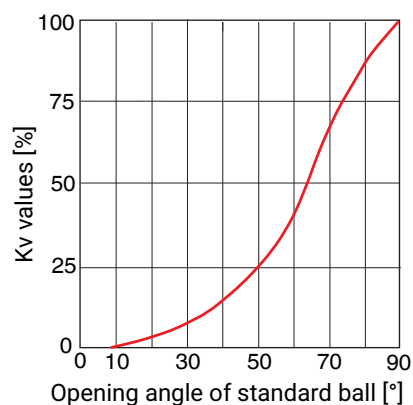
Pressure/temperature data in accordance with diagram refers to static operating conditions. Strongly fluctuating or fast-changing parameters can lead to a reduction of the service life. Special applications must be talked through with your technical contact person in advance.

Leakage rate: Leakage rate according to ANSI FCI70 – B16.104
 Leakage rate according to EN12266, 6 bar air, leakage rate A

Kv values:**Standard ball (code D)**

DN	NPS	Kv values
8	1/4"	8.0
10	3/8"	8.0
15	1/2"	17.0
20	3/4"	34.0
25	1"	60.0
32	1¼"	94.0
40	1½"	213.0
50	2"	366.0
65	2½"	595.0
80	3"	935.0
100	4"	1700.0

Kv values in m³/h

Diagrammatic view**V-ball 30° (code U)**

DN	NPS	Opening angle										
		0	15%	20%	30%	40%	50%	60%	70%	80%	90%	100%
15	1/2"	0	0.085	0.085	0.170	0.255	0.425	0.680	0.935	1.360	1.870	2.210
20	3/4"	0	0.085	0.170	0.425	0.595	0.935	1.530	2.040	2.805	3.825	4.590
25	1"	0	0.085	0.255	0.680	1.105	1.955	2.975	4.335	5.961	8.128	8.500
32	1¼"	0	0.170	0.340	0.935	1.700	3.145	4.675	6.800	8.500	11.050	12.750
40	1½"	0	0.255	0.510	1.360	2.550	4.250	6.375	9.350	11.900	14.450	17.000
50	2"	0	0.340	1.020	3.230	5.100	8.500	12.75	19.550	26.350	36.550	51.000
65	2½"	0	0.340	0.850	3.400	6.800	10.200	15.300	23.800	31.450	52.70	63.750
80	3"	0	0.425	1.020	3.400	6.800	11.900	19.550	28.050	39.100	55.250	69.700
100	4"	0	0.510	1.700	5.100	12.750	24.650	40.800	60.350	85.000	110.50	135.20

Kv values in m³/h

Kv values:**V-ball 60° (code Y)**

DN	NPS	Opening angle										
		0	15%	20%	30%	40%	50%	60%	70%	80%	90%	100%
15	1/2"	0	0.085	0.085	0.255	0.425	0.765	1.190	1.700	2.805	3.740	5.100
20	3/4"	0	0.085	0.170	0.595	0.850	1.445	2.380	3.400	5.525	7.650	10.200
25	1"	0	0.170	0.340	0.935	1.530	2.890	4.505	6.715	10.46	13.010	17.850
32	1¼"	0	0.170	0.510	1.530	2.550	4.675	8.075	10.880	16.15	22.100	33.150
40	1½"	0	0.340	0.680	2.125	3.400	6.800	11.050	16.150	22.95	34.000	44.200
50	2"	0	0.340	1.275	3.910	7.650	14.030	22.950	33.150	46.75	70.550	93.500
65	2½"	0	0.340	1.275	4.250	8.500	17.850	28.900	45.050	63.75	87.550	127.50
80	3"	0	0.425	2.125	5.100	11.900	21.250	34.000	55.250	77.35	108.80	140.30
100	4"	0	0.595	2.550	9.350	21.250	34.000	50.150	76.500	119.9	180.20	302.60

Kv values in m³/h

V-ball 90° (code W)

DN	NPS	Opening angle										
		0	15%	20%	30%	40%	50%	60%	70%	80%	90%	100%
15	1/2"	0	0.085	0.170	0.340	0.510	0.765	1.275	1.870	3.230	4.590	5.865
20	3/4"	0	0.170	0.340	0.680	1.020	1.700	2.635	3.910	6.800	9.605	11.900
25	1"	0	0.170	0.510	1.530	2.890	4.335	6.885	9.690	13.600	17.850	24.650
32	1¼"	0	0.255	0.680	1.700	4.250	6.800	11.900	16.150	23.800	33.150	46.750
40	1½"	0	0.425	0.765	2.975	5.950	11.050	17.000	26.350	35.700	53.550	66.300
50	2"	0	0.595	1.700	5.100	10.200	18.700	29.750	38.250	59.500	89.250	114.80
65	2½"	0	0.425	1.445	5.950	11.900	23.800	40.800	59.500	90.100	136.00	185.30
80	3"	0	0.595	2.975	6.800	15.300	29.750	51.000	76.500	114.80	174.30	263.50
100	4"	0	0.850	2.975	13.600	34.000	63.750	106.30	161.50	250.80	375.70	569.50

Kv values in m³/h

Pressure rating:

DN	Spigot				Threaded socket		Flange	
	Connection type code ¹⁾							
	17	19	59	60	1	31	8	11
8	-	PN63	-	PN63	PN63	PN63	-	-
10	PN63	PN63	-	PN63	PN63	PN63	-	-
15	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
20	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
25	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
32	PN63	PN63	-	PN63	PN63	PN63	-	PN40
40	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
50	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
65	PN40	PN40	PN40	PN40	PN40	PN40	PN16	PN40*
80	PN40	PN40	PN40	PN40	PN40	PN40	PN16	-
100	PN25	PN25	PN25	PN25	PN25	PN25	PN16	-

* on request

1) **Connection type**

Code 1: Threaded socket DIN ISO 228

Code 31: NPT female thread

Code 8: Flange EN 1092, PN 16, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1

Code 11: Flange EN 1092, PN 40, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1

Code 17: Spigot EN 10357 series A/DIN 11866 series A formerly DIN 11850 series 2

Code 19: Spigot DIN EN 12627

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B

7.4 Product conformities**Pressure equipment standards:**ASME GEMÜ B31.3 (DN 15 – 100)
2014/68/EU**Food:**FDA
Regulation (EC) No. 10/2011
Regulation (EC) No. 1935/2006**Explosion protection:**

ATEX (2014/34/EU), order code Special version X

ATEX marking:**Up to DN 65**Gas:  II 2G Ex h IIC T6 ... T2 Gb XDust:  II -/2D Ex h -/IIIC T180 °C -/Db X**DN 80 and 100**Gas:  II 2G Ex h IIB T6 ... T2 Gb XDust:  II -/2D Ex h -/IIIC T180 °C -/Db X**Oxygen:**

BAM compliant, the product is suitable for application with oxygen

7.5 Mechanical data

Weight:

Ball valve

DN	NPS	Threaded connection, spigot	Flange
8	1/4"	0.55	1.15
10	3/8"	0.55	1.15
15	1/2"	0.6	1.35
20	3/4"	0.7	1.45
25	1"	0.8	1.8
32	1¼"	1.2	2.4
40	1½"	2.3	3.5
50	2"	3.5	4.9
65	2½"	6.9	9.3
80	3"	11.7	14.7
100	4"	19.3	22.3

Weights in kg

Torques:

DN	NPS	Breakaway torque
8	1/4"	6.0
10	3/8"	6.0
15	1/2"	6.0
20	3/4"	10.0
25	1"	11.0
32	1¼"	17.0
40	1½"	28.0
50	2"	53.0
65	2½"	76.0
80	3"	89.0
100	4"	138.0

Torques in Nm

A safety factor of 1.2 is included

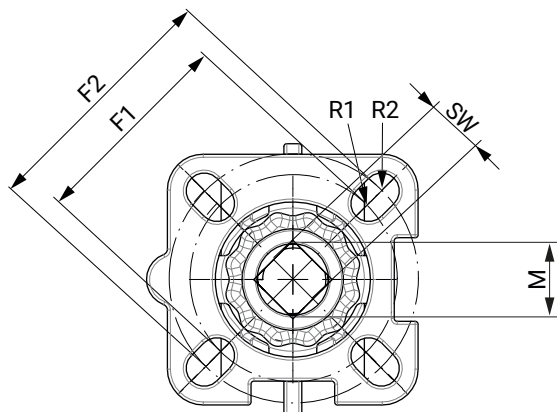
With dry, non-lubricating media the breakaway torque may be increased.

Valid for clean, non-particulate and oil-free media (water, alcohol, etc.), gas or saturated steam (clean and wet).

PTFE seal.

8 Dimensions

8.1 Actuator flange

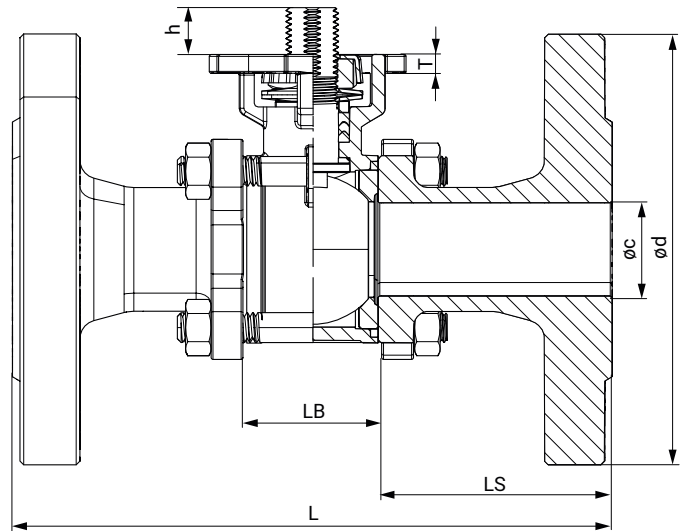
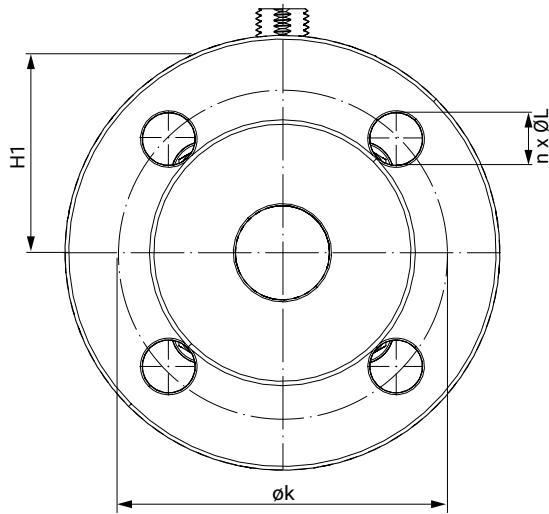


DN	G	F1	ISO 5211	R1	F2	ISO 5211	R2	SW	M
8	1/4"	36.0	F03	3.0	42.0	F04	3.0	9.0	M12
10	3/8"	36.0	F03	3.0	42.0	F04	3.0	9.0	M12
15	1/2"	36.0	F03	3.0	42.0	F04	3.0	9.0	M12
20	3/4"	36.0	F03	3.0	42.0	F04	3.0	9.0	M12
25	1"	42.0	F04	3.0	50.0	F05	3.5	11.0	M14
32	1¼"	42.0	F04	3.0	50.0	F05	3.5	11.0	M14
40	1½"	50.0	F05	3.5	70.0	F07	4.5	14.0	M18
50	2"	50.0	F05	3.5	70.0	F07	4.5	14.0	M18
65	2½"	50.0	F05	3.5	70.0	F07	4.5	14.0	M18
80	3"	70.0	F07	5.0	102.0	F10	6.0	17.0	M22
100	4"	70.0	F07	5.0	102.0	F10	6.0	17.0	M22

Dimensions in mm

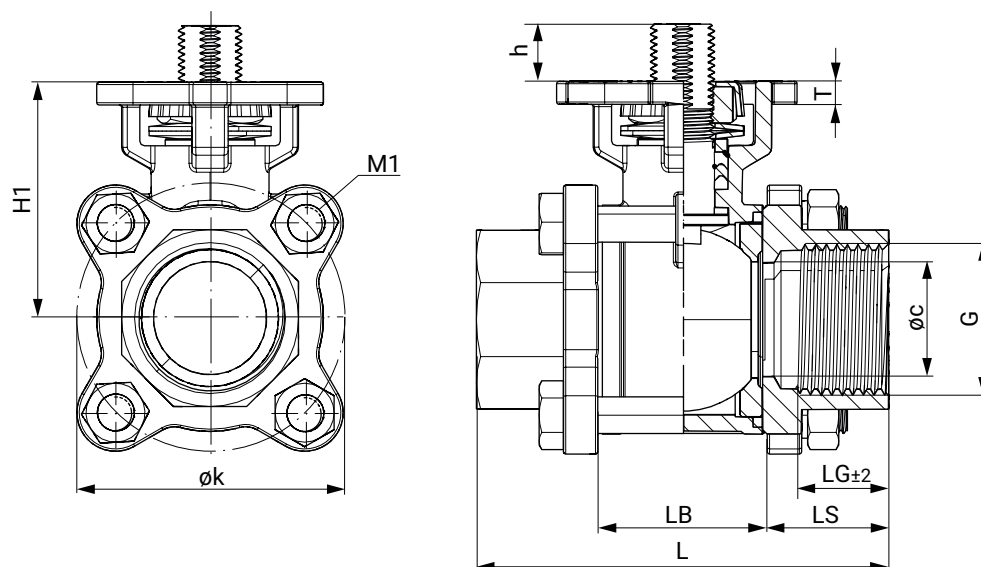
8.2 Body dimensions

8.2.1 Flange (connection code 8, 11)



DN	Con- nection code	ϕc	ϕd	ϕk	h	L	LB	LS	H1	T	n x ϕL
15	11	15.0	95.0	65.0	9.0	130.0	24.0	53.0	40.5	5.5	4 x 14.0
20	11	20.0	105.0	75.0	10.5	150.0	29.0	60.5	45.0	5.5	4 x 14.0
25	11	25.0	115.0	85.0	12.5	160.0	35.0	62.5	52.0	5.0	4 x 14.0
32	11	32.0	140.0	100.0	12.5	180.0	44.0	68.0	57.0	6.5	4 x 18.0
40	11	38.0	150.0	110.0	16.0	200.0	53.0	73.5	69.0	7.5	4 x 18.0
50	11	49.0	165.0	125.0	16.0	230.0	65.0	82.5	77.0	8.5	4 x 18.0
65	8	65.0	185.0	145.0	15.0	290.0	81.0	104.5	90.0	8.5	4 x 18.0
80	8	76.0	200.0	160.0	18.0	310.0	96.0	107.0	108.0	10.0	8 x 18.0
100	8	100.0	220.0	180.0	18.0	350.0	124.0	113.0	123.0	10.0	8 x 18.0

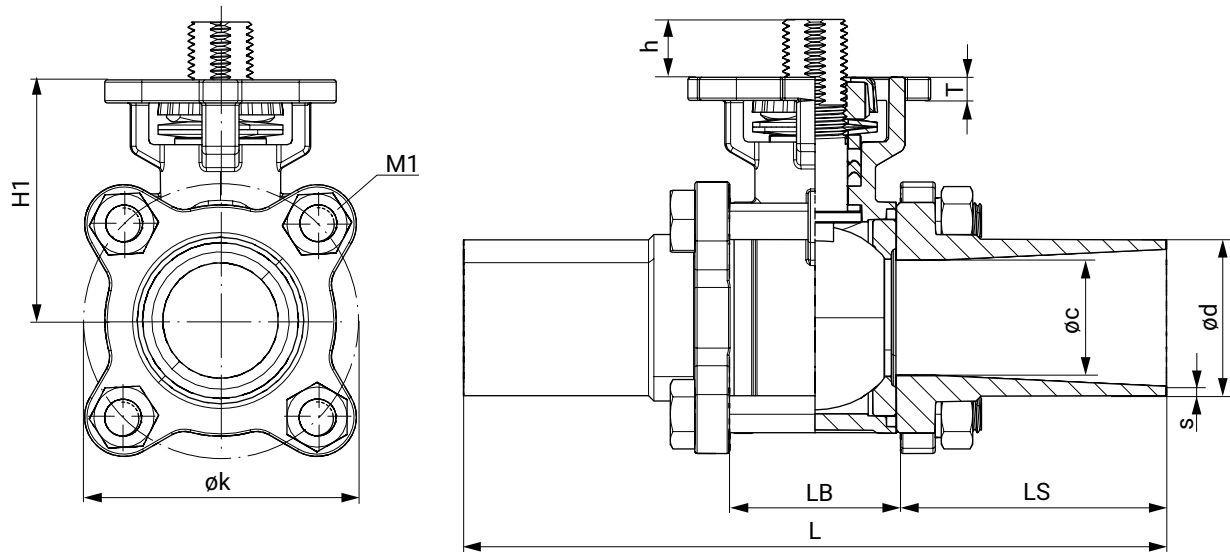
Dimensions in mm
n = number of bolts

8.2.2 Threaded socket (connection code 1, 31)

DN	G	øc	øk	h	LG	L	LB	LS	H1	M1	T
8	1/4"	10.0	46.0	9.0	12.0	55.0	24.0	15.5	40.5	M8	12.0
10	3/8"	12.0	46.0	9.0	12.0	60.0	24.0	18.0	40.5	M8	14.0
15	1/2"	15.0	46.0	9.0	16.0	75.0	24.0	25.5	40.5	M8	16.0
20	3/4"	20.0	51.0	10.5	16.0	80.0	29.0	25.5	45.0	M8	16.0
25	1"	25.0	61.0	12.5	17.0	90.0	35.0	27.5	52.0	M8	17.0
32	1¼"	32.0	73.0	12.5	20.0	110.0	44.0	33.0	57.0	M10	20.0
40	1½"	38.0	83.0	16.0	22.0	120.0	53.0	33.5	69.0	M10	22.0
50	2"	49.0	101.0	16.0	24.0	140.0	65.0	37.5	77.0	M12	24.0
65	2½"	64.0	130.0	15.0	28.0	185.0	81.0	52.0	90.0	M12	28.0
80	3"	76.0	155.0	18.0	32.0	205.0	96.0	54.5	108.0	M14	32.0
100	4"	100.0	187.0	18.0	40.0	240.0	124.0	58.0	123.0	M14	40.0

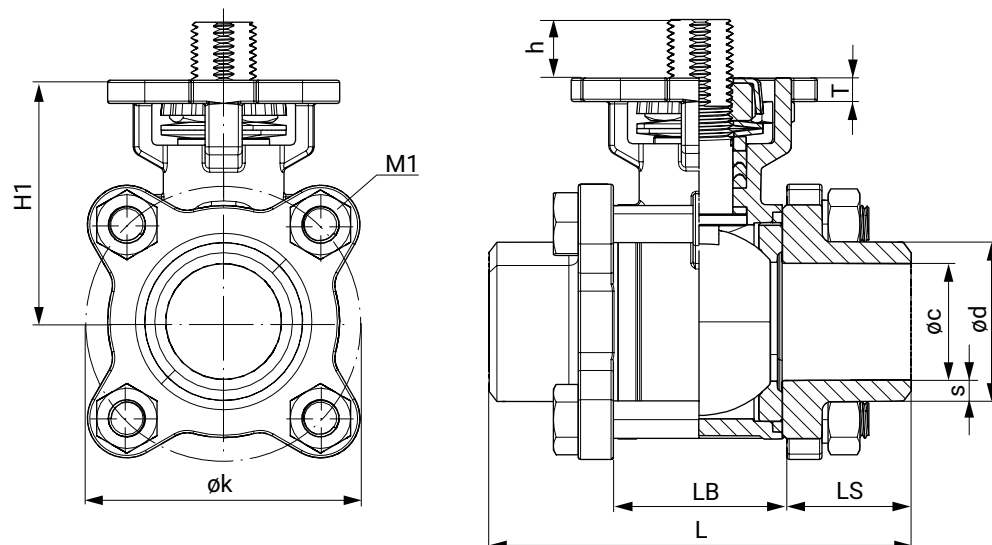
Dimensions in mm

8.2.3 Spigot EN 10357 series A (connection code 17)



DN	øc	ød	h	øk	s	L	LB	LS	H1	M1	SW	T
10	10.0	13.0	9.0	46.0	1.5	120.0	24.0	48.0	40.5	M8	18.0	5.5
15	15.0	19.0	9.0	46.0	1.5	140.2	24.0	58.0	40.5	M8	18.0	5.5
20	20.0	23.0	10.5	51.0	1.5	140.0	29.0	55.5	45.0	M8	18.0	5.5
25	25.0	29.0	12.5	61.0	1.5	152.2	35.0	58.5	52.0	M8	21.0	5.0
32	32.0	35.0	12.5	73.0	1.5	165.1	44.0	60.5	57.0	M10	21.0	6.5
40	38.0	41.0	16.0	83.0	1.5	190.4	53.0	68.5	69.0	M10	27.0	7.5
50	50.0	53.0	16.0	101.0	1.5	203.0	65.0	69.0	77.0	M12	27.0	8.5
65	65.0	70.0	15.0	130.0	2.0	254.0	81.0	86.5	90.0	M12	27.0	8.5
80	80.0	85.0	18.0	155.0	2.0	280.2	96.0	92.0	108.0	M14	-	10.0
100	100.0	104.0	18.0	187.0	2.0	317.0	124.0	96.5	123.0	M14	-	10.0

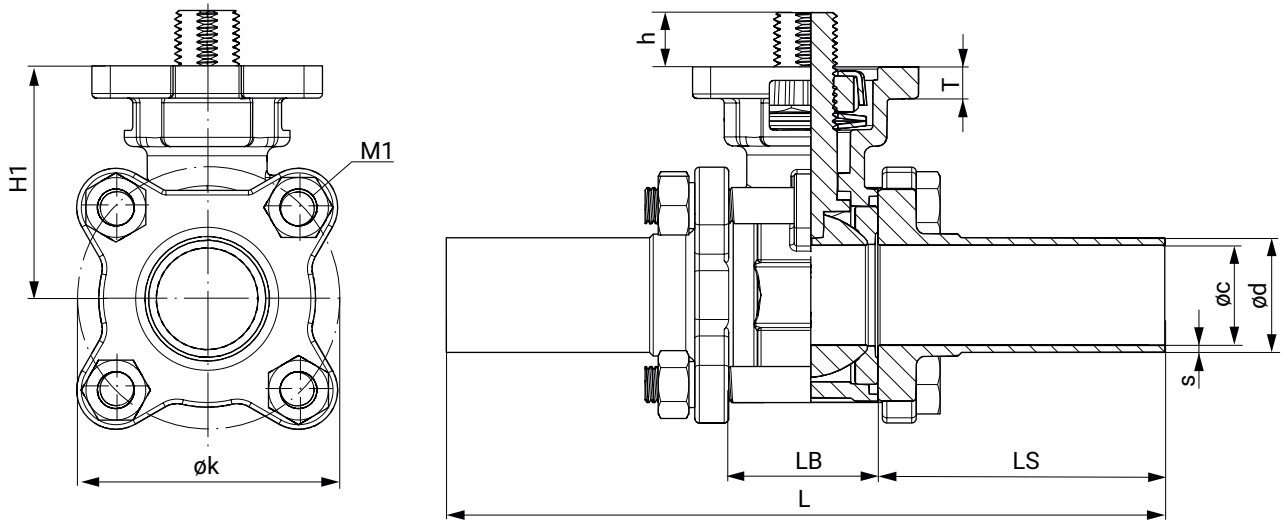
Dimensions in mm

8.2.4 Spigot DIN EN 12627 (connection code 19)

DN	øc	ød	øk	h	s	L	LB	LS	H1	M1	T
8	11.6	16.2	46.0	9.0	2.30	60.0	24.0	18.0	40.5	M8	5.5
10	12.7	17.5	46.0	9.0	2.40	60.0	24.0	18.0	40.5	M8	5.5
15	15.0	21.7	46.0	9.0	3.35	75.0	24.0	25.5	40.5	M8	5.5
20	20.0	27.2	51.0	10.5	3.60	80.0	29.0	25.5	45.0	M8	5.5
25	25.0	34.0	61.0	12.5	4.50	90.0	35.0	27.5	52.0	M8	5.0
32	32.0	42.7	73.0	12.5	5.35	110.0	44.0	33.0	57.0	M10	6.5
40	38.0	48.6	83.0	16.0	5.30	120.0	53.0	33.5	69.0	M10	7.5
50	50.0	60.5	101.0	16.0	5.25	140.0	65.0	37.5	77.0	M12	8.5
65	63.0	76.3	130.0	15.0	6.65	185.3	81.0	52.2	90.0	M12	8.5
80	76.0	89.0	155.0	18.0	6.50	205.0	96.0	54.5	108.0	M14	10.0
100	100.0	116.0	187.0	18.0	8.00	240.0	124.0	58.0	123.0	M14	10.0

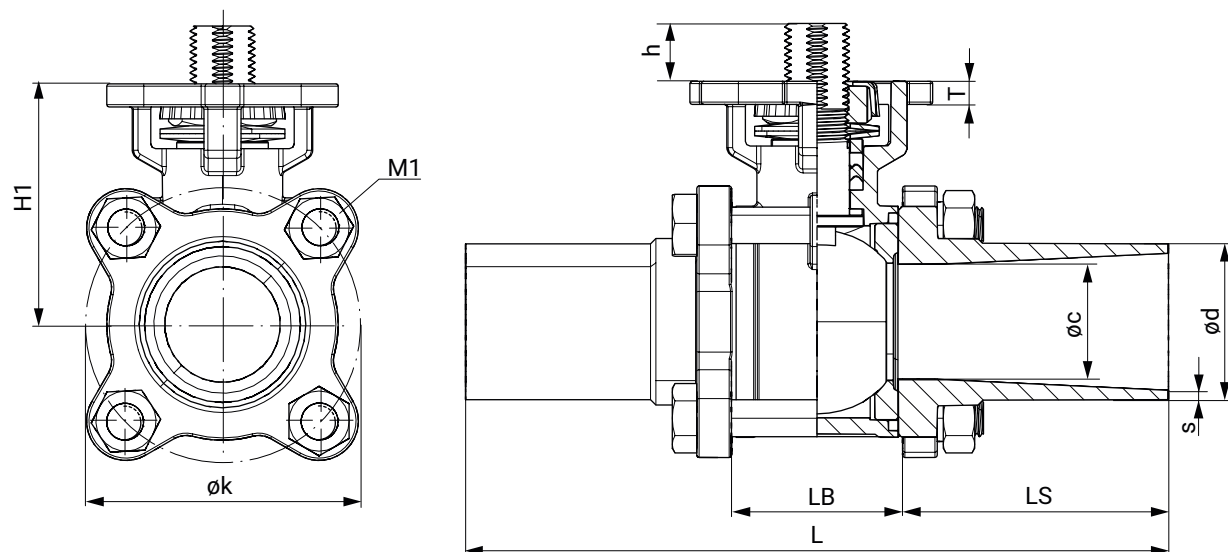
Dimensions in mm

8.2.5 Spigot ASME (connection code 59)



DN	øc	ød	h	øk	s	L	LB	LS	H1	M1	T
15	9.4	12.7	8.5	46.0	1.65	140.0	25.0	57.5	40.5	M8	5.0
20	15.7	19.0	10.5	47.0	1.65	146.0	28.0	59.0	43.5	M8	5.0
25	22.1	25.4	12.0	56.0	1.65	159.0	32.0	63.5	50.5	M8	7.0
40	34.8	38.1	14.5	79.0	1.65	191.0	48.0	71.5	67.5	M10	8.0
50	47.5	50.8	14.5	98.5	1.65	216.0	62.0	77.0	75.5	M12	8.0
65	60.2	63.5	14.5	126.0	1.65	248.0	80.0	84.0	88.0	M12	8.0
80	72.9	76.2	17.5	146.0	1.65	267.0	90.0	88.5	105.0	M14	10.0
100	97.4	101.6	17.5	180.0	2.15	318.0	118.0	100.0	120.0	M14	10.0

Dimensions in mm

8.2.6 Spigot ISO (connection code 60)

DN	ϕc	ϕd	h	ϕk	s	L	LB	LS	H1	M1	T
8	10.3	13.5	9.0	46.0	1.6	120.0	24.0	48.0	40.5	M8	5.5
10	12.0	17.2	9.0	46.0	1.6	120.0	24.0	48.0	40.5	M8	5.5
15	15.0	21.3	9.0	46.0	1.6	140.2	24.0	58.0	40.5	M8	5.5
20	20.0	26.9	10.5	51.0	1.6	140.0	29.0	55.5	45.0	M8	5.5
25	25.0	33.7	12.5	59.0	2.0	152.2	35.0	58.5	52.0	M8	5.0
32	32.0	42.4	12.5	73.0	2.0	165.1	44.0	60.5	57.0	M10	6.5
40	38.0	48.3	16.0	83.0	2.0	190.4	53.0	68.5	69.0	M10	7.5
50	49.0	60.3	16.0	103.0	2.0	203.0	65.0	69.0	77.0	M12	8.5
65	64.0	76.1	15.0	130.0	2.0	254.0	81.0	86.5	90.0	M12	8.5
80	76.0	88.9	18.0	155.0	2.3	280.2	96.0	92.0	108.0	M14	10.0
100	100.0	114.3	18.0	187.0	2.3	317.0	124.0	96.5	123.0	M14	10.0

Dimensions in mm

9 Manufacturer's information

9.1 Delivery

- Check that all parts are present and check for any damage immediately upon receipt.

The product's performance is tested at the factory. The scope of delivery is apparent from the dispatch documents and the design from the order number.

9.2 Packaging

The product is packaged in a cardboard box which can be recycled as paper.

9.3 Transport

1. Only transport the product by suitable means. Do not drop. Handle carefully.
2. After the installation dispose of transport packaging material according to relevant local or national disposal regulations / environmental protection laws.

9.4 Storage

1. Store the product free from dust and moisture in its original packaging.
2. Avoid UV rays and direct sunlight.
3. Do not exceed the maximum storage temperature (see chapter "Technical data").
4. Do not store solvents, chemicals, acids, fuels or similar fluids in the same room as GEMÜ products and their spare parts.
5. Store the ball valves in the "open" position.

10 Installation in piping

10.1 Preparing for installation

WARNING

The equipment is subject to pressure!

- Risk of severe injury or death
- Depressurize the plant.
- Completely drain the plant.

WARNING



Corrosive chemicals!

- Risk of caustic burns
- Wear appropriate protective gear.
- Completely drain the plant.

CAUTION



Hot plant components!

- Risk of burns
- Only work on plant that has cooled down.

CAUTION

Exceeding the maximum permissible pressure!

- Damage to the product
- Provide precautionary measures against exceeding the maximum permitted pressures caused by pressure surges (water hammer).

CAUTION

Use as step!

- Damage to the product
- Risk of slipping-off
- Choose the installation location so that the product cannot be used as a foothold.
- Do not use the product as a step or a foothold.

NOTICE

Suitability of the product!

- The product must be appropriate for the piping system operating conditions (medium, medium concentration, temperature and pressure) and the prevailing ambient conditions.

NOTICE

Tools!

- The tools required for installation and assembly are not included in the scope of delivery.
- Use appropriate, functional and safe tools.

NOTICE**Explosion protection!**

- Continuous earthing in the piping system must be ensured on-site.

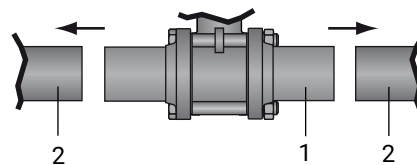
1. Ensure the product is suitable for the relevant application.
2. Check the technical data of the product and the materials.
3. Keep appropriate tools ready.
4. Wear appropriate protective gear, as specified in the plant operator's guidelines.
5. Observe appropriate regulations for connections.
6. Have installation work carried out by trained personnel.
7. Shut off plant or plant component.
8. Secure plant or plant component against recommissioning.
9. Depressurize the plant or plant component.
10. Completely drain the plant (or plant component) and let it cool down until the temperature is below the media vaporization temperature and cannot cause scalding.
11. Decontaminate, rinse and ventilate the plant or plant component properly.
12. Lay piping so that the product is protected against transverse and bending forces, and also from vibrations and tension.
13. Only mount the product between matching aligned pipes (see following chapters).
14. Flow direction and installation position are optional.

10.2 Installation with butt weld spigots**NOTICE**

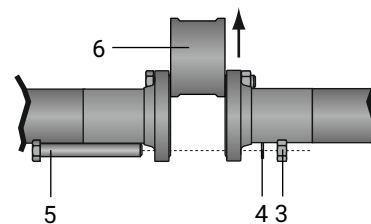
- Adhere to good welding practices.

1. Installation variant:

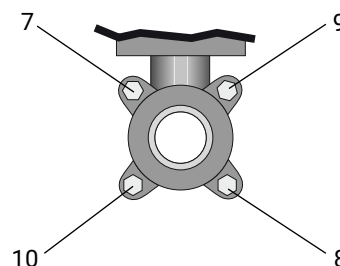
Undo one bolt, remove the other bolts and swivel the centre section aside instead of removing it.



2. Centre the butt weld spigots **1** on the right and left on the piping **2** and fix them in place.



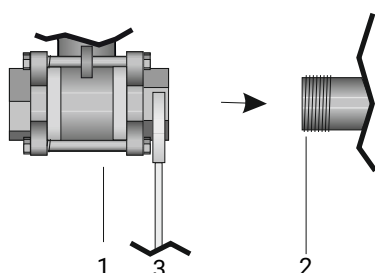
3. Fully unscrew the nuts **3**.
4. Remove the washers **4**.
5. Pull out the bolts **5**.
6. Remove the centre section **6**.
7. Weld the butt weld spigots **1** on the right and left on the piping **2**.
8. Allow the butt weld spigots to cool down.
9. Reassemble the ball valve.



10. Tighten the nuts **7–10** diagonally, hold with a wrench.

Nominal size	Torque [Nm]
DN8	6 – 8
DN10	6 – 8
DN15	6 – 8
DN20	6 – 8
DN25	6 – 8
DN32	13 – 18
DN40	13 – 18
DN50	13 – 18
DN65	25 – 36
DN80	43 – 62
DN100	43 – 62

10.3 Installation with threaded connections

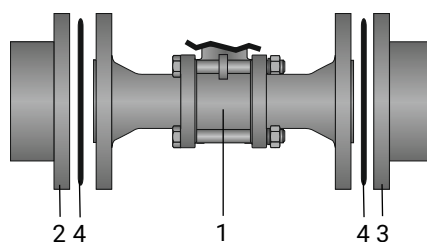


1. Screw the ball valve body **1** onto the piping **2** using a suitable thread sealant. The thread sealant is not included in the scope of delivery.
2. Hold with an open-end wrench **3**.
3. Connect the ball valve body **1** to piping on the other side in a like manner.

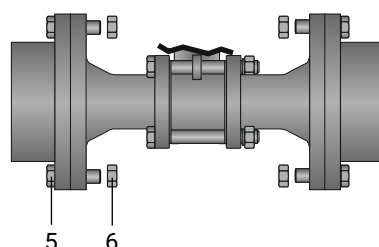
10.4 Installation with flanged connections

NOTICE

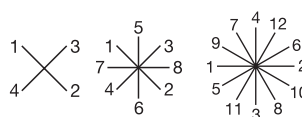
- Observe valid standards for mounting flanges!



1. Ensure sealing surfaces on the mating flanges are clean and undamaged.
2. Only use connector elements made of approved materials.
3. Install the ball valve in the state it is delivered.
4. Carefully align the ball valve body **1** centrally between the pipes with flanges (**2** and **3**).
5. Centre the seals **4** accurately. Seals are not included in the scope of delivery.
6. Connect the ball valve flange and the piping flange using appropriate sealing material and matching bolting. Sealing material and bolts are not included in the scope of delivery.



7. Insert bolts **5** in all holes in the flange.
8. Slightly tighten the bolts **5** and nuts **6** diagonally.



9. Check the alignment of the piping.
10. Tighten the nuts **6** diagonally.

Comply with appropriate regulations for the connections.

10.5 After the installation

- Re-attach or reactivate all safety and protective devices.

11 Commissioning

WARNING



Corrosive chemicals!

- ▶ Risk of caustic burns
- Wear appropriate protective gear.
- Completely drain the plant.

CAUTION

Leakage!

- ▶ Emission of dangerous materials
- Provide precautionary measures against exceeding the maximum permitted pressures caused by pressure surges (water hammer).

1. Check the tightness and the function of the product (close and reopen the product).
2. Flush the piping system of new plant and following repair work (the product must be fully open).
 - ⇒ Harmful foreign matter has been removed.
 - ⇒ The product is ready for use.
3. Commission the product.

12 Operation

The product is operated via manual, pneumatic or motorized actuators.

- Observe the enclosed actuator instructions.

13 Troubleshooting

Error	Possible cause	Troubleshooting
The product does not open or does not open fully	Operating pressure too high	Operate the product with operating pressure specified in datasheet
	Foreign matter in the product	Remove and clean the product
The product does not close or does not close fully	Operating pressure too high	Operate the product with operating pressure specified in datasheet
	Foreign matter in the product	Remove and clean the product
Connection between valve body and piping leaking	Incorrect installation	Check installation of valve body in piping
	Flange bolting loose/thread leaking	Retighten flange bolting / reseal threads
	Flange seals faulty	Replace flange seals
	Sealing material faulty	Replace sealing material
	Threaded connections / unions loose	Tighten threaded connections / unions
Valve body leaking	Incorrect installation	Check installation of valve body in piping
	Seat and flange seals incorrectly mounted	Mount seat and flange seals correctly
	Seat and flange seals faulty	Replace seat and flange seals
	Valve body leaking or corroded	Check valve body for damage, replace valve body if necessary

14 Inspection/maintenance

⚠ CAUTION



Hot plant components!

- ▶ Risk of burns
- Only work on plant that has cooled down.

⚠ WARNING

The equipment is subject to pressure!

- ▶ Risk of severe injury or death
- Depressurize the plant.
- Completely drain the plant.

⚠ CAUTION

- Servicing and maintenance work must only be performed by trained personnel.
- In case of doubt, contact GEMÜ prior to commissioning.

1. Use appropriate protective gear as specified in plant operator's guidelines.
2. Shut off plant or plant component.
3. Secure against recommissioning.
4. Depressurize the plant or plant component.

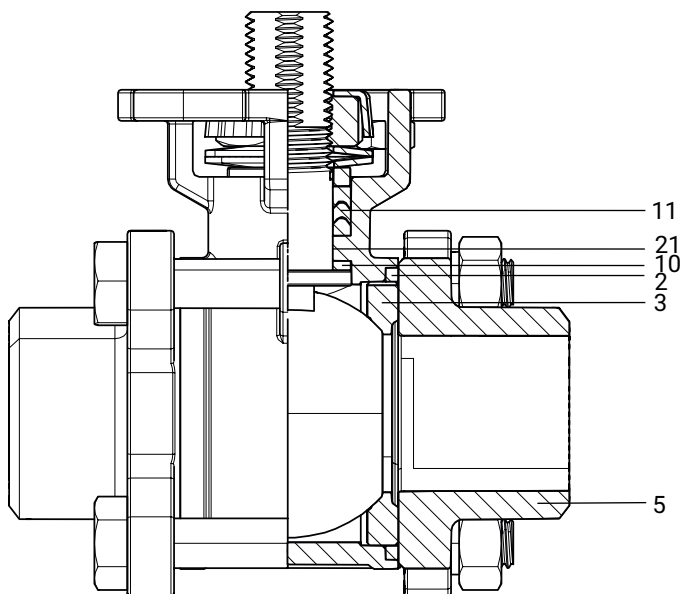
Ball valves are maintenance-free. No lubrication or routine maintenance of the ball valve shaft is required. The shaft is guided through a PTFE gland packing in the ball valve body. The shaft seal is pretensioned and self-adjusting. However, the operator must carry out regular visual examinations of the ball valves, dependent on the operating conditions and the potential danger in order to prevent leakage and damage.

If there is a leakage at the spindle nut, this can generally be rectified by retightening the spindle nut. However, overtightening the spindle nut must be avoided.

Usually, retightening by between 30° and 60° will be sufficient to rectify the leakage.

14.1 Spare parts

14.1.1 Spare parts for connection types 1, 8, 11, 17, 19, 31, 60



Item	Name	Order designation
2	Body seal	BB02 DN...SDS D60 5
3	Seat and flange seal	
10	Conical spindle seal	
11	Spindle packing V-ring	
21	O-ring	BB02
5	Ball valve body assembly	

14.1.2 Spare parts for connection types 59 ASME

Item	Name	Order designation
2	Body seal	BB02 DN...SDS D59 5
3	Seat and flange seal	
10	Conical spindle seal	
11	Spindle packing V-ring	
21	O-ring	BB02...D59..
5	Ball valve body assembly	

15 Removal from piping

1. Remove the clamp or screw connections in reverse order to installation.
2. Remove welded or solvent cemented connections using a suitable cutting tool.
3. Observe the safety information and accident prevention regulations.

16 Disposal

1. Pay attention to adhered residual material and gas diffusion from penetrated media.
2. Dispose of all parts in accordance with the disposal regulations/environmental protection laws.

17 Returns

Legal regulations for the protection of the environment and personnel require that the completed and signed return delivery note is included with the dispatch documents. Returned goods can be processed only when this note is completed. If no return delivery note is included with the product, GEMÜ cannot process credits or repair work but will dispose of the goods at the operator's expense.

1. Clean the product.
2. Request a return delivery note from GEMÜ.
3. Complete the return delivery note.
4. Send the product with a completed return delivery note to GEMÜ.

18 EU Declaration of Conformity in accordance with 2014/68/EU (Pressure Equipment Directive)



EU Declaration of Conformity

in accordance with 2014/68/EU (Pressure Equipment Directive)

We, the company

GEMÜ Gebr. Müller Apparatebau GmbH & Co. KG
Fritz-Müller-Strasse 6-8
74653 Ingelfingen-Criesbach, Germany

hereby declare under our sole responsibility that the below-mentioned product complies with the regulations of the above-mentioned Directive.

Product: GEMÜ BB02
Product name: Ball valve with bare shaft
Notified body: TÜV Rheinland Industrie Service GmbH
Am Grauen Stein 1
51105 Cologne, Germany

ID number of the notified body: 0035
No. of the QA certificate: 01 202 926/Q-02 0036

Conformity assessment procedure: Module H1

The following harmonized standards (or parts thereof) have been applied: EN ISO 1983:2013

Information for products with a nominal size $\leq$ DN 25:

The products are developed and produced according to GEMÜ's in-house process instructions and standards of quality which comply with the requirements of ISO 9001 and ISO 14001. According to Article 4, Paragraph 3 of the Pressure Equipment Directive 2014/68/EU, these products must not be identified by a CE-marking.

Other applied technical standards / Remarks:

- DIN EN ISO 5211; DIN EN 558; AD 2000

A handwritten signature in blue ink, appearing to read "M. Barghoorn", is written over a horizontal line.

M. Barghoorn
Head of Global Technics

Ingelfingen, 03/02/2023

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Subject to alteration

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