

GEMÜ 507

Manually operated angle seat globe valve



Features

- High flow rates due to angle seat design
- Handwheel lock for spindle fixation to set a constant flow rate
- Available as shut-off or control valve
- Suitable for vacuum up to 20 mbar (a)

Description

The GEMÜ 507 2/2-way angle seat valve has an ergonomically shaped plastic handwheel and is manually operated. A wiper ring fitted in front of the gland packing protects the seal against contamination and damage. A wiper ring fitted in front of the gland packing protects the seal against contamination and damage.

Technical specifications

- **Media temperature :** -10 to 180 °C
- **Ambient temperature:** -10 to 60 °C
- **Operating pressure :** 0 to 25 bar
- **Nominal sizes:** DN 6 to 80
- **Body configurations:** Angle valve body | Straight through body
- **Connection types:** Clamp | Flange | Spigot | thread
- **Connection standards :** ANSI | ASME | BS | DIN | EN | ISO | JIS | NPT | SMS
- **Body materials:** (316L), forging material | 1.4408, investment casting material | 1.4435 (316L), block material | 1.4435, investment casting material
- **Seat seal materials:** PTFE | PTFE, reinforced
- **Conformities:** ATEX | CRN | EAC | FDA | Oxygen | Reg. (EU) No. 10/2011 | Regulation (EC) No. 1935/2004 | Regulation (EC) No. 2023/2006 | TA Luft (German Clean Air Act) | USP

Technical data depends on the respective configuration

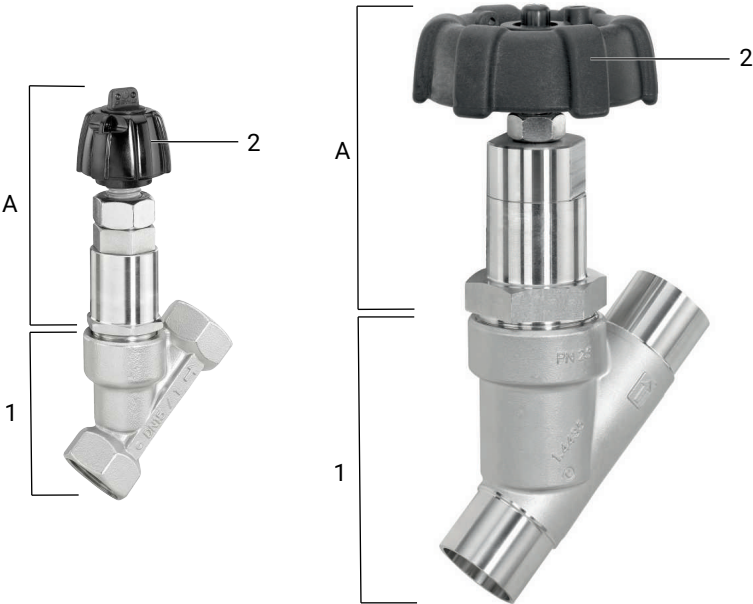


further information
webcode: GW-507



Product description

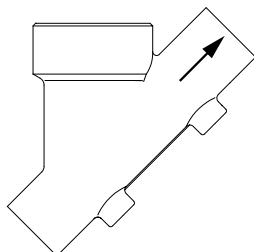
Construction



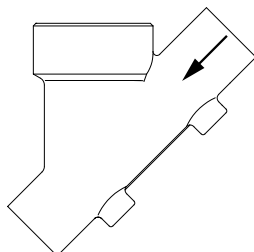
Item	Name	Materials
A	Actuator	
1	Valve body	1.4435 (ASTM A 351 CF3M 316L), investment casting 1.4408, investment casting 1.4435 (316 L), forged body 1.4435, investment casting
2	Handwheel	

Flow direction

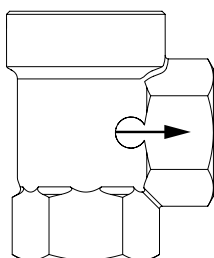
The flow direction is indicated by an arrow on the valve body.



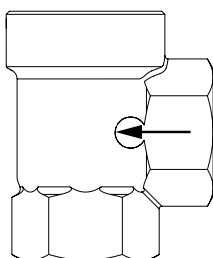
2/2-way body
under the seat



2/2-way body
over the seat



Angle valve body
under the seat



Angle valve body
over the seat

GEMÜ CONEXO

The interaction of valve components that are equipped with RFID chips and an associated IT infrastructure actively increase process reliability.



Thanks to serialization, every valve and every relevant valve component such as the body, actuator or diaphragm, and even automation components, can be clearly traced and read using the CONEXO pen RFID reader. The CONEXO app, which can be installed on mobile devices, not only facilitates and improves the "installation qualification" process, but also makes the maintenance process much more transparent and easier to document. The app actively guides the maintenance technician through the maintenance schedule and directly provides him with all the information assigned to the valve, such as test reports, testing documentation and maintenance histories. The CONEXO portal acts as a central element, helping to collect, manage and process all data.

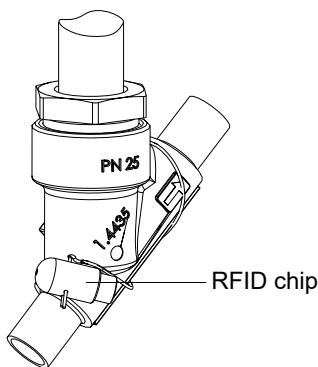
For further information on GEMÜ CONEXO please visit:

www.gemu-group.com/conexo

Ordering

GEMÜ Conexo must be ordered separately with the ordering option "CONEXO".

In the corresponding design with CONEXO, this product has an RFID chip (1) for electronic identification purposes. The position of the RFID chip can be seen below. The CONEXO pen helps read out information stored in the RFID chips. The CONEXO app or CONEXO portal is required to display this information.



Availabilities

Availability of valve bodies

Spigot, actuator size 0

DN	Connection type code ¹⁾				
	0	16	17	59	60
	Material code 40 ²⁾				
6	X	-	-	-	-
8	X	-	X	-	X
10	-	X	X	X	-
15	-	-	-	X	-

X = Standard

1) Connection type

Code 0: Spigot DIN

Code 16: Spigot DIN EN 10357 series B (2014 issue; formerly DIN 11850 series 1)

Code 17: Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 issue)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 issue)/DIN 11866 series B

2) Valve body material

Code 40: 1.4435 (F316L), forged body

Spigot, actuator size 1, 1E, 2, 2E

DN	Connection type code ¹⁾												
	0	16	17			37		59			60		
	Material code ²⁾												
	34	34	34	37	C2	34	37	34	37	C2	34	37	C2
8	-	-	-	-	-	-	-	-	-	-	-	-	X
10	-	X	X	-	X	-	-	-	-	-	X	-	X
15	X	X	X	X	X	-	-	X	-	X	X	X	X
20	X	X	X	X	X	-	-	X	-	X	X	X	X
25	X	X	X	X	X	X	-	X	-	X	X	X	X
32	-	X	X	X	X	-	-	-	-	-	X	X	X
40	X	X	X	X	X	X	-	X	-	X	X	X	X
50	X	X	X	X	X	X	-	X	-	X	X	X	X
65	-	-	-	X	X	-	X	-	X	X	-	X	X
80	-	-	-	X	X	-	X	-	X	X	-	X	X

X = Standard

1) Connection type

Code 0: Spigot DIN

Code 16: Spigot DIN EN 10357 series B (2014 issue; formerly DIN 11850 series 1)

Code 17: Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2

Code 37: Spigot SMS 3008

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 issue)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 issue)/DIN 11866 series B

2) Valve body material

Code 34: 1.4435, investment casting

Code 37: 1.4408, investment casting

Code C2: 1.4435, investment casting

Threaded connection, actuator size 0

DN	Connection type code ¹⁾				
	1	3C	3D	9	
	Material code ²⁾				
	37	37	37	37	40
6	-	-	-	-	X
8	X	-	X	X	-
10	X	X	X	X	-
15	X	-	X	X	-

X = Standard

1) Connection type

Code 1: Threaded socket DIN ISO 228

Code 3C: Threaded socket Rc ISO 7-1, EN 10226-2, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

Code 9: Threaded spigot DIN ISO 228

2) Valve body material

Code 37: 1.4408, investment casting

Code 40: 1.4435 (F316L), forged body

Threaded connection, actuator size 1, 1E, 2, 2E

DN	Connection type code ¹⁾			
	1	3C	3D	9
	Material code 37 ²⁾			
	Body configuration code D ³⁾			
10	X	-	-	-
15	X	X	X	X
20	X	X	X	X
25	X	X	X	X
32	X	X	X	X
40	X	X	X	X
50	X	X	X	X
65	X	X	X	X
80	X	X	X	X

DN	Connection type code ¹⁾	
	1	3D
	Material code 37 ²⁾	
	Body configuration code E ³⁾	
10	-	-
15	X	X
20	X	X
25	X	X
32	X	X
40	X	X
50	X	X

X = Standard

1) Connection type

Code 1: Threaded socket DIN ISO 228

Code 3C: Threaded socket Rc ISO 7-1, EN 10226-2, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

Code 9: Threaded spigot DIN ISO 228

2) Valve body material

Code 37: 1.4408, investment casting

3) Housing configuration

Code D: 2/2-way body

Code E: Angle valve body

Flange, actuator size 1, 1E, 2, 2E

DN	Connection type code ¹⁾		
	10*	13	47
	Material code ²⁾		
	37	34	34
15	X	X	X
20	X	X	X
25	X	X	X
32	X	X	X
40	X	X	X
50	X	X	X

X = Standard

*only with actuator size 1E or 2E

1) Connection type

Code 10: Flange EN 1092, PN 25, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1

Code 13: Flange EN 1092, PN 25, form B

Code 47: Flange ANSI Class 150 RF

2) Valve body material

Code 34: 1.4435, investment casting

Code 37: 1.4408, investment casting

Clamp, actuator size 1, 1E, 2, 2E

DN	Connection type code ¹⁾		
	82	86	88
	Material code ²⁾		
	34	34	34
15	X	X	X
20	X	X	X
25	X	X	X
32	X	X	-
40	X	X	X
50	X	X	X

X = Standard

1) Connection type

Code 82: Clamp DIN 32676 series B, face-to-face dimension FTF EN 558 series 1

Code 86: Clamp DIN 32676 series A, face-to-face dimension FTF EN 558 series 1

Code 88: Clamp ASME BPE, for pipe ASME BPE, face-to-face dimension FTF EN 558 series 1

2) Valve body material

Code 34: 1.4435, investment casting

Type of design

Type of design	
For surface finish (code 1903, 1904, 1909, 1953, 1954 and 1959) see order data	Valve body material (code C2)
Media temperature -10 to 210 °C (code 2023)	Seat seal (code 5G, 10)
For contact with food, the product must be ordered with the following order options (code 2013)	Seat seal (code 5, 5G) valve body material (code 34, 37, 40, C2)

Order data

The order data provide an overview of standard configurations.

Please check the availability before ordering. Other configurations available on request.

Order codes

1 Type	Code
Angle seat globe valve, manually operated, plastic handwheel	507

2 DN	Code
DN 6	6
DN 8	8
DN 10	10
DN 15	15
DN 20	20
DN 25	25
DN 32	32
DN 40	40
DN 50	50
DN 65	65
DN 80	80

3 Housing configuration	Code
2/2-way body	D
Angle valve body	E

4 Connection type	Code
Spigot	
Spigot DIN	0
Spigot DIN EN 10357 series B (2014 issue; formerly DIN 11850 series 1)	16
Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2	17
Spigot SMS 3008	37
Spigot ASME BPE/DIN EN 10357 series C (from 2022 issue)/DIN 11866 series C	59
Spigot ISO 1127/DIN EN 10357 series C (2014 issue)/DIN 11866 series B	60
Threaded connection	
Threaded socket DIN ISO 228	1
Threaded socket Rc ISO 7-1, EN 10226-2, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8	3C
Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8	3D
Threaded spigot DIN ISO 228	9
Flange	
Flange EN 1092, PN 25, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1	10
Flange EN 1092, PN 25, form B	13
Flange ANSI Class 150 RF	47
Clamp	
Clamp DIN 32676 series B, face-to-face dimension FTF EN 558 series 1	82

4 Connection type	Code
Clamp DIN 32676 series A, face-to-face dimension FTF EN 558 series 1	86
Clamp ASME BPE, for pipe ASME BPE, face-to-face dimension FTF EN 558 series 1	88

5 Valve body material	Code
Investment casting material	
1.4435, investment casting	34
1.4408, investment casting	37
1.4435, investment casting	C2
Forged material	
1.4435 (F316L), forged body	40
Note: A surface finish from the order code table "Type of design" must be specified for valve body material C2.	

6 Seat seal	Code
PTFE	5
PTFE, glass fibre reinforced	5G
PTFE USP Class VI	5P
1.4404	10

7 Control function	Code
Manually operated, with handwheel locknut	0

8 Actuator version	Code
Actuator size 0	0
Actuator size 1	1
Actuator size 1 Extended valve spindle	1E
Actuator size 2	2
Actuator size 2 Extended valve spindle	2E

9 Regulating cone	Code
Please find the number of the optional regulating cone (R-No.) for the linear or equal-percentage modified regulating cone in the Kv value table.	R....

10 Type of design	Code
Without	
Ra ≤ 0.6 µm (25 µinch) for media wetted surfaces, in accordance with ASME BPE SF2 and SF3, mechanically polished internal	1903
Ra ≤ 0.8 µm (30 µinch) for media wetted surfaces, in accordance with DIN 11866 H3, mechanically polished internal	1904

Order data

10 Type of design	Code	11 Special version	Code
Ra ≤ 0.4 µm (15 µinch) for media wetted surfaces, in accordance with DIN 11866 H4, ASME BPE SF1, mechanically polished internal	1909	Rigid plug fixing Special version for oxygen, (max. temperature 60 °C; max. operating pressure 10 bar), flow direction only possible under the seat! Media wetted seal materials and auxiliary materials with BAM testing	B
Ra ≤ 0.6 µm for media wetted surfaces, in accordance with ASME BPE SF6, electropolished internal/external	1953	Rigid plug fixing	C
Ra ≤ 0.8 µm for media wetted surfaces, in accordance with DIN 11866 HE3, electropolished internal/external	1954	Special version for oxygen, (max. temperature 60 °C; max. operating pressure 10 bar), media wetted seal materials and auxiliary materials with BAM testing	S
Ra ≤ 0.4 µm for media wetted surfaces, in accordance with DIN 11866 HE4/ASME BPE SF5, electropolished internal/external	1959	Note: Rigid plug fixing is standard for actuator size 0	
PTFE-PTFE spindle seal	2013		
For higher operating temperatures	2023		
11 Special version	Code	12 CONEXO	Code
Without		Without	
		Integrated RFID chip for electronic identification and traceability	C

Order example

Ordering option	Code	Description
1 Type	507	Angle seat globe valve, manually operated, plastic handwheel
2 DN	25	DN 25
3 Housing configuration	D	2/2-way body
4 Connection type	60	Spigot ISO 1127/DIN EN 10357 series C (2014 issue)/DIN 11866 series B
5 Valve body material	34	1.4435, investment casting
6 Seat seal	5	PTFE
7 Control function	0	Manually operated, with handwheel locknut
8 Actuator version	1	Actuator size 1
9 Regulating cone	RS237	15 m³/h – linear
10 Type of design		Without
11 Special version	C	Rigid plug fixing
12 CONEXO		Without

Technical data

Medium

Working medium: Corrosive, inert, gaseous and liquid media which have no negative impact on the physical and chemical properties of the body and seal material.

Max. permissible viscosity: 600 mm²/s
Other versions for lower / higher temperatures and higher viscosities on request.

Temperature

Media temperature: Standard: -10 – 180 °C
Special version: -10 – 210 °C
only with ordering option Seat seal code 5G or 10 and Type of design 2023

Ambient temperature: -10 – 60 °C

Storage temperature: 0 – 40 °C

Pressure

Operating pressure: Actuator size 0 (DN 6 to 15): max. 25 bar
Actuator size 1, 1E (DN 8 to 50): max. 25 bar
Actuator size 2, 2E (DN 65, 80): max. 16 bar
All pressures are gauge pressures.

Leakage rate:

Open/Close valve

Seat seal	Standard	Test procedure	Leakage rate	Test medium
PTFE	DIN EN 12266-1	P12	A	Air

Control valve

Seat seal	Standard	Test procedure	Leakage rate	Test medium
Metal	DIN EN 60534-4	1	IV	Air
PTFE, FKM, EPDM	DIN EN 60534-4	1	VI	Air

Pressure/temperature correlation:

Connection type code	Material code	Max. allowable operating pressures in bar at temperature in °C					
		RT	100	150	200	250	300
1, 9, 17, 37, 60, 3C, 3D	37	25.0	23.8	21.4	18.9	17.5	16.1
0, 16, 17, 37, 59, 60	34	25.0	24.5	22.4	20.3	18.2	16.1
13 (DN 15 - 50)	34	25.0	23.6	21.5	19.8	18.6	17.2
88 (DN 15 - DN 40)	34	25.0	21.2	19.3*	-	-	-
88 (DN 15 - DN 80)	34	16.0	16.0	16.0*	-	-	-
82 (DN 15 - 32)	34	25.0	21.2	19.3*	-	-	-
82 (DN 40 - 65)	34	16.0	16.0	16.0*	-	-	-
86 (DN 15 - 40)	34	25.0	21.2	19.3*	-	-	-
86 (DN 50 - 65)	34	16.0	16.0	16.0*	-	-	-
10 (DN 15 - 50)	37	25.0	25.0	22.7	21.0	19.8	18.5
47 (DN 15 - 50)	34	15.9	13.3	12.0	11.1	10.2	9.7
0, 16, 17, 59, 60	40	25.0	20.6	18.7	17.1	15.8	14.8
17, 59, 60	C2	25.0	21.2	19.3	17.9	16.8	15.9

* max. temperature 140 °C

RT = room temperature

All pressures are gauge pressures.

The valves are suitable for temperatures as low as -10 °C

Kv values:
Open/Close valve

DN	Butt weld spigot DIN 11850	Butt weld spigot DIN 11866	Threaded socket DIN ISO 228
6	1.6	-	-
8	1.8	2.2	-
10	2.4	4.5	4.5
15	2.4	5.5	5.4
20	-	11.7	10.0
25	-	20.5	15.2
32	-	33.0	23.0
40	-	51.0	41.0
50	-	61.0	68.0
65	-	110.0	95.0
80	-	117.0	130.0

Kv values in m³/h

Kv values determined in accordance with EN 60534. The Kv value data refers to control function 1 (NC) and the largest actuator for each nominal size. The Kv values for other product configurations (e.g. other connection types or body materials) may differ.

Control valve

Kv values:**Standard regulating cone (DIN), not for connection code 37, 59, 88**

DN	Kv values	Operating pressure	Actuator version	linear	equal percentage
15	5	25	1	RS235	RS245
20	10	25	1	RS236	RS246
25	15	25	1	RS237	RS247
32	24	25	1	RS238	RS248
40	38	25	1	RS239	RS249
50	60	25	1	RS240	RS250

Always order standard regulating cones with special function code C – rigid valve plug

Kv values in m³/h

Pressures in bar

Standard regulating cone (DIN), only for connection code 37, 59, 88

DN	Kv values	Operating pressure	Actuator version	linear	equal percentage
15	2.7	25	1	RS251	RS261
20	6.3	25	1	RS252	RS262
25	13.3	25	1	RS253	RS263
40	35.6	25	1	RS254	RS264
50	58.0	25	1	RS255	RS265

Always order standard regulating cones with special function code C – rigid valve plug

Kv values in m³/h

Pressures in bar

Product conformity

Machinery Directive: 2006/42/EC

Food: Regulation (EC) No. 1935/2004*
Regulation (EC) No. 10/2011*
Regulation (EC) No. 2023/2006*
USP* Class VI

Approvals: FDA*

Explosion protection: The product does not contain any potential ignition sources and therefore does not fall within the area of application of the ATEX Directive 2014/34/EU.

Environment: RoHS

Mechanical data**Weight:****Actuator**

DN	Actuator size		
	0	1, 1E	2, 2E
6	0.3		-
8	0.3	1.0	-
10	0.3	1.0	-
15	0.3	1.0	-
20	-	1.2	-
25	-	1.4	-
32	-	2.4	-
40	-	2.6	-
50	-	3.8	-
65	-	-	6.8
80	-	-	8.4

Weights in kg

Body

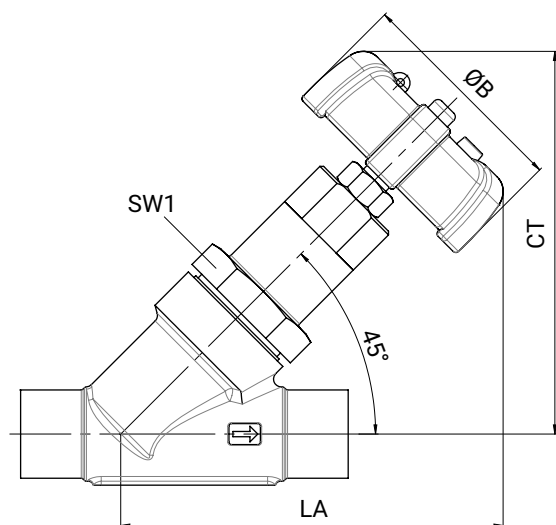
DN	Spigot K514	Threaded socket	Threaded spigot	Flange K514	Clamp
	Connection type code				
	0, 16, 17, 37, 59, 60	1, 3C, 3D	9	10, 13, 47	82, 86, 88
6	0.12	-	0.14	-	-
8	0.12	0.25	0.12	-	-
10	0.12	0.25	0.14	-	-
15	0.16	0.25	0.14	-	-
10	0.25	0.25	-	-	-
15	0.24	0.35	0.31	1.80	0.37
20	0.50	0.35	0.50	2.50	0.63
25	0.50	0.35	0.65	3.10	0.63
32	0.90	0.75	1.00	4.60	1.08
40	1.10	0.98	1.30	5.10	1.28
50	1.80	1.70	1.80	7.20	2.07
65	3.40	3.20	3.40	-	3.69
80	4.20	4.10	4.40	-	4.60

Weights in kg

Dimensions

Installation dimensions

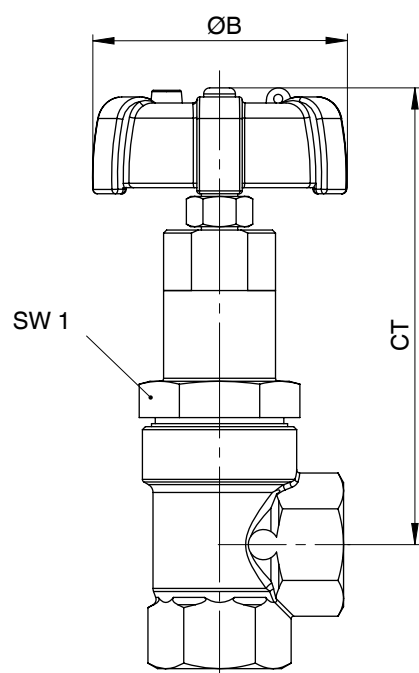
Valve with 2/2-way body



DN	Actuator size	ØB	CT/LA (max. height)		SW1	
			Control function Code0	Actuator size code 1E, 2E*		
6	0	32.0	89.0	-	24.0	hexagonal
8	0	32.0	89.0	-	24.0	hexagonal
10	0	32.0	89.0	-	24.0	hexagonal
15	0	32.0	89.0	-	24.0	hexagonal
8	1, 1E	90.0	149.0	168.0	41.0	hexagonal
10	1, 1E	90.0	149.0	168.0	41.0	hexagonal
15	1, 1E	90.0	152.0	171.0	41.0	hexagonal
20	1, 1E	90.0	159.0	179.0	46.0	hexagonal
25	1, 1E	90.0	167.0	186.0	46.0	hexagonal
32	1, 1E	90.0	176.0	196.0	41.0	double flat
40	1, 1E	90.0	185.0	205.0	41.0	double flat
50	1, 1E	90.0	196.0	216.0	41.0	double flat
65	2, 2E	140.0	259.0	277.0	60.0	double flat
80	2, 2E	140.0	276.0	294.0	60.0	double flat

* The actuator sizes code 1E, 2E (handwheel extension) are required for valve bodies with flanges

Dimensions in mm

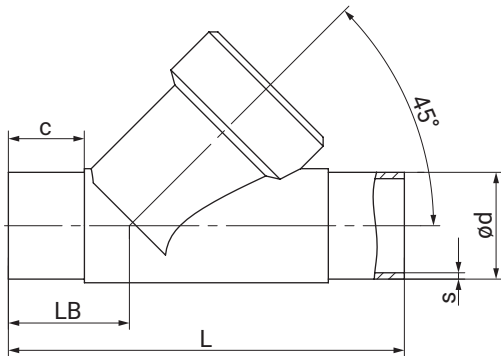
Valve with angle valve body

DN	Actuator size	ØB	CT (max. height)	SW 1	
15	1, 1E	90.0	153.0	41.0	hexagonal
20	1, 1E	90.0	158.0	46.0	hexagonal
25	1, 1E	90.0	167.0	46.0	hexagonal
32	1, 1E	90.0	172.0	41.0	double flat
40	1, 1E	90.0	183.0	41.0	double flat
50	1, 1E	90.0	194.0	41.0	double flat

Dimensions in mm

Body dimensions

Spigot DIN/EN/ISO/ASME (code 0, 16, 17, 59, 60), actuator size 0



Connection type spigot DIN/EN/ISO/ASME (Code 0, 16, 17, 59, 60)¹⁾, forged material (Code 40)²⁾

DN	NPS	c (min)					ød					L	LB	s				
		Connection type												Connection type				
		0	16	17	59	60	0	16	17	59	60			0	16	17	59	60
6	1/8"	20.0	-	-	-	20.0	8.0	-	-	-	-	80.0	26.5	1.0	-	-	-	-
8	1/4"	20.0	-	20.0	10.0	-	10.0	-	10.0	6.35	13.5	80.0	26.5	1.0	-	1.0	0.98	1.6
10	3/8"	-	20.0	20.0	20.0	-	-	12.0	13.0	9.53	-	80.0	26.5	-	1.0	1.5	0.89	-
15	1/2"	-	-	-	20.0	-	-	-	-	12.70	-	80.0	26.5	-	-	-	1.65	-

Dimensions in mm

1) **Connection type**

Code 0: Spigot DIN

Code 16: Spigot DIN EN 10357 series B (2014 issue; formerly DIN 11850 series 1)

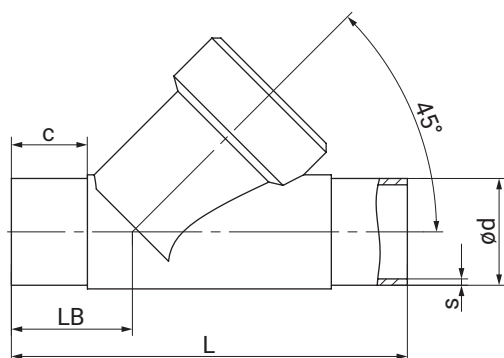
Code 17: Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 issue)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 issue)/DIN 11866 series B

2) **Valve body material**

Code 40: 1.4435 (F316L), forged body

Spigot DIN/EN/ISO/ANSI/ASME/SMS (code 0, 16, 17, 37, 59, 60), actuator size 1, 1E, 2, 2E

Connection type spigot DIN/EN/ISO (code 0, 16, 17, 60)¹⁾, investment casting material (code 34)²⁾

Connection type spigot DN/EN/ISO (code 0, 16, 17, 60) , investment casting material (code 34)															
DN	NPS	c (min)				ød				L	LB	s			
		Connection type										Connection type			
		0	16	17	60	0	16	17	60			0	16	17	60
10	3/8"	-	20.0	20.0	20.0	-	12.0	13.0	17.2	105.0	35.5	-	1.0	1.5	1.6
15	1/2"	20.0	20.0	20.0	20.0	18.0	18.0	19.0	21.3	105.0	35.5	1.5	1.0	1.5	1.6
20	3/4"	25.0	25.0	25.0	25.0	22.0	22.0	23.0	26.9	120.0	39.0	1.5	1.0	1.5	1.6
25	1"	24.5	24.5	24.5	24.5	28.0	28.0	29.0	33.7	125.0	38.5	1.5	1.0	1.5	2.0
32	1¼"	-	26.0	27.0	29.0	-	34.0	35.0	42.4	155.0	48.0	-	1.0	1.5	2.0
40	1½"	24.0	24.0	24.0	43.7	40.0	40.0	41.0	48.3	160.0	47.0	1.5	1.0	1.5	2.0
50	2"	29.0	29.0	29.0	29.0	52.0	52.0	53.0	60.3	180.0	48.0	1.5	1.0	1.5	2.0

Connection type spigot ANSI/ASME/SMS (code 37, 59)¹⁾, investment casting material (code 34)²⁾

DN	NPS	c (min)		ød		L	LB	s	
		Connection type						Connection type	
		37	59	37	59			37	59
15	1/2"	-	20.0	-	12.70	105.0	35.5	-	1.65
20	3/4"	-	25.0	-	19.05	120.0	39.0	-	1.65
25	1"	24.5	24.5	25.0	25.40	125.0	38.5	1.2	1.65
32	1¼"	-	-	-	-	155.0	48.0	-	-
40	1½"	24.0	24.0	38.0	38.10	160.0	47.0	1.2	1.65
50	2"	29.0	29.0	51.0	50.80	180.0	48.0	1.2	1.65

Dimensions in mm

1) Connection type

Code 0: Spigot DIN

Code 16: Spigot DIN EN 10357 series B (2014 issue; formerly DIN 11850 series 1)

Code 17: Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2

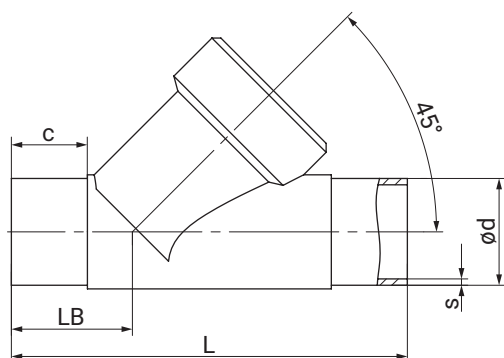
Code 37: Spigot SMS 3008

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 issue)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 issue)/DIN 11866 series B

2) Valve body material

Code 34: 1.4435, investment casting

Spigot EN/ISO/ANSI/ASME/SMS (code 17, 37, 59, 60), actuator size 1, 1E, 2, 2E

Connection type spigot EN/ISO/ASME (code 17, 60)¹⁾, investment casting material (code 37)²⁾

DN	NPS	c (min)		ød		L	LB	s	
		Connection type						Connection type	
		17	60	17	60			17	60
15	1/2"	18.0	18.0	19.0	21.3	100.0	33.0	1.5	1.6
20	3/4"	18.0	18.0	23.0	26.9	108.0	33.0	1.5	1.6
25	1"	18.0	18.0	29.0	33.7	112.0	32.0	1.5	2.0
32	1¼"	18.0	18.0	35.0	42.4	137.0	39.0	1.5	2.0
40	1½"	19.0	18.0	41.0	48.3	146.0	40.0	1.5	2.0
50	2"	20.0	20.0	53.0	60.3	160.0	38.0	1.5	2.0
65	2½"	52.5	47.0	70.0	76.1	290.0	96.0	2.0	2.0
80	3"	50.0	46.5	85.0	88.9	310.0	95.0	2.0	2.3

Connection type spigot ASME/SMS (code 37, 59), investment casting material (code 37)²⁾

DN	NPS	c (min)		ød		L	LB	s	
		Connection type						Connection type	
		37	59	37	59			37	59
65	2½"	58	58	63.5	63.5	290.0	96.0	1.6	1.65
80	3"	58	58	76.1	76.0	310.0	95.0	1.6	1.65

Dimensions in mm

1) Connection type

Code 17: Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2

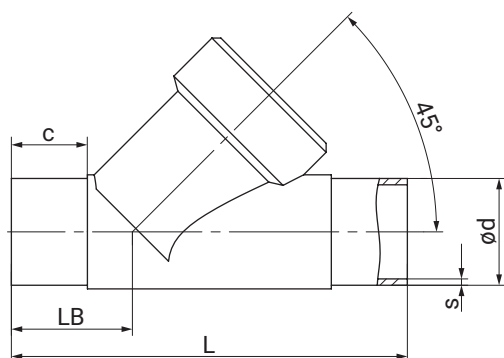
Code 37: Spigot SMS 3008

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 issue)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 issue)/DIN 11866 series B

2) Valve body material

Code 37: 1.4408, investment casting

Spigot EN/ISO/ASME (code 17, 59, 60), actuator size 1, 1E, 2, 2E**Connection type spigot EN/ISO/ASME (Code 17, 59, 60)¹⁾, investment casting material (code C2)²⁾**

DN	NPS	Connection type spigot EN 10305, KSMLE (Code 17, 59, 60) , investment casting material (Code 62)						L	LB	s		
		c (min)			ød					Connection type		
		Connection type								Connection type		
		17	59	60	17	59	60			17	59	60
8	1/4"	-	-	20.0	-	-	13.5	80.0	35.5	-	-	1.6
10	3/8"	20.0	-	20.0	13.0	-	17.2	100.0	35.5	1.5	-	1.6
15	1/2"	20.0	15.0	20.0	19.0	12.70	21.3	105.0	35.5	1.5	1.65	1.6
20	3/4"	25.0	25.0	25.0	23.0	19.05	26.9	120.0	39.0	1.5	1.65	1.6
25	1"	24.0	24.0	24.0	29.0	25.40	33.7	125.0	39.5	1.5	1.65	2.0
32	1¼"	27.0	-	26.1	35.0	-	42.4	155.0	48.0	1.5	-	2.0
40	1½"	24.0	23.0	28.9	41.0	38.10	48.3	160.0	47.0	1.5	1.65	2.0
50	2"	28.23	28.23	48.0	53.0	50.80	60.3	180.0	48.0	1.5	1.65	2.0
65	2½"	52.5	58.0	52.5	70.0	63.50	76.1	290.0	96.0	2.0	1.65	2.0
80	3"	50.2	58.0	46.82	85.0	76.20	88.9	310.0	95.0	2.0	1.65	2.3

Dimensions in mm

1) Connection type

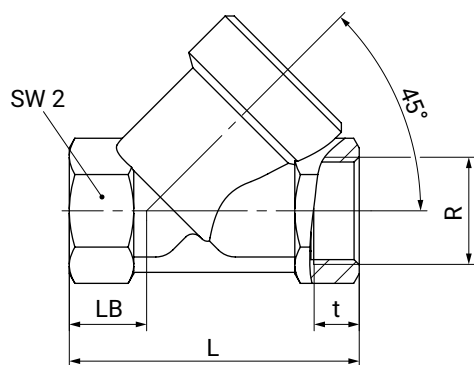
Code 17: Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 issue)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 issue)/DIN 11866 series B

2) Valve body material

Code C2: 1.4435, investment casting

Threaded socket DIN/NPT (code 1, 3C, 3D), body configuration D, actuator size 0

Connection type threaded socket DIN/NPT (code 1, 3C, 3D)¹⁾, investment casting material (code 37)²⁾

Connection type threaded socket DN/NPT (code 1, 3C, 3D) ; investment casting material (code 37)												
DN	NPS	L	LB			R			SW2	t		
			Connection type			Connection type				Connection type		
			1	3C	3D	1	3C	3D		1	3C	3D
8	1/4"	65.0	19.0	-	19.0	G 1/4	-	1/4" NPT	17	12.0	-	10.1
10	3/8"	65.0	19.0	27.0	27.0	G 3/8	G 3/8	3/8" NPT	24	12.0	11.4	10.4
15	1/2"	65.0	19.0	-	27.0	G 1/2	-	1/2" NPT	24	11.4	-	13.6

Dimensions in mm

1) Connection type

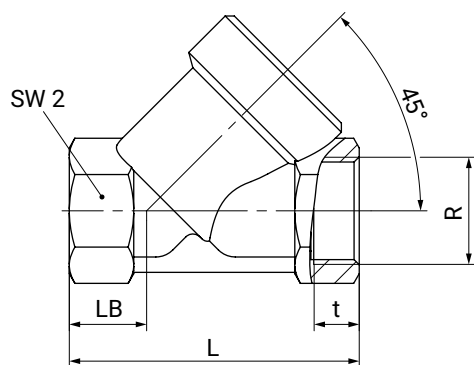
Code 1: Threaded socket DIN ISO 228

Code 3C: Threaded socket Rc ISO 7-1, EN 10226-2, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

2) Valve body material

Code 37: 1.4408, investment casting

Threaded socket DIN/Rc/NPT (code 1, 3C, 3D), body configuration D, actuator size 1, 1E, 2, 2E

Connection type threaded socket DIN (code 1)¹⁾, investment casting material (code 37)²⁾

DN	NPS	L	LB	R	SW2	t
10	3/8"	65.0	16.5	G 3/8	27	11.4
15	1/2"	65.0	16.5	G 1/2	27	15.0
20	3/4"	75.0	17.5	G 3/4	32	16.3
25	1"	90.0	24.0	G 1	41	19.1
32	1 1/4"	110.0	33.0	G 1 1/4	50	21.4
40	1 1/2"	120.0	30.0	G 1 1/2	55	21.4
50	2"	150.0	40.0	G 2	70	25.7
65	2 1/2"	190.0	46.0	G 2 1/2	85	30.2
80	3"	220.0	50.0	G 3	100	33.3

Connection type threaded socket Rc/NPT (code 3C, 3D)¹⁾, investment casting material (code 37)²⁾

DN	NPS	L	LB	R		SW2	t	
				Connection type			Connection type	
				3C	3D		3C	3D
15	1/2"	65.0	16.5	Rc 1/2	1/2" NPT	27	15.0	13.6
20	3/4"	75.0	17.5	Rc 3/4	3/4" NPT	32	16.3	14.1
25	1"	90.0	24.0	Rc 1	1" NPT	41	19.1	17.0
32	1¼"	110.0	33.0	Rc 1¼	1¼" NPT	50	21.4	17.5
40	1½"	120.0	30.0	Rc 1½	1½" NPT	55	21.4	17.3
50	2"	150.0	40.0	Rc 2	2" NPT	70	25.7	17.8
65	2½"	190.0	46.0	Rc 2½	2½" NPT	85	30.2	23.7
80	3"	220.0	50.0	Rc 3	3" NPT	100	33.3	25.8

Dimensions in mm

1) Connection type

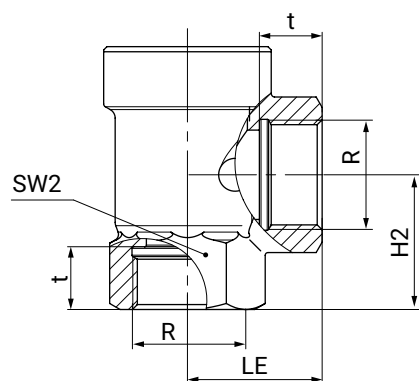
Code 1: Threaded socket DIN ISO 228

Code 3C: Threaded socket Rc ISO 7-1, EN 10226-2, JIS B 0203, BS 21, end-to-end dimension ETE DIN 3202-4 series M8

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

2) Valve body material

Code 37: 1.4408, investment casting

Threaded socket DIN/NPT (code 1, 3D), body configuration E, actuator size 1, 1E, 2, 2E

Connection type threaded socket DIN/NPT (code 1, 3D)¹⁾, investment casting material (code 37)²⁾

DN	NPS	H2	LE	SW2	R		t	
					Connection type		Connection type	
					1	3D	1	3D
15	1/2"	30.0	30.0	27	G 1/2	1/2" NPT	15.0	13.6
20	3/4"	37.5	35.0	32	G 3/4	3/4 " NPT	16.3	14.1
25	1"	41.0	41.0	41	G 1	1" NPT	19.1	17.0
32	1¼"	48.0	50.0	50	G 1¼	1¼" NPT	21.4	17.5
40	1½"	55.0	50.0	55	G 1½	1½" NPT	21.4	17.3
50	2"	62.0	60.0	70	G 2	2" NPT	25.7	17.8

Dimensions in mm

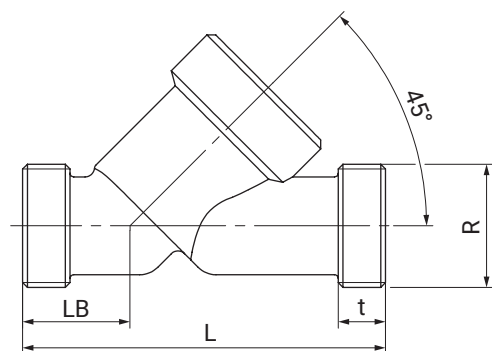
1) Connection type

Code 1: Threaded socket DIN ISO 228

Code 3D: Threaded socket NPT, end-to-end dimension ETE DIN 3202-4 series M8

2) Valve body material

Code 37: 1.4408, investment casting

Threaded spigot DIN (code 9), actuator size 0**Connection type threaded spigot DIN (code 9)¹⁾, forged material (code 40)²⁾**

DN	L	LB	R	t
6	65.0	19.0	G 1/4	12.0

Connection type threaded spigot DIN (code 9)¹⁾, investment casting material (code 37)²⁾

DN	L	LB	R	t
8	65.0	19.0	G 3/8	12.0
10	65.0	19.0	G 1/2	12.0
15	65.0	19.0	G 3/4	12.0

Dimensions in mm

1) Connection type

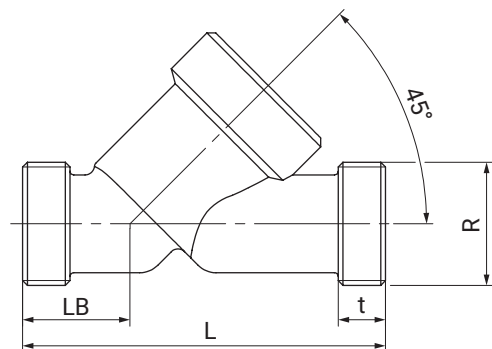
Code 9: Threaded spigot DIN ISO 228

2) Valve body material

Code 37: 1.4408, investment casting

Code 40: 1.4435 (F316L), forged body

Threaded spigot DIN (code 9) , actuator size 1, 1E, 2, 2E



Connection type threaded spigot DIN (code 9) ¹⁾, investment casting material (code 37) ²⁾

DN	L	LB	R	t
15	90.0	25.0	G 3/4	12.0
20	110.0	30.0	G 1	15.0
25	118.0	30.0	G 1¼	15.0
32	130.0	38.0	G 1½	13.0
40	140.0	35.0	G 1¾	13.0
50	175.0	50.0	G 2¾	15.0
65	216.0	52.0	G 3	15.0
80	254.0	64.0	G 3½	18.0

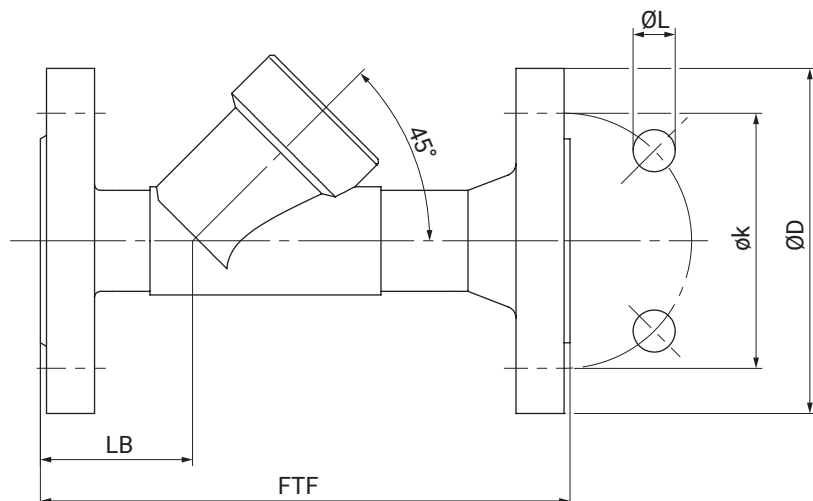
Dimensions in mm

1) Connection type

Code 9: Threaded spigot DIN ISO 228

2) Valve body material

Code 37: 1.4408, investment casting

Flange EN (code 10), actuator size 1E, 2E**Connection type flange EN (code 10)¹⁾, investment casting material (code 37)²⁾**

DN	NPS	ø D	FTF	ø k	ø L	LB	n
15	1/2"	95.0	130.0	65.0	14.0	33.0	4
20	3/4"	105.0	150.0	75.0	14.0	45.0	4
25	1"	115.0	160.0	85.0	14.0	44.0	4
32	1¼"	140.0	180.0	100.0	18.0	51.0	4
40	1½"	150.0	200.0	110.0	18.0	52.0	4
50	2"	165.0	230.0	125.0	18.0	50.0	4

Dimensions in mm

n = number of bolts

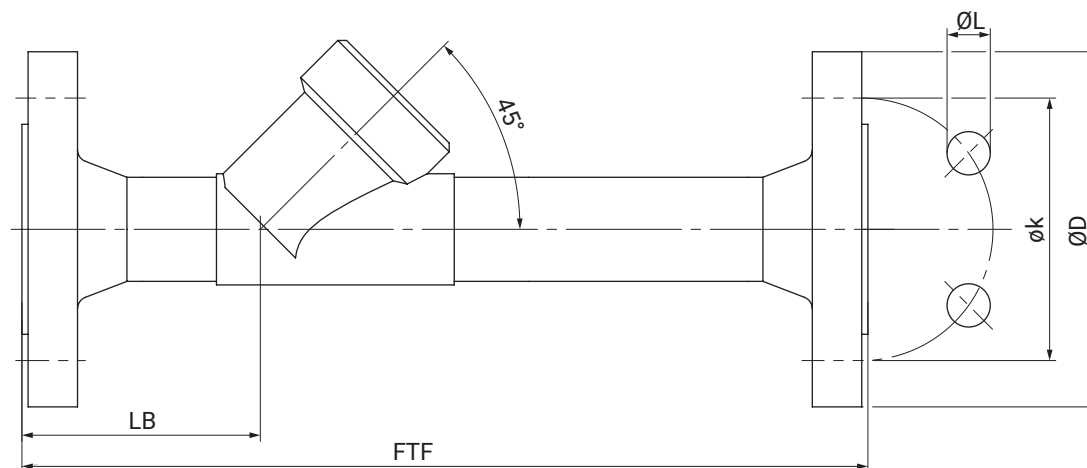
1) Connection type

Code 10: Flange EN 1092, PN 25, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752, basic series 1

2) Valve body material

Code 37: 1.4408, investment casting

Flange for special length, EN/ANSI (code 13, 47), actuator size 1, 1E, 2, 2E



Connection type flange, special length EN/ANSI (code 13, 47)¹⁾, investment casting material (code 34)²⁾

DN	NPS	ØD		FTF	øk		ØL		LB	n
		Connection type			Connection type		Connection type			
		13	47		13	47	13	47		
15	1/2"	95.0	89.0	210.0	65.0	60.5	14.0	15.7	72.0	4
20	3/4"	105.0	98.6	280.0	75.0	69.8	14.0	15.7	78.0	4
25	1"	115.0	108.0	280.0	85.0	79.2	14.0	15.7	77.0	4
32	1¼"	140.0	117.3	310.0	100.0	88.9	18.0	15.7	89.0	4
40	1½"	150.0	127.0	320.0	110.0	98.6	18.0	15.7	91.0	4
50	2"	165.0	152.4	330.0	125.0	120.7	18.0	19.1	95.0	4

Dimensions in mm

n = number of bolts

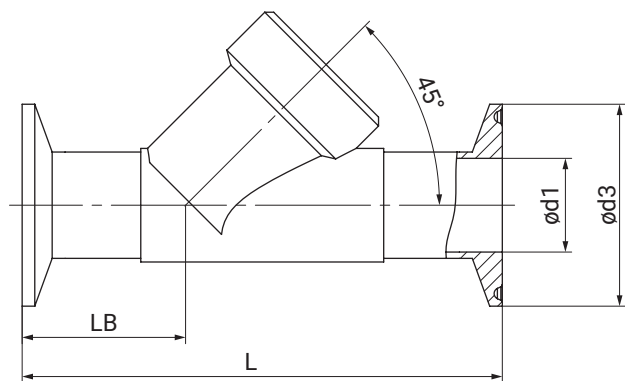
1) **Connection type**

Code 13: Flange EN 1092, PN 25, form B

Code 47: Flange ANSI Class 150 RF

2) **Valve body material**

Code 34: 1.4435, investment casting

Clamp DIN/ASME (code 82, 86, 88), actuator size 1, 1E, 2, 2E**Connection type clamp DIN/ASME (code 82, 86, 88)¹⁾, investment casting material (code 34)²⁾**

DN	NPS	ød1			ød3			L			LB		
		Connection type			Connection type			Connection type			Connection type		
		82	86	88	82	86	88	82	86	88	82	86	88
15	1/2"	18.1	16.0	9.40	50.5	34.0	25.0	130.0	130.0	130.0	47.5	47.5	47.5
20	3/4"	23.7	20.0	15.75	50.5	34.0	25.0	150.0	150.0	150.0	54.0	54.0	54.0
25	1"	29.7	26.0	22.10	50.5	50.5	50.5	160.0	160.0	160.0	56.0	56.0	56.0
32	1¼"	38.4	32.0	-	64.0	50.5	-	180.0	180.0	-	62.0	62.0	-
40	1½"	44.3	38.0	34.80	64.0	50.5	50.5	200.0	200.0	200.0	67.0	67.0	67.0
50	2"	56.3	50.0	47.50	77.5	64.0	64.0	230.0	230.0	230.0	73.0	73.0	73.0

Dimensions in mm

1) Connection type

Code 82: Clamp DIN 32676 series B, face-to-face dimension FTF EN 558 series 1

Code 86: Clamp DIN 32676 series A, face-to-face dimension FTF EN 558 series 1

Code 88: Clamp ASME BPE, for pipe ASME BPE, face-to-face dimension FTF EN 558 series 1

2) Valve body material

Code 34: 1.4435, investment casting



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