

GEMÜ B22

Manually operated 2/2-way ball valve



Features

- Easy maintenance thanks to swing-out centre body section
- Ideal for decentralised use without compressed air supply
- Blow-out proof shaft
- Variety of connection types and connection standards available
- Suitable for vacuum applications
- Low maintenance and reliable spindle sealing
- Antistatic device

Description

The GEMÜ B22 3-piece 2/2-way metal ball valve is manually operated. It has a plastic sleeved hand lever with a locking device. The seat seal is made of PTFE.

Technical specifications

- **Media temperature:** -40 to 356 °F
- **Ambient temperature:** -40 Up to 140 °F
- **Operating pressure:** 0 Up to 914 psi
- **Nominal sizes:** 1/4" (DN 8) until 4" (DN 100)
- **Body configurations:** Straight through body
- **Ball configurations:** Control ball
- **Connection types:** Flange | Spigot | Thread
- **Connection standards :** ASME | DIN | EN | ISO | NPT
- **Body materials:** 1.4408, investment casting material
- **Seal materials :** PTFE
- **Conformities:** ASME GEMÜ B31.3 | EAC | FDA | Functional safety | Oxygen | Reg. (EU) No. 10/2011 | Regulation (EC) No. 1935/2004 | Regulation (EC) No. 2023/2006 | TA Luft (German Clean Air Act)

Technical data depends on the respective configuration



further information
webcode: GW-B22

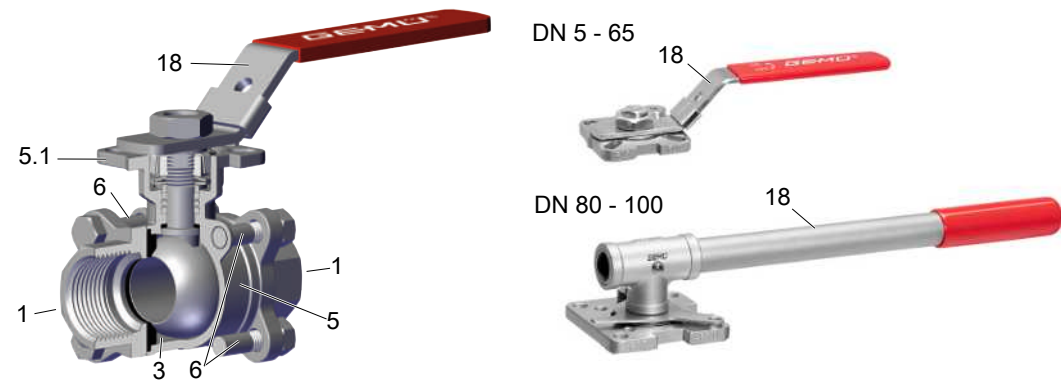


Product line

				
	GEMÜ BB02	GEMÜ B22	GEMÜ B42	GEMÜ B52
Operation				
With bare shaft	●	-	-	-
manually	-	●	-	-
pneumatic	-	-	●	-
Motorized	-	-	-	●
Nominal sizes	1/4" (DN 8) until 4" (DN 100)	1/4" (DN 8) until 4" (DN 100)	1/4" (DN 8) until 4" (DN 100)	1/4" (DN 8) until 4" (DN 100)
Media temperature	-40 to 356 °F	-40 to 356 °F	-40 to 356 °F	-40 to 356 °F
Operating pressure	0 to 914 psi	0 to 914 psi	0 to 914 psi	0 to 914 psi
Connection types				
Flange	●	●	●	●
Spigot	●	●	●	●
Thread	●	●	●	●
Conformities				
ASME GEMÜ B31.3	●	●	●	●
ATEX	-	-	●	●
EAC	●	●	●	●
FDA	●	●	●	●
FMEDA	●	-	-	-
Functional safety	●	-	-	-
Functional safety	-	●	-	-
Oxygen	●	●	●	●
Reg. (EU) No. 10/2011	●	●	●	●
Regulation (EC) No. 1935/2004	●	●	●	●
Regulation (EC) No. 2023/2006	●	●	●	●
TA Luft (German Clean Air Act)	●	●	●	●

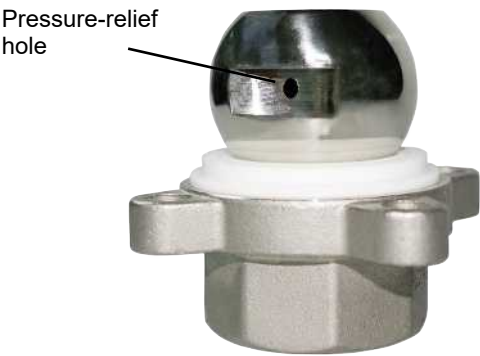
Product description

Construction

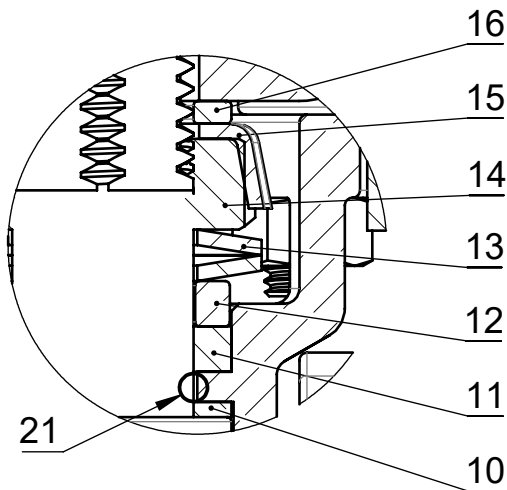


Item	Name	Materials
5	Ball valve body	1.4408 / CF8M
1	Pipe connections	1.4408 / CF8M, 1.4409 / CF3M butt weld connections
5.1	Mounting flange ISO 5211	1.4408 / CF8M
18	Hand lever	304
6	Bolts	A2 70
3	Seal	PTFE

Pressure-relief hole



The spindle seal system



Item	Name	Material
10	Seal	PTFE
11	V-ring	PTFE
12	Stainless steel sleeve	SS304-1.4301
13	Spring washer	SS304-1.4301
14	Spindle nut	A2 70
15	Cap	SS304-1.4301
16	Washer	SS304-1.4301
21	O-ring (spindle seal)	FKM

Long service life due to triple spindle seal

- Conical spindle seal:

The seal **10** arranged at an angle of 45° effectively prevents the leakage of media when operating the spindle

- O-ring:

Stabilising spindle seal **21** with low wear and long service life

- Pretensioned self-adjusting spindle seal:

The spindle packing consists of several V-rings **11**, a spring washer **13** and a stainless steel sleeve **12**. The spring washer **13** is pretensioned via the spindle nut **14**. The pretension force is distributed to the V-rings **11** via the stainless steel sleeve **12**, thereby preventing the leakage of media. The pretension provides low maintenance and reliable spindle sealing even after a long service life.

Application

- Heating systems
- Beverage industry
- Foodstuff industry
- Chemical industry
- Drinking water installations
- Processing industry
- HVAC

Availability

Connection types ¹⁾	Body materials ²⁾	
	Code 37	Code C7
Spigot (code 17, 19, 59, 60)	-	X
Threaded socket (code 1, 31)	X	-
Flange (code 8, 11)	X	-

1) Connection type

Code 1: Threaded socket DIN ISO 228

Code 31: NPT female thread

Code 8: Flange EN 1092, PN 16, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752 basic series 1

Code 11: Flange EN 1092, PN 40, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752 basic series 1

Code 17: Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2

Code 19: Spigot DIN EN 12627

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B

Code 70: Socket weld ANSI B 16.11

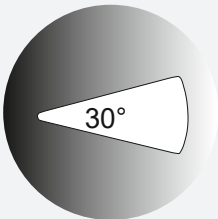
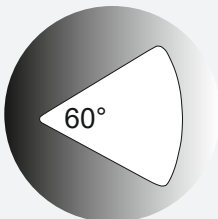
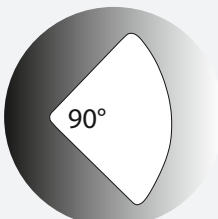
2) Ball valve material

Code 37: 1.4408/CF8M (body, connection), 1.4401/SS316 (ball, shaft)

Code C7: 1.4408/CF8M (body), 1.4409/CF3M (connection), 1.4401/SS316 (ball, shaft)

Control ball

DN 15 to DN 100

Control ball	Code U	Code Y	Code W
			

Note: The control ball cannot be retrofitted to standard 2/2-way bodies at a later date.

Order data

The order data provide an overview of standard configurations.

Please check the availability before ordering. Other configurations available on request.

Products ordered with **bold marked ordering options** are so-called preferred series. Depending on the nominal size, these are available more quickly.

Order codes

1 Type	Code
Ball valve, metal, manually operated, three-piece body, ISO 5211, top flange, lockable hand lever, low-maintenance spindle seal and blow-out proof shaft, with antistatic unit	B22
2 DN	Code
DN 8	8
DN 10	10
DN 15	15
DN 20	20
DN 25	25
DN 32	32
DN 40	40
DN 50	50
DN 65	65
DN 80	80
DN 100	100
3 Body/ball configuration	Code
2/2-way body	D
2/2-way body, V-ball, 30° (Kv value, see datasheet)	U
2/2-way body, V-ball, 90° (Kv value, see datasheet)	W
2/2-way body, V-ball, 60° (Kv value, see datasheet)	Y
4 Connection type	Code
Spigot	
Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2	17
Spigot DIN EN 12627	19
Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C	59
Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B	60
Welded socket	
Socket weld ANSI B 16.11	70
Threaded socket	
Threaded socket DIN ISO 228	1
NPT female thread	31
Flange	
Flange EN 1092, PN 16, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752 basic series 1	8

4 Connection type	Code
Flange EN 1092, PN 40, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752 basic series 1	11
5 Ball valve material	Code
1.4408/CF8M (body, connection), 1.4401/SS316 (ball, shaft)	37
1.4408/CF8M (body), 1.4409/CF3M (connection), 1.4401/SS316 (ball, shaft)	C7
6 Seal material	Code
PTFE FKM O-ring	5
7 Control function	Code
Manually operated, toggle, lockable	L
8 Type of design	Code
Standard	
Media-wetted area cleaned to ensure suitability for paint applications, parts sealed in plastic bag	0101
Valve free of oil and grease, media-wetted area cleaned and packaged in PE bag	0107
Thermal separation between actuator and valve body by mounting kit, mounting kit and mounting parts in stainless steel	5227
K-no. 5227, K-no. 7056, 5227 – thermal separation by mounting kit, 7056 – drilled shaft, shortened toggle	5237
K-no. 0101, K-no. 5227, 0101 – media-wetted area cleaned to ensure suitability for paint applications, 5227 – thermal separation by mounting kit	5238
K-no. 0107, K-no. 5227, 0107 – valve free of oil and grease, media-wetted area cleaned 5227 – thermal separation by mounting kit	5239
K-no. 0101, K-no. 5227, K-no. 7056, 0101 – media-wetted area cleaned to ensure suitability for paint applications, 5227 – thermal separation by mounting kit, 7056 – drilled shaft, shortened toggle	5240
K-no. 0107, K-no. 5227, K-no. 7056, 0107 – valve free of oil and grease, media-wetted area cleaned 5227 – thermal separation by mounting kit, 7056 – drilled shaft, shortened toggle	5241

8 Type of design	Code
Shortened toggle for construction of feedback units. Shaft face drilled for mounting kit: DN8-DN20 M5 x 12.5/depth of thread 9.0 mm, DN25-DN100 M6 x 15/depth of thread 10.0 mm	7056
K-no. 0101, K-no. 7056, 0101 – media-wetted area cleaned to ensure suitability for paint applications, 7056 – drilled shaft, shortened toggle	7097

9 Special version	Code
Without	
Special version for oxygen Maximum temperature for medium: 100 °C, Operating pressure limited in accordance with product	0

9 Special version	Code
label data Media-wetted materials cleaned, and grease and seal tested in accordance with DIN EN 1797/ISO 21010	
ASME B31.3	P
Explosion protection	X

10 CONEXO	Code
Without	
Integrated RFID chip for electronic identification and traceability	C

Order example

Order option	Code	Description
1 Type	B22	Ball valve, metal, manually operated, three-piece body, ISO 5211, top flange, lockable hand lever, low-maintenance spindle seal and blow-out proof shaft, with antistatic unit
2 DN	15	DN 15
3 Body/ball configuration	D	2/2-way body
4 Connection type	1	Threaded socket DIN ISO 228
5 Ball valve material	37	1.4408/CF8M (body, connection), 1.4401/SS316 (ball, shaft)
6 Seal material	5	PTFE FKM O-ring
7 Control function	L	Manually operated, toggle, lockable
8 Type of design		Standard
9 Special version		Without
10 CONEXO	C	Integrated RFID chip for electronic identification and traceability

Technical data

Medium

Working medium: Corrosive, inert, gaseous and liquid media and steam which have no negative impact on the physical and chemical properties of the body and seal material.
Special version for oxygen (code S): only gaseous oxygen

Temperature

Media temperature: -40 – 356 °F
For media temperatures > 212 °F, we recommend using a mounting kit with adapter between the ball valve and the actuator.
For the medium gaseous oxygen (special version code O): Media temperature max. 212 °F.

Ambient temperature: -40 – 140 °F

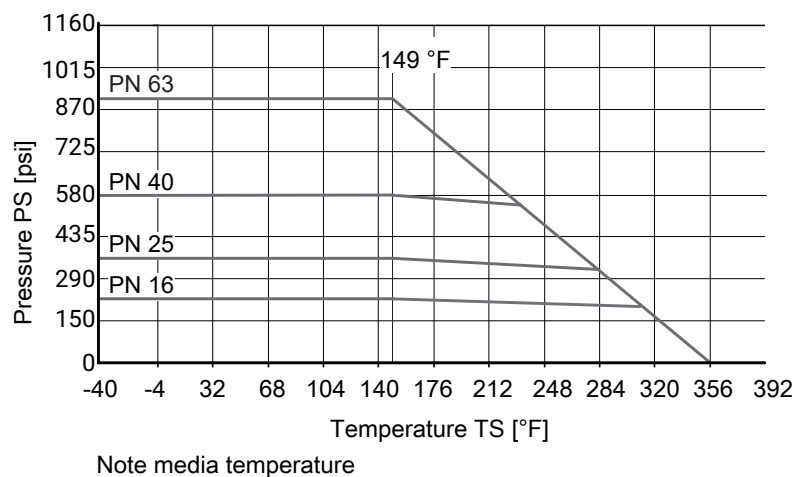
Storage temperature: -40 – 140 °F

Pressure

Operating pressure: 0 – 914 psi
For the medium gaseous oxygen (special version code O): Operating pressure limited in accordance with product label data.

Vacuum: Can be used up to a vacuum of 1.5 inhg (absolute)
These values apply to room temperature and air. The values may deviate for other media and other temperatures.

Pressure/temperature diagram:



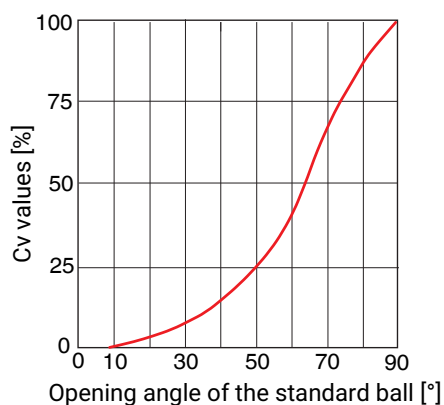
Pressure/temperature data in accordance with diagram refers to static operating conditions. Strongly fluctuating or fast-changing parameters can lead to a reduction of the service life. Special applications must be talked through with your technical contact person in advance.

Leakage rate: Leakage rate according to ANSI FCI70 – B16.104
Leakage rate according to EN 12266, 90 psi air, leakage rate A

Cv values:**Standard ball (code D)**

DN	NPS	Cv value
8	1/4"	9.36
10	3/8"	9.36
15	1/2"	19.89
20	3/4"	39.78
25	1"	70.20
32	1¼"	109.98
40	1½"	249.21
50	2"	428.22
65	2½"	696.15
80	3"	1093.95
100	4"	1989.00

Cv values in gpm

Diagrammatic view**V-ball 30° (code U)**

DN	NPS	Opening angle										
		0	15%	20%	30%	40%	50%	60%	70%	80%	90%	100%
15	1/2"	0	0.100	0.100	0.200	0.300	0.500	0.800	1.090	1.590	2.190	2.590
20	3/4"	0	0.100	0.200	0.500	0.700	1.090	1.790	2.390	3.280	4.480	5.370
25	1"	0	0.100	0.300	0.800	1.290	2.290	3.480	5.070	6.970	9.510	9.950
32	1¼"	0	0.200	0.400	1.090	1.990	3.680	5.470	7.960	9.950	12.930	14.920
40	1½"	0	0.300	0.600	1.590	2.980	4.970	7.460	10.940	13.920	16.910	19.890
50	2"	0	0.400	1.190	3.780	5.970	9.950	14.920	22.870	30.830	42.760	59.670
65	2½"	0	0.400	0.990	3.980	7.960	11.930	17.900	27.850	36.800	61.660	74.590
80	3"	0	0.500	1.190	3.980	7.960	13.920	22.870	32.820	45.750	64.640	81.550
100	4"	0	0.600	1.990	5.970	14.920	28.840	47.740	70.610	99.450	129.290	158.180

Cv values in gpm

Cv values:
V-ball 60° (code Y)

DN	NPS	Opening angle										
		0	15%	20%	30%	40%	50%	60%	70%	80%	90%	100%
15	1/2"	0	0.100	0.100	0.300	0.500	0.900	1.390	1.990	3.280	4.380	5.970
20	3/4"	0	0.100	0.200	0.700	0.990	1.690	2.780	3.980	6.460	8.950	11.930
25	1"	0	0.200	0.400	1.090	1.790	3.380	5.270	7.860	12.240	15.220	20.880
32	1¼"	0	0.200	0.600	1.790	2.980	5.470	9.450	12.730	18.900	25.860	38.790
40	1½"	0	0.400	0.800	2.490	3.980	7.960	12.930	18.900	26.850	39.780	51.710
50	2"	0	0.400	1.490	4.570	8.950	16.420	26.850	38.790	54.700	82.540	109.400
65	2½"	0	0.400	1.490	4.970	9.950	20.880	33.810	52.710	74.590	102.430	149.180
80	3"	0	0.500	2.490	5.970	13.920	24.860	39.780	64.640	90.500	127.300	164.150
100	4"	0	0.700	2.980	10.940	24.860	39.780	58.680	89.510	140.280	210.830	354.040

Cv values in gpm

V-ball 90° (code W)

DN	NPS	Opening angle										
		0	15%	20%	30%	40%	50%	60%	70%	80%	90%	100%
15	1/2"	0	0.100	0.200	0.400	0.600	0.900	1.490	2.190	3.780	5.370	6.860
20	3/4"	0	0.200	0.400	0.800	1.190	1.990	3.080	4.570	7.960	11.240	13.920
25	1"	0	0.200	0.600	1.790	3.380	5.070	8.060	11.340	15.910	20.880	28.840
32	1¼"	0	0.300	0.800	1.990	4.970	7.960	13.920	18.900	27.850	38.790	54.700
40	1½"	0	0.500	0.900	3.480	6.960	12.930	19.890	30.830	41.770	62.650	77.570
50	2"	0	0.700	1.990	5.970	11.930	21.880	34.810	44.750	69.620	104.420	134.320
65	2½"	0	0.500	1.690	6.960	13.920	27.850	47.740	69.620	105.420	159.120	216.800
80	3"	0	0.700	3.480	7.960	17.900	34.810	59.670	89.510	134.320	203.930	308.300
100	4"	0	0.990	3.480	15.910	39.780	74.590	124.370	188.960	293.440	439.570	666.320

Cv values in gpm

Pressure rating:

DN	Butt weld spigot/welded socket					Threaded socket		Flange	
	Connection type code ¹⁾								
	17	19	59	60	70	1	31	8	11
8	-	PN63	-	PN63	PN63	PN63	PN63	-	-
10	PN63	PN63	-	PN63	PN63	PN63	PN63	-	-
15	PN63	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
20	PN63	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
25	PN63	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
32	PN63	PN63	-	PN63	PN63	PN63	PN63	-	PN40
40	PN63	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
50	PN63	PN63	PN63	PN63	PN63	PN63	PN63	-	PN40
65	PN40	PN40	PN40	PN40	PN40	PN40	PN40	PN16	PN40*
80	PN40	PN40	PN40	PN40	PN40	PN40	PN40	PN16	-
100	PN25	PN25	PN25	PN25	PN25	PN25	PN25	PN16	-

* on request

1) **Connection type**

Code 1: Threaded socket DIN ISO 228

Code 31: NPT female thread

Code 8: Flange EN 1092, PN 16, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752 basic series 1

Code 11: Flange EN 1092, PN 40, form B, face-to-face dimension FTF EN 558 series 1, ISO 5752 basic series 1

Code 17: Spigot EN 10357 series A/DIN 11866 series A, formerly DIN 11850 series 2

Code 19: Spigot DIN EN 12627

Code 59: Spigot ASME BPE/DIN EN 10357 series C (from 2022 edition)/DIN 11866 series C

Code 60: Spigot ISO 1127/DIN EN 10357 series C (2014 edition)/DIN 11866 series B

Code 70: Socket weld ANSI B 16.11

Product conformities

Pressure equipment standards: ASME GEMÜ B31.3 (DN 15 – 100)
2014/68/EU

Food: FDA
Regulation (EC) No. 10/2011
Regulation (EC) No. 1935/2004

Oxygen: Testing of the seal material based on DIN EN 1797 and ISO 21010:2017 (special version code O)

Mechanical data

Torques:

DN	NPS	Breakaway torque
8	1/4"	53.10
10	3/8"	53.10
15	1/2"	53.10
20	3/4"	88.51
25	1"	97.36
32	1¼"	150.46
40	1½"	247.82
50	2"	469.09
65	2½"	672.66
80	3"	787.72
100	4"	1221.40

Torques in lbf in

A safety factor of 1.2 is included

With dry, non-lubricating media the breakaway torque may be increased.

Valid for clean, non-particulate and oil-free media (water, alcohol, etc.), gas or saturated steam (clean and wet).
PTFE seal.

Weight:

Ball valve

DN	NPS	Threaded connection, spigot	Flange
8	1/4"	1.21	2.54
10	3/8"	1.21	2.54
15	1/2"	1.32	2.98
20	3/4"	1.54	3.20
25	1"	1.76	3.97
32	1¼"	2.65	5.29
40	1½"	5.07	7.72
50	2"	7.72	10.80
65	2½"	15.21	20.50
80	3"	25.79	32.41
100	4"	42.55	49.16

Weights in lb

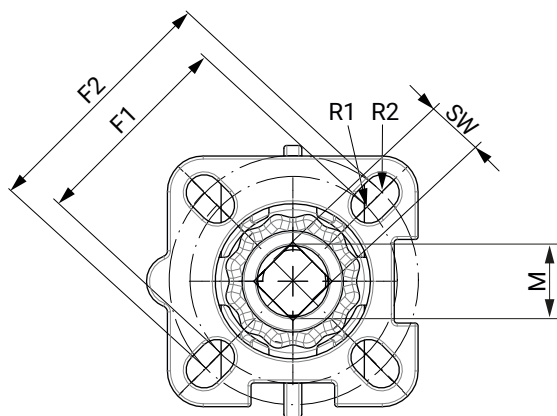
Weight:**Hand lever**

DN	Weight
DN 8 - 20	0.27
DN 25 - 32	0.36
DN 40 - 50	0.88
DN 65	1.72
DN 80 - 100	1.72

Weights in lb

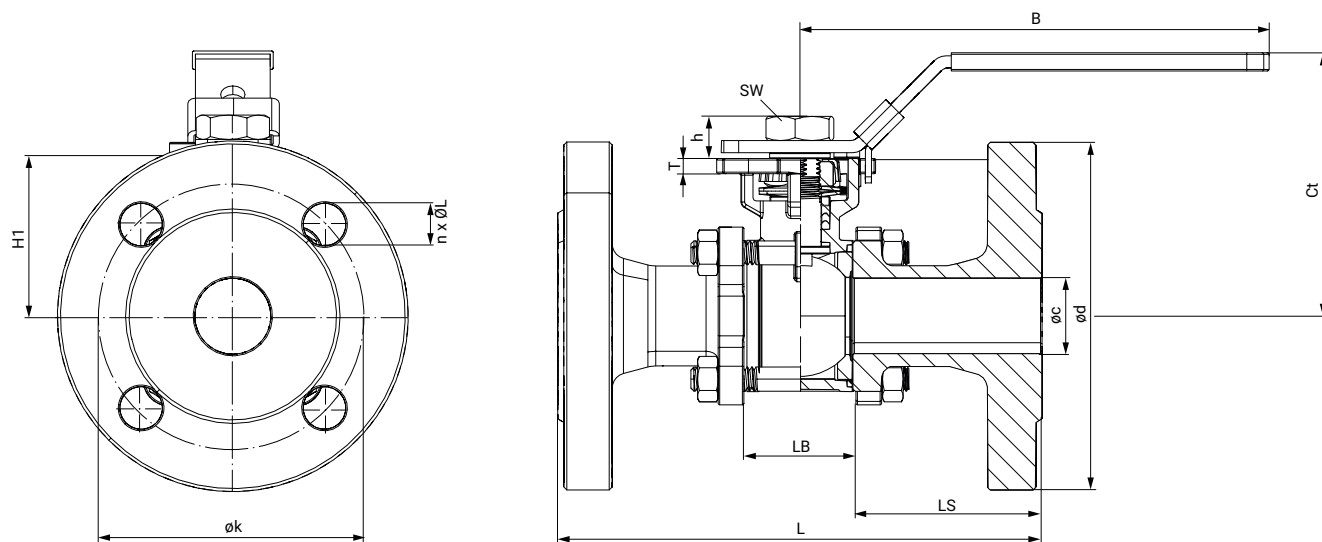
Dimensions

Actuator flange



DN	G	F1	ISO 5211	R1	F2	ISO 5211	R2	SW [mm]	M
8	1/4"	1.42	F03	0.12	1.65	F04	0.12	9.0	M12
10	3/8"	1.42	F03	0.12	1.65	F04	0.12	9.0	M12
15	1/2"	1.42	F03	0.12	1.65	F04	0.12	9.0	M12
20	3/4"	1.42	F03	0.12	1.65	F04	0.12	9.0	M12
25	1"	1.65	F04	0.12	1.97	F05	0.14	11.0	M14
32	1 1/4"	1.65	F04	0.12	1.97	F05	0.14	11.0	M14
40	1 1/2"	1.97	F05	0.14	2.76	F07	0.18	14.0	M18
50	2"	1.97	F05	0.14	2.76	F07	0.18	14.0	M18
65	2 1/2"	1.97	F05	0.14	2.76	F07	0.18	14.0	M18
80	3"	2.76	F07	0.20	4.02	F10	0.24	17.0	M22
100	4"	2.76	F07	0.20	4.02	F10	0.24	17.0	M22

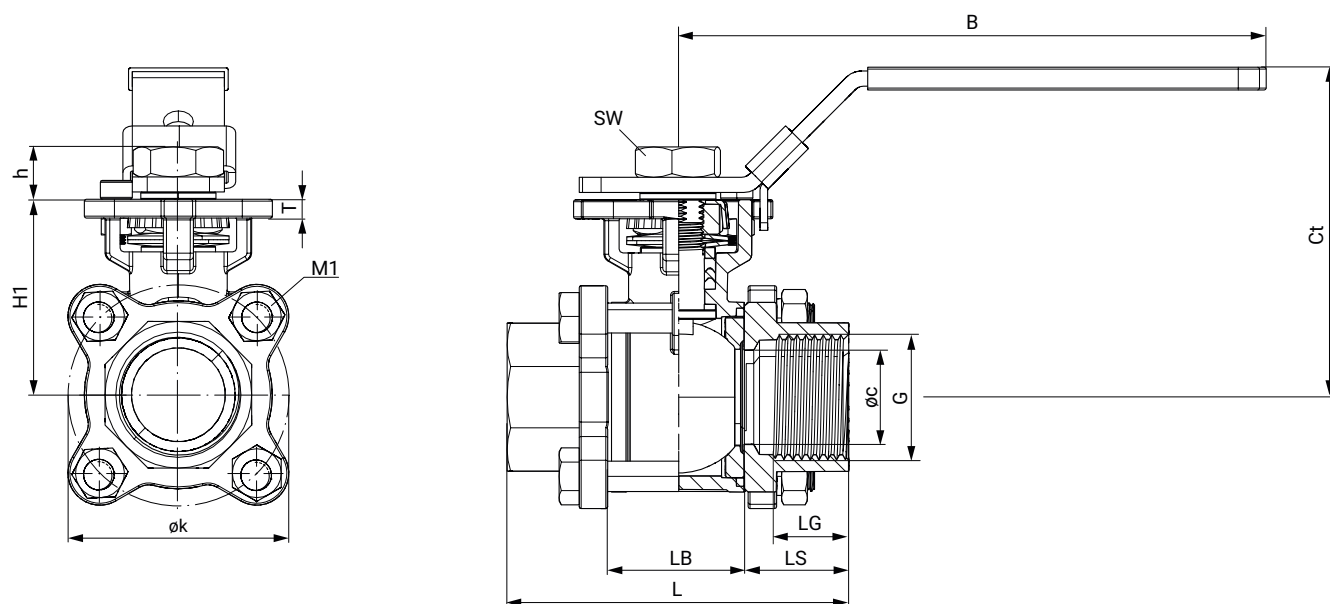
Dimensions in inch

Ball valve**Flange (connection code 8, 11)**

DN	Connection code	øc	ød	h	øk	n x ØL	B	Ct	H1	L	LB	LS	SW [mm]	T
15	11	0.59	3.74	0.35	2.56	4 x 0.55	2.81	2.83	1.59	5.12	0.94	2.09	18.0	0.22
20	11	0.79	4.13	0.41	2.95	4 x 0.55	3.03	3.03	1.77	5.91	1.14	2.38	18.0	0.22
25	11	0.98	4.53	0.49	3.35	4 x 0.55	3.43	3.43	2.05	6.30	1.38	2.46	18.0	0.20
32	11	1.26	5.51	0.49	3.94	4 x 0.71	3.59	3.62	2.24	7.09	1.73	2.68	21.0	0.26
40	11	1.50	5.91	0.63	4.33	4 x 0.71	4.06	4.06	2.72	7.87	2.09	2.89	21.0	0.30
50	11	1.93	6.50	0.63	4.92	4 x 0.71	4.33	4.37	3.03	9.06	2.56	3.25	27.0	0.33
65	11	2.56	7.28	0.59	5.71	8 x 0.71	4.88	4.88	3.54	11.42	3.19	4.11	27.0	0.33
65	8					4 x 0.71								
80	8	2.99	7.87	0.71	6.30	8 x 0.71	6.30	6.34	4.25	12.20	3.78	4.21	-	0.39
100	8	3.94	8.66	0.71	7.09	8 x 0.71	6.89	6.97	4.84	13.78	4.88	4.45	-	0.39

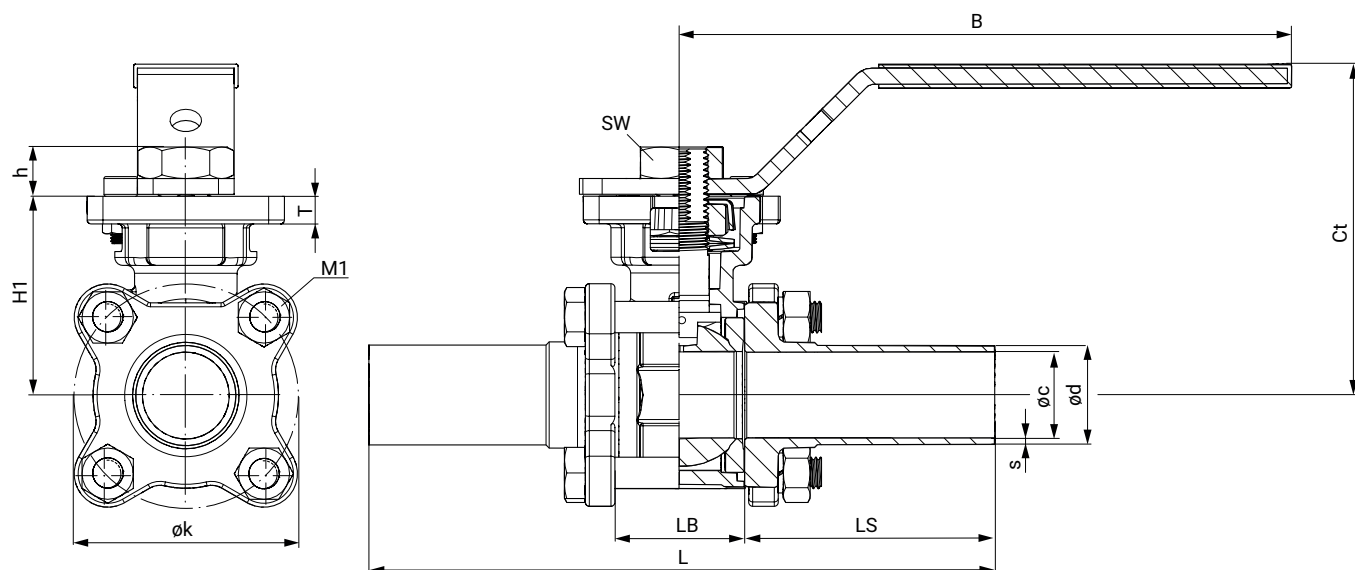
Dimensions in inch
n = number of bolts

Threaded socket (connection code 1, 31)



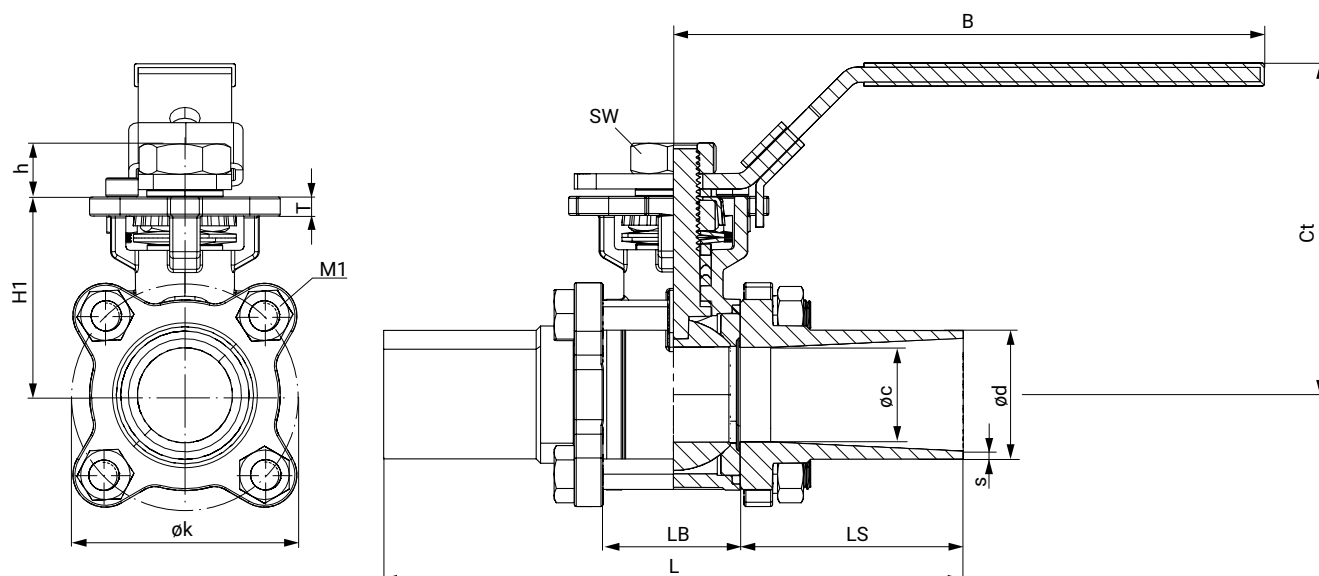
DN	G	øc	h	øk	B	Ct	H1	L	LB	LG	LS	M1	SW [mm]	T
8	1/4"	0.39	0.35	1.81	4.33	2.83	1.59	2.17	0.94	0.47	0.61	M8	18.0	0.47
10	3/8"	0.47	0.35	1.81	4.33	2.83	1.59	2.36	0.94	0.47	0.71	M8	18.0	0.55
15	1/2"	0.59	0.35	1.81	4.96	2.83	1.59	2.95	0.94	0.63	1.00	M8	18.0	0.63
20	3/4"	0.79	0.41	2.01	4.96	3.03	1.77	3.15	1.14	0.63	1.00	M8	18.0	0.63
25	1"	0.98	0.49	2.40	6.10	3.43	2.05	3.54	1.38	0.67	1.08	M8	21.0	0.67
32	1 1/4"	1.26	0.49	2.87	6.10	3.62	2.24	4.33	1.73	0.79	1.30	M10	21.0	0.79
40	1 1/2"	1.50	0.63	3.27	7.56	4.06	2.72	4.72	2.09	0.87	1.32	M10	27.0	0.87
50	2"	1.93	0.63	3.98	7.56	4.37	3.03	5.51	2.56	0.94	1.48	M12	27.0	0.94
65	2 1/2"	2.52	0.59	5.12	9.25	4.88	3.54	7.28	3.19	1.10	2.05	M12	27.0	1.10
80	3"	2.99	0.71	6.10	12.60	6.34	4.25	8.07	3.78	1.26	2.15	M14	-	1.26
100	4"	3.94	0.71	7.36	12.60	6.97	4.84	9.45	4.88	1.57	2.28	M14	-	1.57

Dimensions in inch

Spigot ASME (connection code 59)


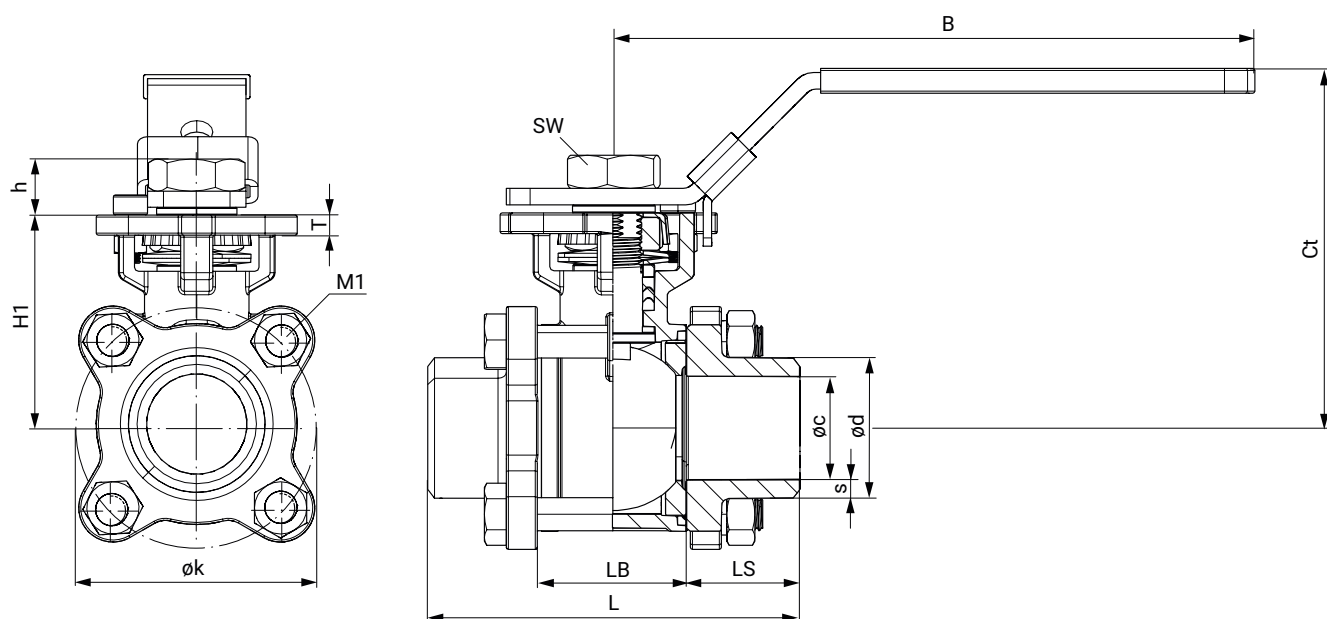
DN	ϕc	ϕd	h	ϕk	s	B	Ct	H1	L	LB	LS	M1	SW [mm]	T
15	0.37	0.50	0.33	1.81	0.06	4.92	2.80	1.59	5.51	0.98	2.26	M8	18.0	0.20
20	0.62	0.75	0.41	1.85	0.06	4.92	2.91	1.71	5.75	1.10	2.32	M8	18.0	0.20
25	0.87	1.00	0.47	2.20	0.06	6.10	3.31	1.99	6.26	1.26	2.50	M8	21.0	0.28
40	1.37	1.50	0.57	3.11	0.06	7.48	4.00	2.66	7.52	1.89	2.81	M10	27.0	0.31
50	1.87	2.00	0.57	3.88	0.06	7.48	4.33	2.97	8.50	2.44	3.03	M12	27.0	0.31
65	2.37	2.50	0.57	4.96	0.06	7.48	4.82	3.46	9.76	3.15	3.31	M12	27.0	0.31
80	2.87	3.00	0.69	5.75	0.06	6.97	6.24	4.13	10.51	3.54	3.48	M14	-	0.39
100	3.83	4.00	0.69	7.09	0.08	6.97	7.32	4.72	12.52	4.65	3.94	M14	-	0.39

Dimensions in inch

Spigot EN 10357 series A (connection code 17)


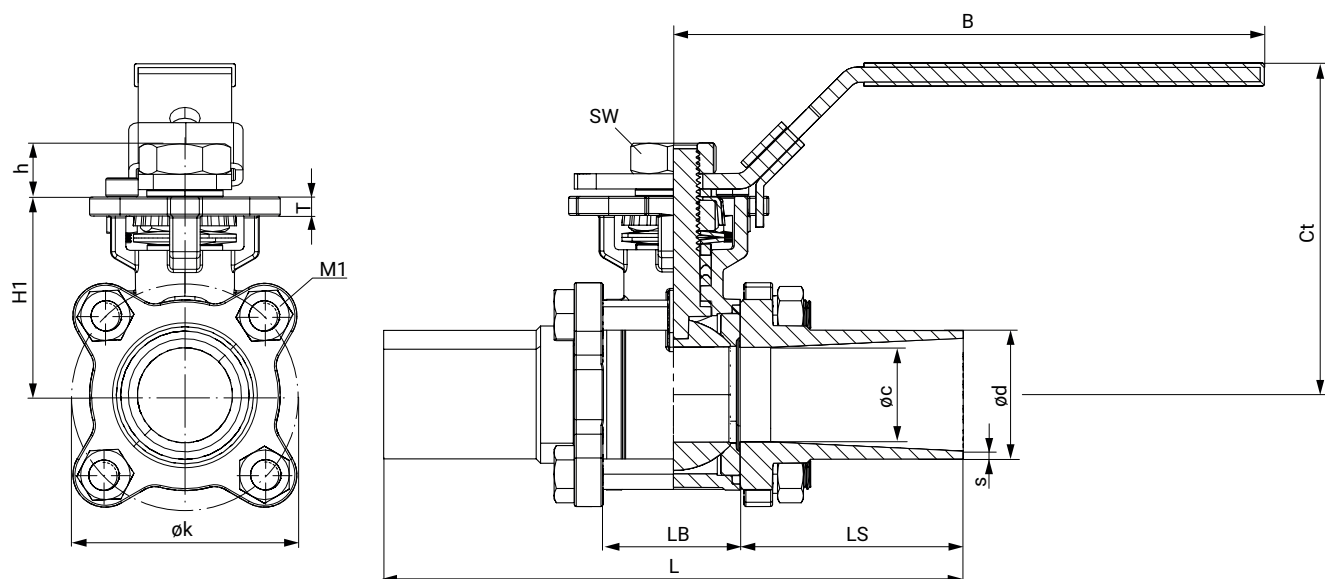
DN	øc	ød	h	øk	s	B	Ct	L	LB	LS	H1	M1	SW [mm]	T
10	0.39	0.51	0.35	1.81	0.06	4.92	2.83	4.72	0.94	1.89	1.59	M8	18.0	0.22
15	0.59	0.75	0.35	1.81	0.06	4.92	2.83	5.52	0.94	2.28	1.59	M8	18.0	0.22
20	0.79	0.91	0.41	2.01	0.06	4.92	3.03	5.51	1.14	2.19	1.77	M8	18.0	0.22
25	0.98	1.14	0.49	2.40	0.06	6.10	3.43	5.99	1.38	2.30	2.05	M8	21.0	0.20
32	1.26	1.38	0.49	2.87	0.06	6.10	3.62	6.50	1.73	2.38	2.24	M10	21.0	0.26
40	1.50	1.61	0.63	3.27	0.06	7.56	4.06	7.50	2.09	2.70	2.72	M10	27.0	0.30
50	1.97	2.09	0.63	3.98	0.06	7.56	4.37	7.99	2.56	2.72	3.03	M12	27.0	0.33
65	2.56	2.76	0.59	5.12	0.08	8.70	4.88	10.00	3.19	3.41	3.54	M12	27.0	0.33
80	3.15	3.35	0.71	6.10	0.08	10.91	6.34	11.03	3.78	3.62	4.25	M14	-	0.39
100	3.94	4.09	0.71	7.36	0.08	10.91	6.97	12.48	4.88	3.80	4.84	M14	-	0.39

Dimensions in inch

Spigot DIN EN 12627 (connection code 19)


DN	øc	ød	h	øk	s	B	Ct	H1	L	LB	LS	M1	SW [mm]	T
8	0.46	0.64	0.35	1.81	0.09	4.92	2.83	1.59	2.36	0.94	0.71	M8	18.0	0.22
10	0.50	0.69	0.35	1.81	0.09	4.92	2.83	1.59	2.36	0.94	0.71	M8	18.0	0.22
15	0.59	0.85	0.35	1.81	0.13	4.92	2.83	1.59	2.95	0.94	1.00	M8	18.0	0.22
20	0.79	1.07	0.41	2.01	0.14	4.92	3.03	1.77	3.15	1.14	1.00	M8	18.0	0.22
25	0.98	1.34	0.49	2.40	0.18	6.10	3.43	2.05	3.54	1.38	1.08	M8	21.0	0.20
32	1.26	1.68	0.49	2.87	0.21	6.10	3.62	2.24	4.33	1.73	1.30	M10	21.0	0.26
40	1.50	1.91	0.63	3.27	0.21	7.56	4.06	2.72	4.72	2.09	1.32	M10	27.0	0.30
50	1.97	2.38	0.63	3.98	0.21	7.56	4.37	3.03	5.51	2.56	1.48	M12	27.0	0.33
65	2.48	3.00	0.59	5.12	0.26	8.70	4.88	3.54	7.30	3.19	2.06	M12	27.0	0.33
80	2.99	3.50	0.71	6.10	0.26	10.91	6.34	4.25	8.07	3.78	2.15	M14	-	0.39
100	3.94	4.57	0.71	7.36	0.31	10.91	6.97	4.84	9.45	4.88	2.28	M14	-	0.39

Dimensions in inch

Spigot ISO (connection code 60)


DN	ϕc	ϕd	h	ϕk	s	B	Ct	$H1$	L	LB	LS	$M1$	SW [mm]	T
8	0.41	0.53	0.35	1.81	0.06	4.92	2.83	1.59	4.72	0.94	1.89	M8	18.0	0.22
10	0.47	0.68	0.35	1.81	0.06	4.92	2.83	1.59	4.72	0.94	1.89	M8	18.0	0.22
15	0.59	0.84	0.35	1.81	0.06	4.92	2.83	1.59	5.52	0.94	2.28	M8	18.0	0.22
20	0.79	1.06	0.41	2.01	0.06	4.92	3.43	1.77	5.51	1.14	2.19	M8	18.0	0.22
25	0.98	1.33	0.49	2.32	0.08	6.10	3.43	2.05	5.99	1.38	2.30	M8	21.0	0.20
32	1.26	1.67	0.49	2.87	0.08	6.10	3.62	2.24	6.50	1.73	2.38	M10	21.0	0.26
40	1.50	1.90	0.63	3.27	0.08	7.56	4.06	2.72	7.50	2.09	2.70	M10	27.0	0.30
50	1.93	2.37	0.63	4.06	0.08	7.56	4.37	3.03	7.99	2.56	2.72	M12	27.0	0.33
65	2.52	3.00	0.59	5.12	0.08	8.70	4.88	3.54	10.00	3.19	3.41	M12	27.0	0.33
80	2.99	3.50	0.71	6.10	0.09	10.91	6.34	4.25	11.03	3.78	3.62	M14	-	0.39
100	3.94	4.50	0.71	7.36	0.09	10.91	6.97	4.84	12.48	4.88	3.80	M14	-	0.39

Dimensions in inch

Accessories



GEMÜ LSF

Inductive dual sensor for quarter turn valves

The GEMÜ LSF inductive dual sensor is suitable for mounting to manually and pneumatically operated quarter turn valves. It is also fitted with an optical position indicator for visual confirmation of position.

Only permissible with K-no. 5237, 5240, 5241, 7056 or 7097.

Nominal size	Item no.	Designation
DN 8–20	88470175	LSFS01Z BV F04 M5
DN 25–32	88470177	LSFS01Z BV F05 M6
DN 40–65	88470178	LSFS01Z BV F07 M6
DN 80–100	88836073	LSFS01Z BV F10 M6

Mounting example



LSF (Pepperl & Fuchs) with MSH EPV mounting kit



GEMÜ LSC

Limit switch box for quarter turn actuators

The GEMÜ LSC limit switch box is suitable for mounting to manually and pneumatically operated quarter turn valves. It is also fitted with an optical position indicator for visual confirmation of position.

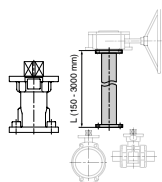
Only permissible with K-no. 5237, 5240, 5241, 7056 or 7097.

Nominal size	Item no.	Designation
DN 8–20	88494998	LSCS01Z BV F04 M5
DN 25–32	88495013	LSCS01Z BV F05 M6
DN 40–65	88495019	LSCS01Z BV F07 M6
DN 80–100	88836072	LSCS01Z BV F10 M6

Mounting example



Manual ball valve with LSC and MSH-EPV subassembly



GEMÜ RC0

Shaft extension

The RC0 shaft extension for quarter turn valves is a distance piece between manually, pneumatically or electrically operated valves. This means that valves can be protected from flooding or better access for operation of the valve can be ensured (also for manual override).

Nominal size	Shaft extension GEMÜ RC0		Toggle GEMÜ AB26	
	Item no.	Designation	Item no.	Designation
DN 8–20	88742081	RC0VAF04 D09KF04 D09 60 M12	88660109	AB26 20D 0SET
DN 25–32	88742082	RC0VAF05 D11KF05 D11 65 M14	88660111	AB26 32D 0SET
DN 40–65	88742083	RC0VAF07 D14KF07 D14 80 M18	88660112	AB26 50D 0SET
DN 80	88742085	RC0VAF07 D17KF07 D17100 M22	88660114	AB26 80D 0SET
DN 100	88742085	RC0VAF07 D17KF07 D17100 M22	88660116	AB26 100D 0SET

Certificates

Certificate	Standard	Item number
3.1 Material	EN 10204	88333336

GEMÜ CONEXO

The interaction of valve components that are equipped with RFID chips and an associated IT infrastructure actively increase process reliability.



Thanks to serialization, every valve and every relevant valve component such as the body, actuator or diaphragm, and even automation components, can be clearly traced and read using the CONEXO pen RFID reader. The CONEXO app, which can be installed on mobile devices, not only facilitates and improves the "installation qualification" process, but also makes the maintenance process much more transparent and easier to document. The app actively guides the maintenance technician through the maintenance schedule and directly provides him with all the information assigned to the valve, such as test reports, testing documentation and maintenance histories. The CONEXO portal acts as a central element, helping to collect, manage and process all data.

For further information on GEMÜ CONEXO please visit:

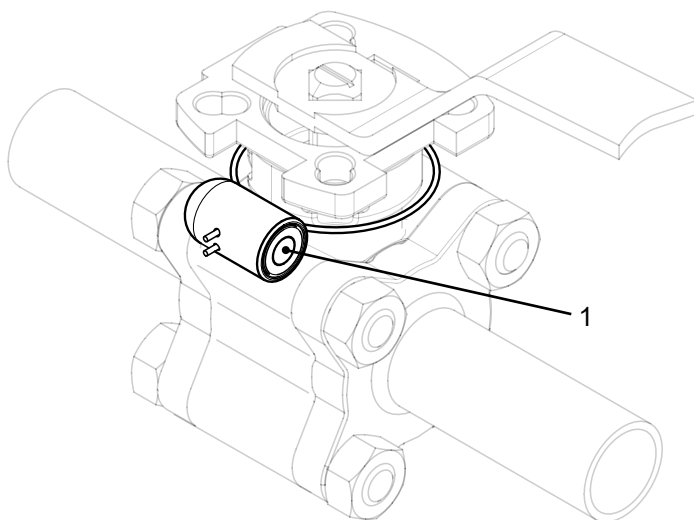
www.gemu-group.com/conexo

Ordering

GEMÜ Conexo must be ordered separately with the ordering option "CONEXO".

Installing the RFID chip

In the corresponding design with CONEXO, this product has an RFID chip for electronic identification purposes. The position of the RFID chip can be seen below.





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Gert-Müller-Platz 1, 74635 Kupferzell, Germany
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www.gemu-group.com

EU Declaration of Conformity

Version 1

**EU-Konformitätserklärung
EU Declaration of Conformity**

Wir, die Firma

We, the company

GEMÜ Gebr. Müller Apparatebau GmbH & Co. KG
Gert-Müller-Platz 1
74635 Kupferzell
Deutschland

erklären hiermit in alleiniger Verantwortung, dass die nachfolgend bezeichneten Produkte den Vorschriften der genannten Richtlinien entspricht.

hereby declare under our sole responsibility that the below-mentioned products complies with the regulations of the mentioned Directives.

Produkt: GEMÜ B22**Product:** GEMÜ B22**Produktname:** Manuell betätigter 2/2-Wege-Kugelhahn**Product name:** Manually operated 2/2-way ball valve**Richtlinien/Verordnungen:****Directives/Regulations:**PED 2014/68/EU¹⁾

Folgende harmonisierte Normen (oder Teile hieraus) wurden angewandt:

EN ISO 1983:2013

Weitere angewandte Normen:

DIN EN ISO 5211; DIN EN 558; AD 2000

¹⁾ PED 2014/68/EU**Einteilung gemäß Druckgeräterichtlinie 2014/68/EU, Artikel 4 und Anhang II:**

Fluidklasse 1 (gasförmig oder flüssig),

Diagramm 6, Kategorie II

Instabile Gase sind ausgeschlossen.

Benannte Stelle:

TÜV Rheinland Industrie Service GmbH

Am Grauen Stein 1

51105 Köln

Kennnummer der benannten Stelle: 0035**Nr. des QS-Zertifikats:** 01 202 926/Q-02 0036**Angewandte(s) Konformitätsbewertungsverfahren:** Modul H**Hinweis für Produkte mit einer Nennweite ≤ DN 25:**

Die Produkte werden entwickelt und produziert nach GEMÜ eigenen Verfahrensangeweisungen und Qualitätsstandards, welche die Forderungen der ISO 9001 und der ISO 14001 erfüllen. Die Produkte dürfen gemäß Artikel 4, Absatz 3 der Druckgeräterichtlinie 2014/68/EU keine CE-Kennzeichnung tragen.

¹⁾ PED 2014/68/EU**Classification acc. Pressure Equipment Directive 2014/68/EU, Article 4 and Annex II:**

Class 1 fluid (gaseous or liquid)

Chart 6, Category II

Unstable gases are excluded.

Notified body:

TÜV Rheinland Industrie Service GmbH

Am Grauen Stein 1

51105 Cologne, Germany

ID number of the notified body: 0035**No. of the QA certificate:** 01 202 926/Q-02 0036**Conformity assessment procedure(s) applied:** Module H**Information for products with a nominal size ≤ DN 25:**

The products are developed and produced according to GEMÜ's in-house process instructions and standards of quality which comply with the requirements of ISO 9001 and ISO 14001. According to Article 4, Paragraph 3 of the Pressure Equipment Directive 2014/68/EU, these products must not be identified by a CE-marking.

i.V. M. Barghoorn
Leiter Globale Technik
Ingelfingen, 17.11.2025

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